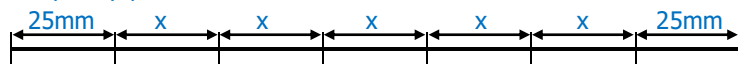


① Twisted pair

- CAN wires to be twisted: min 25mm/twist
- Wire length = length in twisted state

② Wire printing:


- Print color: suitable for the wire color
- Size: as big as possible
- Frequency/position:



Chamber in A	Wire cross section	Wire color	Wire length	Twisted pair	Wire Print ②	Print ② x-distance
1	0,5mm <sup>2</sup>	Black	2000±50mm	3 ①	CAN LOW	399±10mm
2	-	-	-			
3	0,5mm <sup>2</sup>	White	2000±50mm	1 ①	CAN HIGH	399±10mm
4	-	-	-			

Notes:

- Dimensions in mm unless otherwise indicated
- For connectors and contacts, the manufacturers manual/assembly instructions to be followed
- Crimping shall be done according to manufacturer's specification/applicator
- Using automatic/semi-automatic machines only with online crimp force monitoring
- Periodic check of crimp force, crimp profile and pull out force to be conducted as per IEC 60352-2
- Produced conform IPC A620 standard

Date	Signature	 a WABCO company
25/10/2017	BM	
25/10/2017	VGH	<b>FMS STANDARD CAN CABLE</b>  PART NO.
Sheet	2/4	
Revision	1.1	<b>894 600 058 0</b>

## Testing

- 1:1 electrical conductivity check

## Cable Label

- Important: The label must be automatically generated only when the cable passed the electrical conductivity test.
- Label layout:



- Label content:

### Barcode

- Barcode format:
- Barcode content:

Code 128

FCN1-DDMMYYHHMMSS

Cable type : FMS Standard **CAN** cable)

Version: 1

Hyphen : -

Time of passed electrical conductivity test: day,month,year,hours,minutes,seconds

### Readable text

- Text below barcode:
- Part No.:
- Country of origin:

barcode content in readable text

**894 600 058 0** (printed in bolt)

Made in ..... (Fill in the country of origin)


### Logo

- Wabco logo

Conform JED-369

## Packaging

- Roll the cable up to a coil with outside diameter 110+5/-10mm.
- Keep the coil together with 2 binders.

Date	Signature	 <b>FMS STANDARD CAN CABLE</b>
Drawn		
25/10/2017	BM	
Checked		PART NO. <b>894 600 058 0</b>
25/10/2017	VGH	
Sheet	3/4	
Revision	1.1	