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1	2	3	4	5	6	7	8			
A	B	C	D	E	F	G	H	I	J	
Ø10,4	M22x1,5 *	9	Hex.28	Ø20,25	41,5	34Nm (40Nm)	2	Ø28,3	with O-Ring	

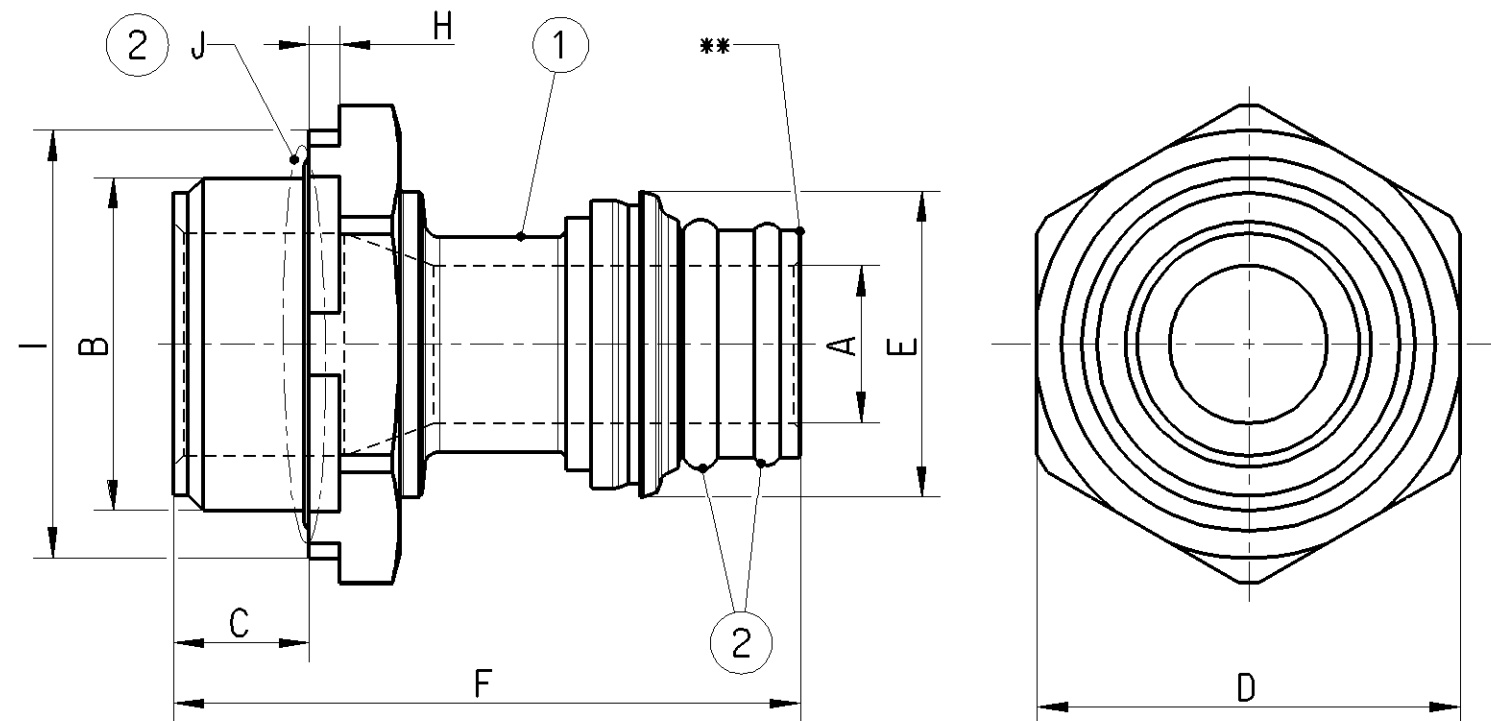
- * Shall be directly tightened into the thread: DIN 3852;ISO 6149;ISO 4039-1;ISO4039-2 and VOSS part geometry
- G : recommended torque without lubrication (max. torque) respect max torque of counter part
- ** circular sealing edge free from scratches or damages

Cleanliness requirement:
Class: KOO according JED-593
Area: for the whole part (Special agreements possible;
to be agreed with Product Engineering)

Material:

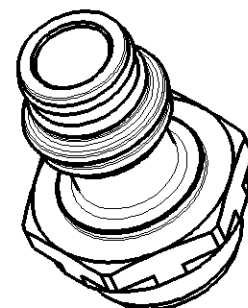
- ① CuZn
② EPDM

General Specification : JED-762 ; JED-622 ; JED-271 ; JED-220
Engineering related agreements with Supplier have to be mentioned
in the "Release of Supplier"



For use in application in compressed air systems in commercial vehicles :

- with Polyamind or Hytrel tubes acc. ISO7628; DIN74324, DIN73378
- with compressed air acc. JED-848
- at working conditions (consider tube spec.) :
 - -40 °C ... 100 °C (storage 130 °C max. 2h)
 - max. 1250kPa



1:1

General Specification: JED-334-1 , Size ISO 14405 LP						Copyright WABCO®			WABCO Quick Coupling																												
Further Technical Data:						Date		Signature																													
Doc. Code:			Sheet:		To		Drawn																														
General Tolerances						2015-02-11		Szczałkowski																													
Range of Nominal Dimensions (± mm) <table><tr><td>Class</td><td>1)</td><td>≤ 50</td><td>> 50 ≤ 180</td><td>> 180 ≤ 400</td><td>> 400</td><td rowspan="4"></td></tr><tr><td>Fine</td><td>X</td><td>0.5</td><td>1.0</td><td>1.5</td><td>2.0</td></tr><tr><td>Medium</td><td></td><td>1.0</td><td>2.0</td><td>3.0</td><td>4.0</td></tr><tr><td>Coarse</td><td></td><td>2.0</td><td>3.5</td><td>5.0</td><td>6.5</td></tr></table>						Class	1)	≤ 50				> 50 ≤ 180	> 180 ≤ 400	> 400		Fine	X	0.5	1.0	1.5	2.0	Medium		1.0	2.0	3.0	4.0	Coarse		2.0	3.5	5.0	6.5	Checked			
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2015-02-13		Stephan		Expert																																	
						Kaufmann																															
<table><tr><td>Mass</td><td>Scale</td><td colspan="2">Material No.</td><td colspan="2">Date of first issue: 2015-02-13</td></tr><tr><td>0.060 KG</td><td>2:1 1:1</td><td colspan="2" rowspan="2">893 920 320 2</td><td>Doc.Code</td><td>Language</td><td>Sheet</td></tr><tr><td>Size</td><td>CAD System</td><td>005</td><td>EN</td><td>1/1</td></tr></table>						Mass	Scale	Material No.		Date of first issue: 2015-02-13		0.060 KG	2:1 1:1	893 920 320 2		Doc.Code	Language	Sheet	Size	CAD System	005	EN	1/1														
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Tapped Holes acc. -												-		-		-		5790		893 920 329 2_053																	
1) Tolerance Class Applied Crossmarked																																					

100mm