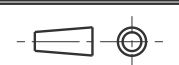




FIRST ANGLE PROJECTION

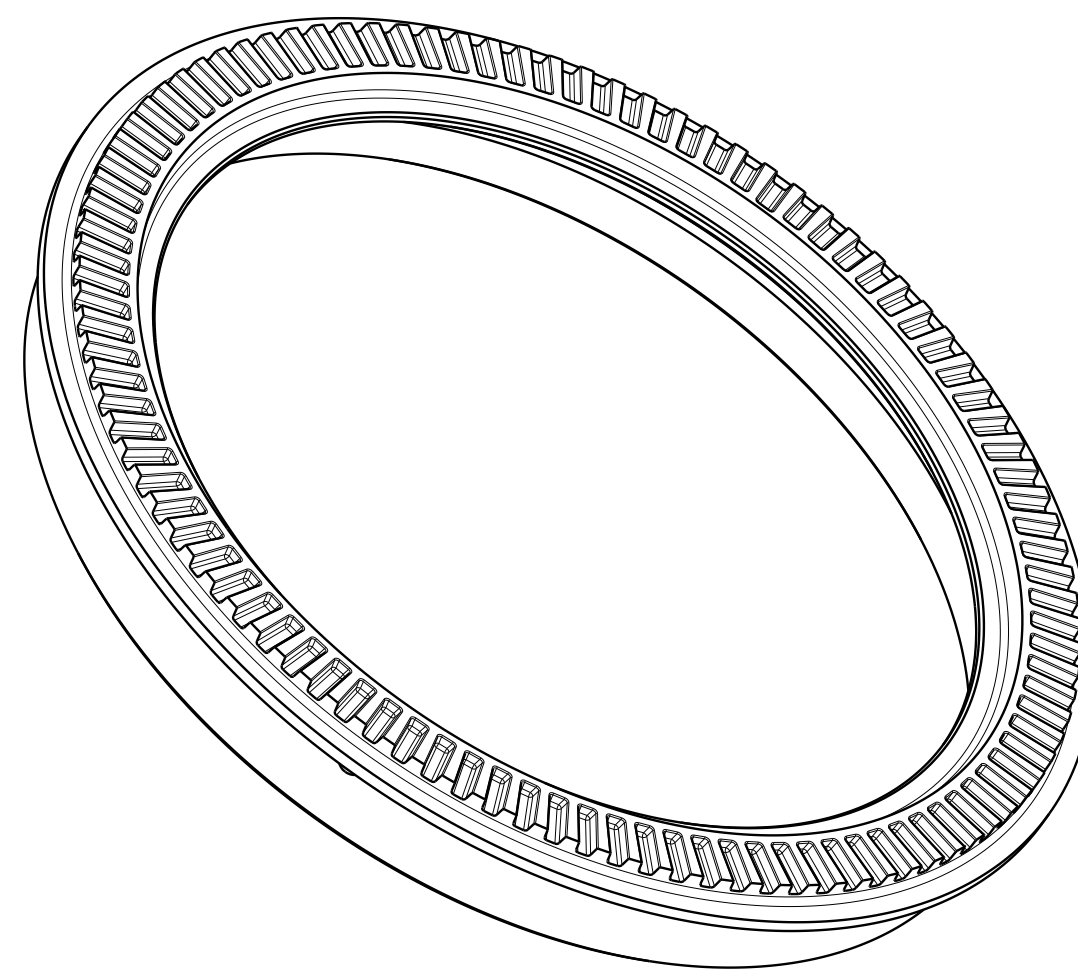
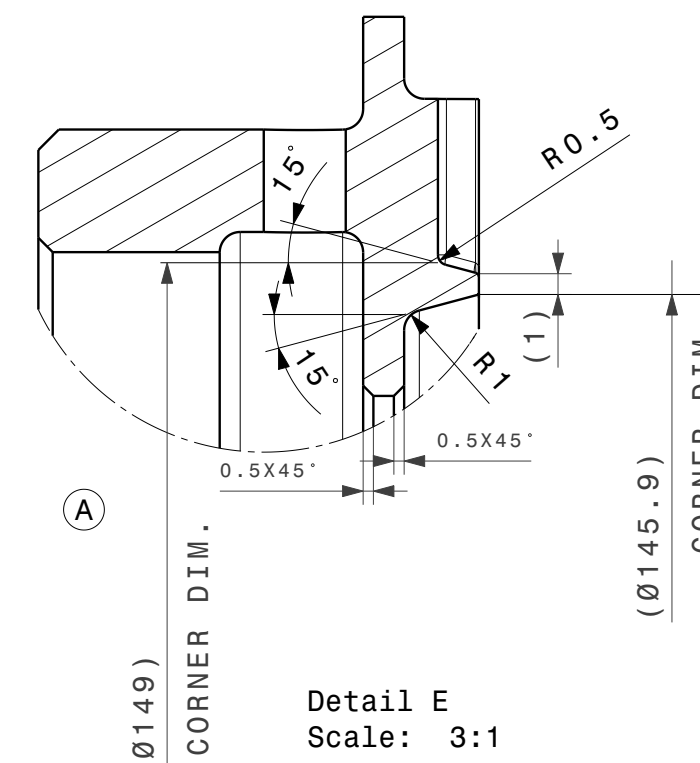
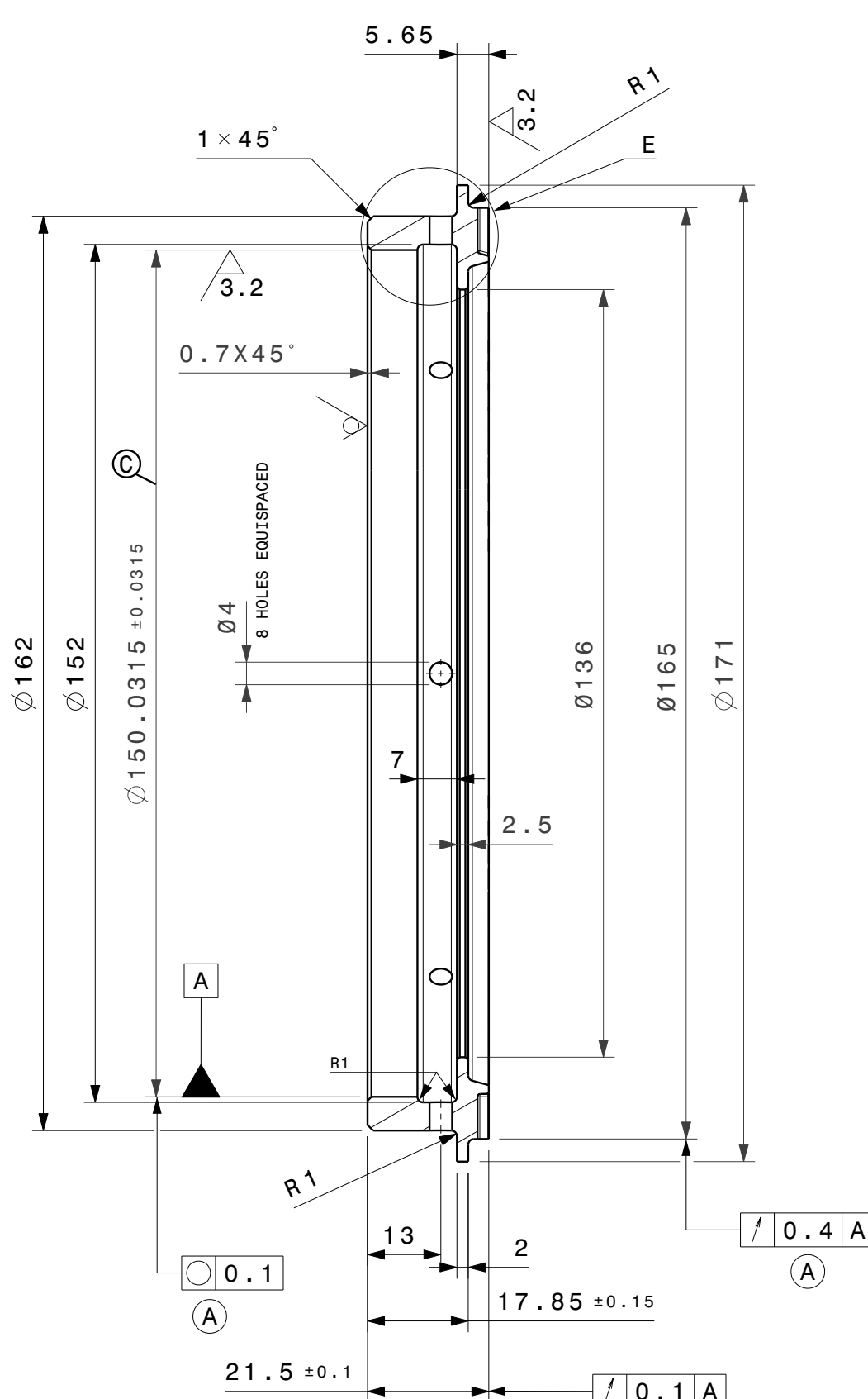
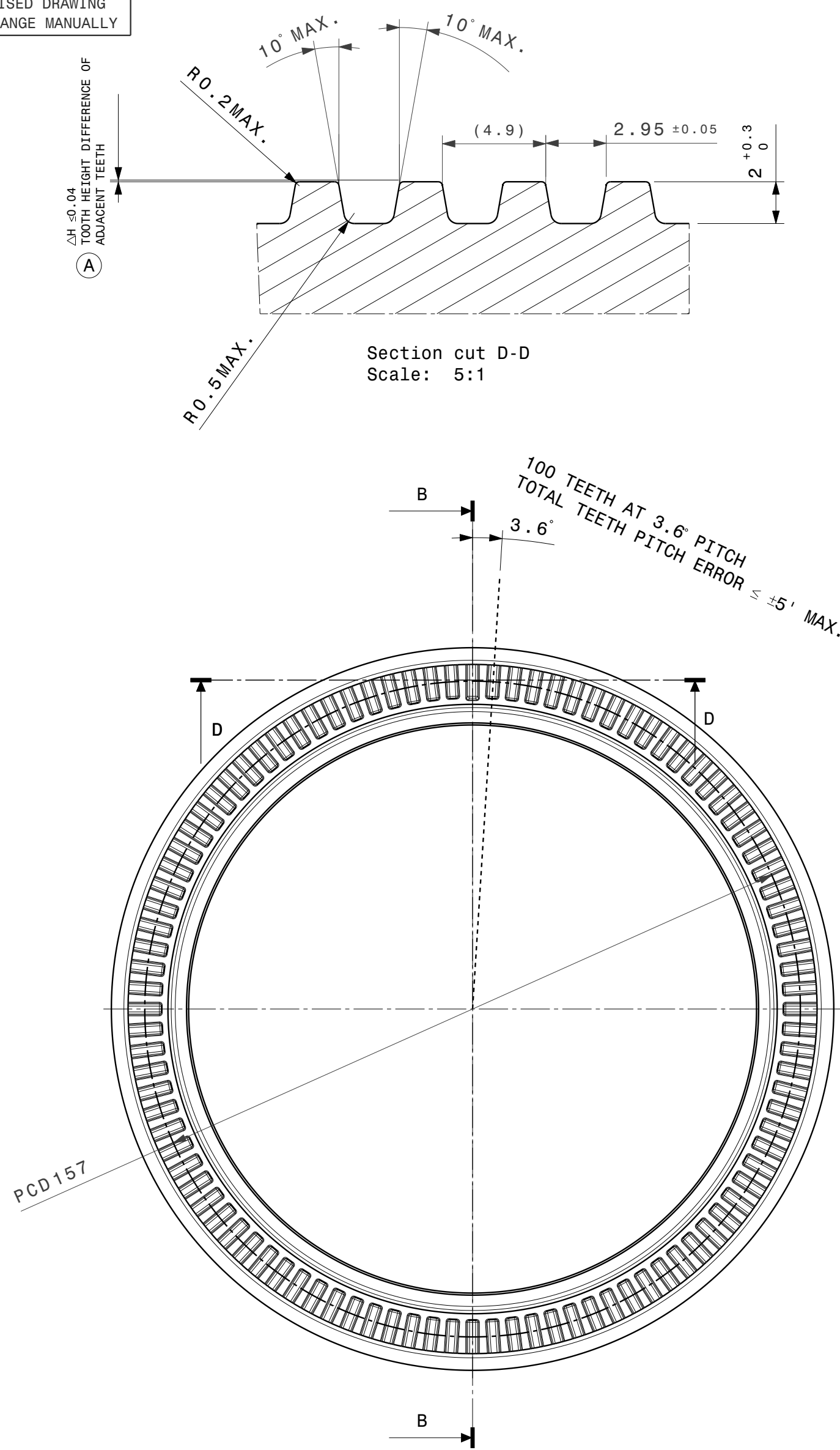


COMPUTERISED DRAWING
DO NOT CHANGE MANUALLY

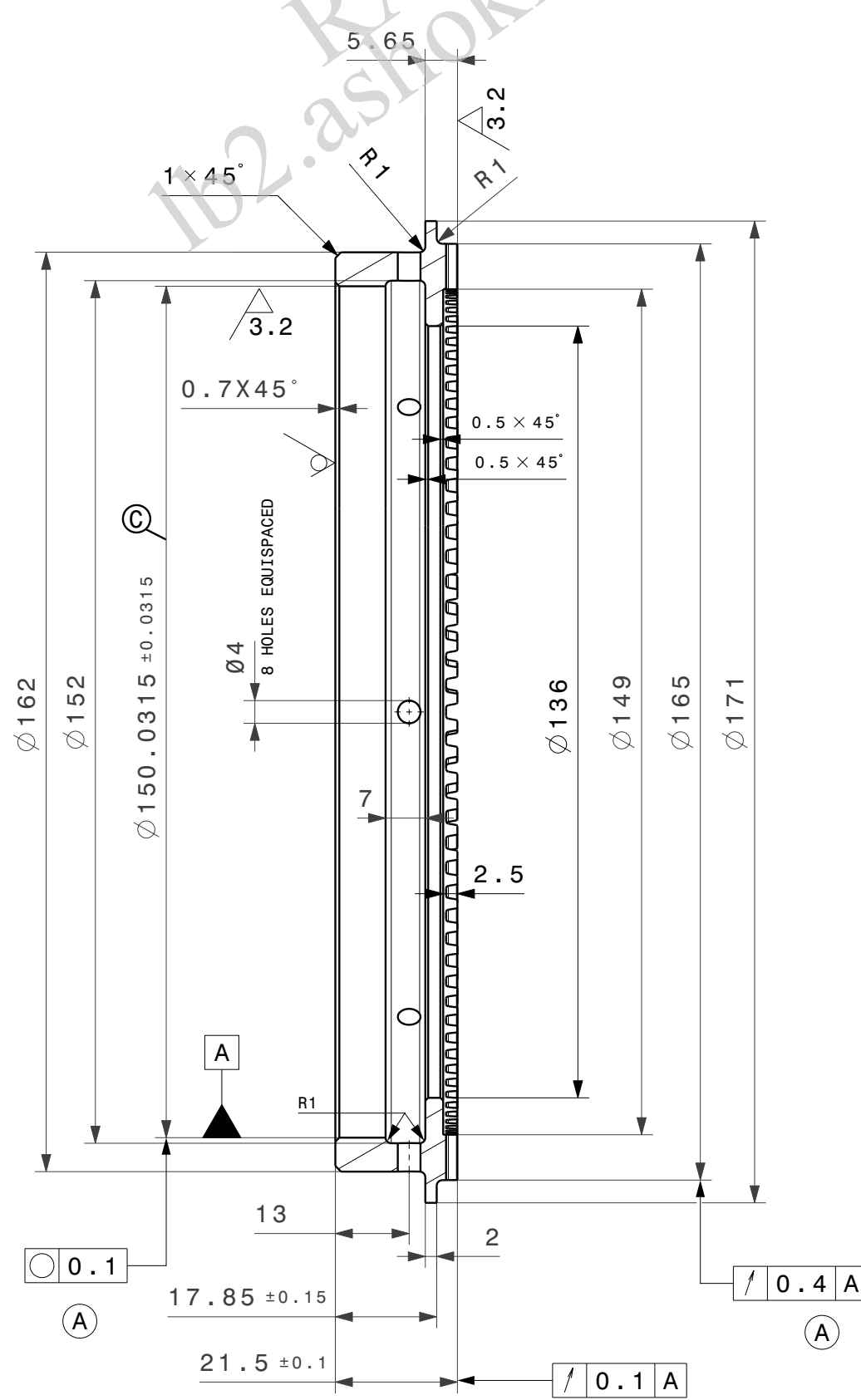
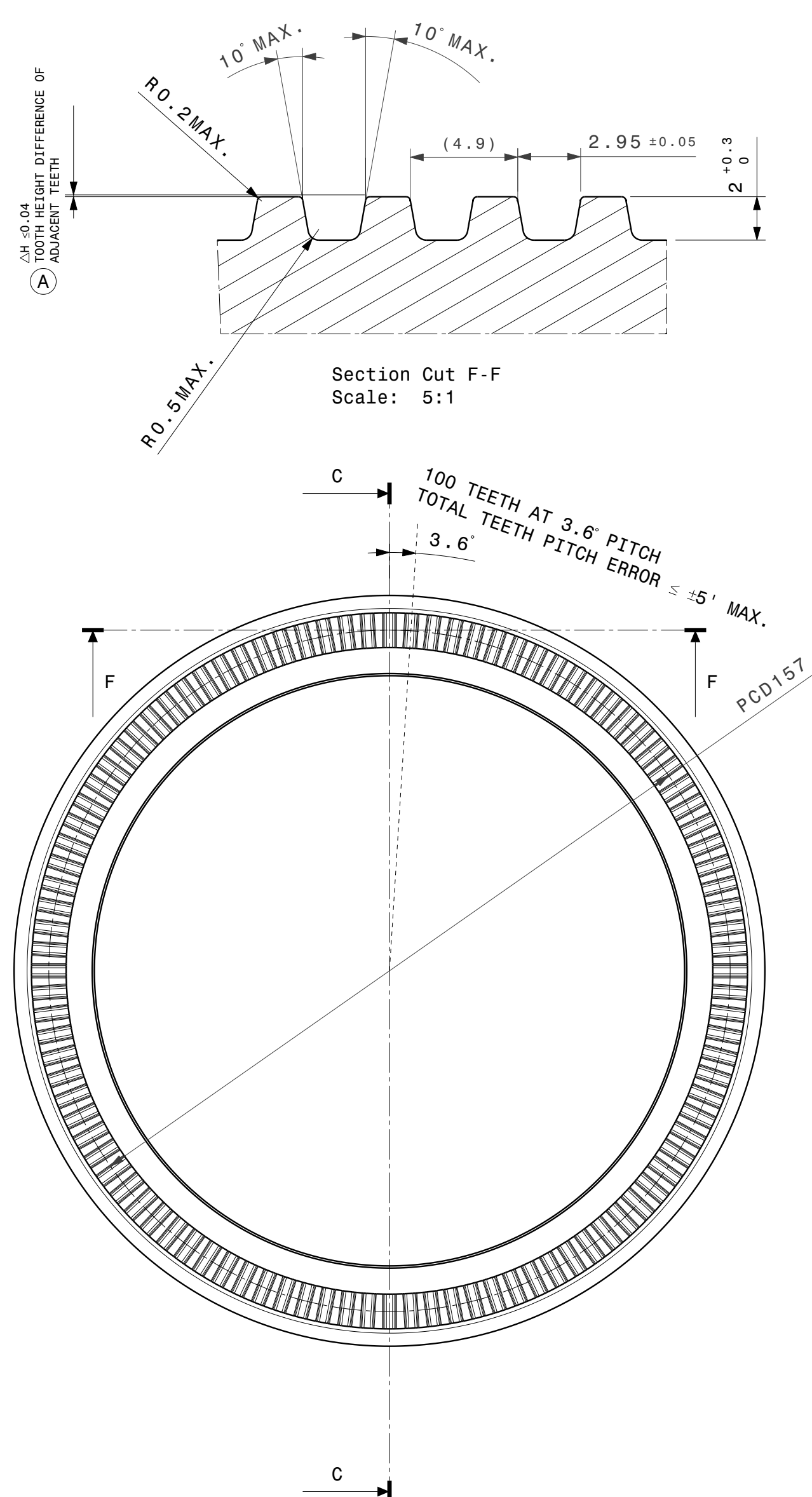
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ASHOK LEYLAND LTD.
TECHNICAL CENTRE, VELLIVOL CHAVADI

FOR FORGING PROCESS



FOR MACHINING PROCESS (OPTIONAL)



- NOTE:
- 1.COMPONENT SHOULD BE FREE FROM BURRS AND SHARP EDGES
 - 2.UNLESS OTHERWISE SPECIFIED THE SURFACE FINISH SHOULD BE 6.3μm

SURFACE PROTECTION	CLASS D AS PER ALS.268.03
THIS DRG.CONTAINS ()@CRITICAL ()@SAFETY ()@IMPORTANT CHARACTERISTICS	
UNLESS OTHERWISE SPECIFIED	
TOLERANCES	REFER IS:2102; MEDIUM FOR MACHINING AND COARSE FOR FABRICATION
SURFACE PROTECTION	TO MEET THE REQUIREMENT OF ALS.268.03
SURFACE FINISH AS PER IS:3073(CLA VALUE)	METRIC SCREW THREADS SHALL CONFORM TO THE LIMITS AND TOLERANCES SPECIFIED IN THE CURRENT IS:4218 CLASS 6g EXTERNAL OR 6h INTERNAL.. SHARP EDGES TO BE REMOVED DIMENSIONS ARE IN MM DO NOT SCALE DRAWING

SPECIAL INSTRUCTIONS/NOTE:

BILL OF MATERIALS

APPEARANCE	ITEM	ER-DIN	DATE
YES	NO	ER-DIN-984	24.04.2007
FINISHED WEIGHT (APPROX)		REF.PT.NO.	
Kgs		S/A,PT.NO.	
SCALE		SUPERSEDES	
1:1		SPEC.NO.	ALBA226/2

ALTERATIONS		ER-DIN DATE	ISSUED	REVISION
STAGE 3 RELEASE. SURFACE PROTECTION NOTE UPDATED. SS/PK/SKM/VRJ		ER-DIN-12990 12.10.12	-	#
DRAWING IS UPDATED IN AL TEMPLATE INSTEAD OF WABCO TEMPLATE. DRAWING UPDATED AS PER DESIGN RECOMMENDATION FROM WABCO. MACHINING PROCESS (OPTIONAL) ADDED IN THE DRAWING SBG/RR/SUNILRAJ/ANAND		26905 24.07.15	-	A

ALPUM VALLET				
REVISION: A	DATE: 25/08/15	STATUS: RELEASE		
STAGE: III	ER-DIN NO: ER-DIN-902905	DATE: 25/08/15		
ALTERED BY: sunilraj	CHECKED BY: VIJAYAN/MAHAR			
MED APPROVAL: SUNILRAJ				
APPROVED BY: sunilraj				
DIGITALLY SIGNED, PHYSICAL SIGNATURE NOT REQUIRED				
DRAWN/ DATE	CHECKED/ DATE	MED APPROVAL/ DATE	APPROVED/ DATE	STDS APP/ DATE
APR 24.04.2007	AJS 24.04.2007	VRG 24.04.2007	----- 24.04.2007	-----
MATERIAL				
Fe 410 WA IS-2062 (OR) 20C8 IS:1570				
HEAT TREATMENT				
REMARKS				
FOR ECOMET-1112 MODEL WITH ABS.				
DESCRIPTION				
POLE WHEEL (REAR AXLE)				
PART NO.	F 8 8 0 0 1 1 1 A			
SHEET NO	1	OF	1	A0

General Specification: JED-354-1, Size ISO 14405 LP		Copyright WABCO®		WABCO	
Further Technical Data: 895 900 000 4		Date: 2015-07-31		Drawn: Sunilraj	
Doc. Code: 005		Sheet: 1 of 9		Design: Sunilraj	
General Tolerances: JED-263		2015-07-31		Checked: Sunilraj	
Range of Nominal Dimensions (± mm)		2015-07-31		Expert: Sunilraj	
Class 1) ± 0.5		2015-07-31		Expert: Sunilraj	
Fine 0.5		2015-07-31		Expert: Sunilraj	
Medium 1.0		2015-07-31		Expert: Sunilraj	
Coarse 2.0		2015-07-31		Expert: Sunilraj	
Tolerances apply to:		NTS		895 900 029 4	
1) Tolerances Class Applied Crosshatched		A 0		Revision: 4	
		CRO		Tech. Rep: 6340.DM	
				Replacement for: 1/1	