

1	2	3	4	5	6	7	8			
A	B	C	D	E	F	G	H	I	J	
Ø8,8	M16x1,5 *	9	Hex.22	Ø17,3	37,1	30Nm (35Nm)	1,5	Ø22,3	with O-ring	

- * Shall be directly tightened into the thread: DIN 3852;ISO 6149;ISO 4039-1;ISO4039-2 and VOSS part geometry
- G : recommended torque without lubrication (max. torque) respect max torque of counter part
- ** circular sealing edge free from scratches or damages

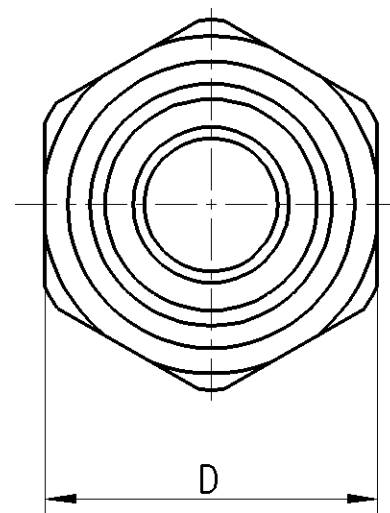
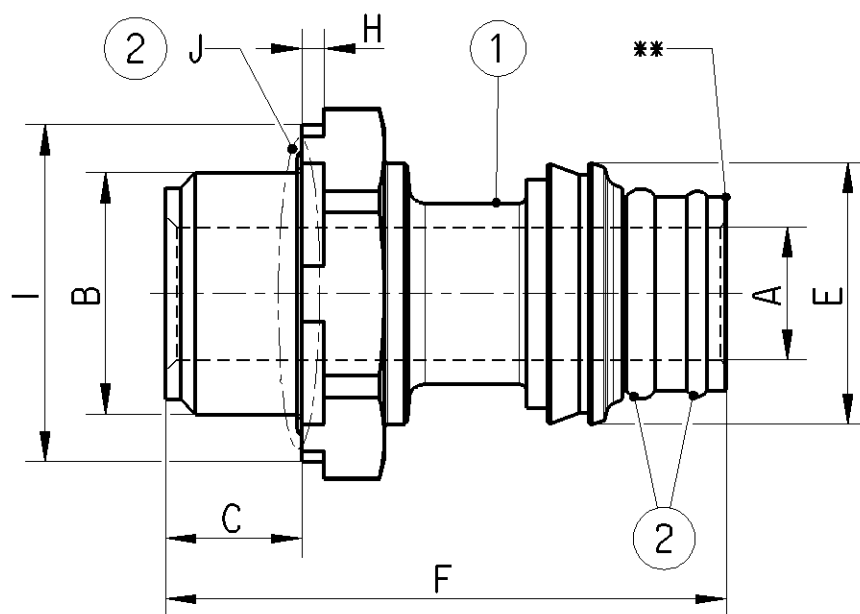
Cleanliness requirement:

Class: K00 according JED-593

Area: for the whole part (Special agreements possible;
to be agreed with Product Engineering)

Material:

- ① CuZn
- ② EPDM

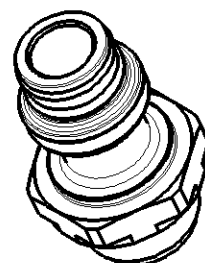


General Specification : JED-762 ; JED-622 ; JED-271 ; JED-220

Engineering related agreements with Supplier have to be mentioned in the "Release of Supplier"

For use in application in compressed air systems in commercial vehicles :

- with Polyamind or Hytrel tubes acc. ISO7628; DIN74324, DIN73378
- with compressed air acc. JED-848
- at working conditions (consider tube spec.) :
 - -40 °C ... 100 °C (storage 130 °C max. 2h)
 - max. 1250kPa



1:1

General Specification: JED-334-1 , Size ISO 14405 LP						Copyright WABCO®		WABCO Quick Coupling																									
Further Technical Data:						Date						Signature																					
Doc. Code:		Sheet:		To		Drawn																											
2015-02-13						Szczulkowski																											
General Tolerances						Checked																											
2015-02-13						Stephan																											
Range of Nominal Dimensions (± mm) <table><tr><td>Class 1)</td><td>≤ 50</td><td>> 50 ≤ 180</td><td>> 180 ≤ 400</td><td>> 400</td><td rowspan="4"></td></tr><tr><td>Fine</td><td>X</td><td>0.5</td><td>1.0</td><td>1.5</td><td>2.0</td></tr><tr><td>Medium</td><td></td><td>1.0</td><td>2.0</td><td>3.0</td><td>4.0</td></tr><tr><td>Coarse</td><td></td><td>2.0</td><td>3.5</td><td>5.0</td><td>6.5</td></tr></table> ±3°						Class 1)	≤ 50	> 50 ≤ 180	> 180 ≤ 400	> 400		Fine	X	0.5	1.0	1.5	2.0	Medium		1.0	2.0	3.0	4.0	Coarse		2.0	3.5	5.0	6.5	Expert			
						Class 1)	≤ 50	> 50 ≤ 180	> 180 ≤ 400	> 400																							
						Fine	X	0.5	1.0	1.5			2.0																				
Medium		1.0	2.0	3.0	4.0																												
Coarse		2.0	3.5	5.0	6.5																												
						Kaufmann																											
Mass		Scale		Material No.				Date of first issue: 2015-02-13																									
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Size		CAD System						Language																									
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