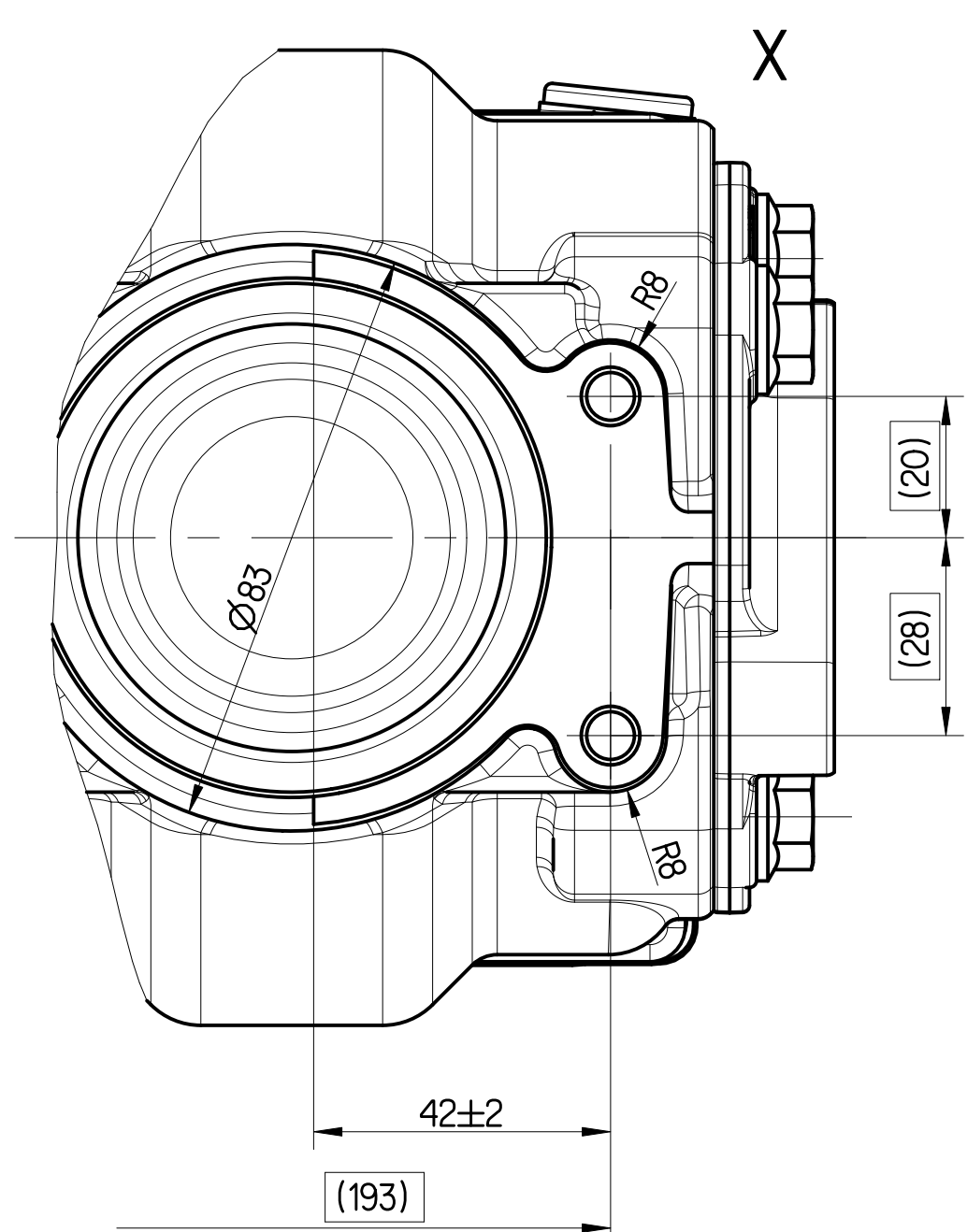
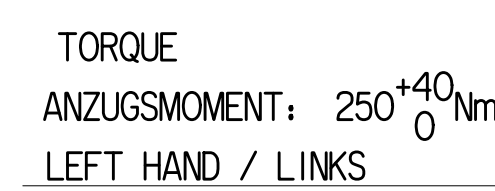
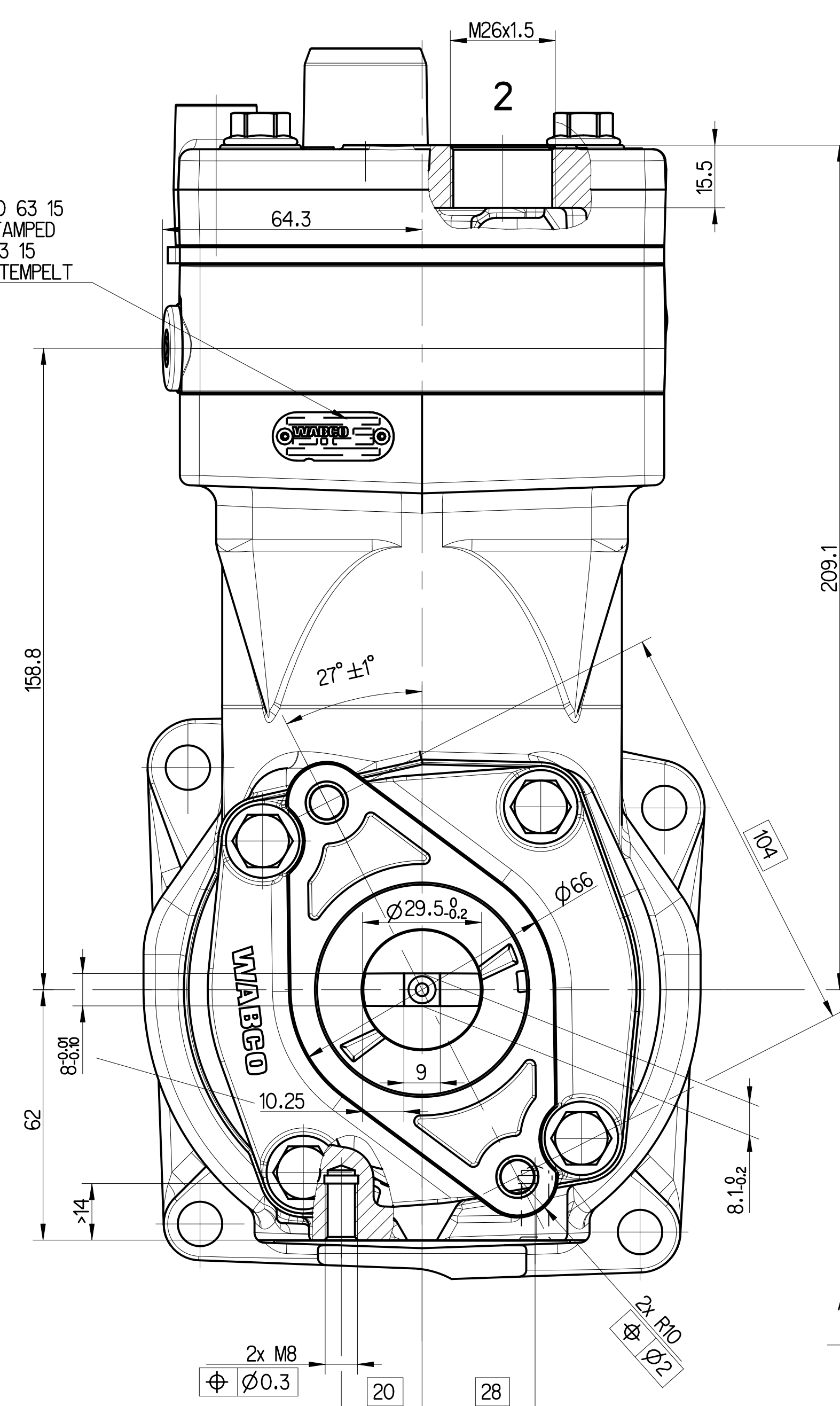




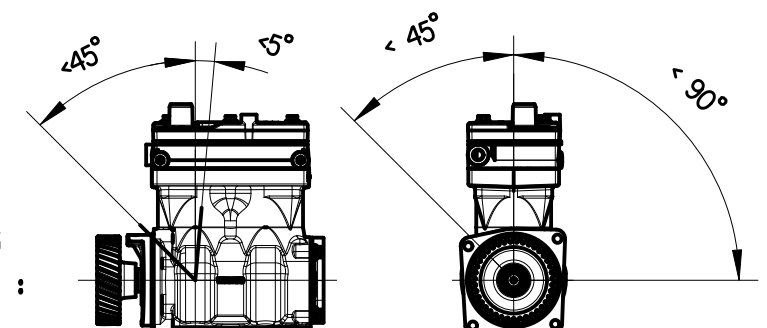
WORKING MEDIUM BETRIEBSMEDIUM :	AIR LUFT
COOLANT KUEHLMEDIUM :	WATER WITH ANTIFREEZE WASSER MIT FROSTSCHUTZ
BORE BOHRUNG :	Ø 85 mm
STROKE HUB :	56 mm
SWEPT VOLUME HUBRAUM :	636 cm ³
MAX. WORKING SPEED MAX. BETRIEBSDREHZAHL :	$n_{\max} = 3000 \text{ min}^{-1}$
OVERSPEED (TEMPORARILY < 4 Sec.) UEBERDREHZAHL (KURZZEITIG < 4 Sek.) :	$n_{ue} = 1.3 \times n_{\max}$
MAX. WORKING PRESSURE MAX. BETRIEBSDRUCK :	$p_e = 12.5 \text{ bar}$
MAX. PRSSURE HOECHSTDRUCK :	$p_e = 16 \text{ bar}$ 

END PLAY OF CRANKSHAFT
AXIALSPIEL DER KURBELWELLE : 0.08...0.38 mm

LUBRICATION : LUBRICATION SUPPLIED FROM ENGINE
SCHMIERART : UMLAUFSCHMIERUNG MIT DRUCKOELANSCHLUSS

FREE FROM ASBESTOS
ASBESTFREI

(...) AUXILIARY DIMENSION
HILFSSMASS



CRANKCASE: SURFACE PROTECTION JED-069M1 (OPTIONAL)
KURBELGEHÄUSE: OBERFLÄCHENSCHUTZ JED-069M1 (WAHLWEISE)

0 = INLET PORT
SAUGANSCHLUSS

2 = DISCHARGE PORT
DRUCKANSCHLUSS M : < 100 Nm

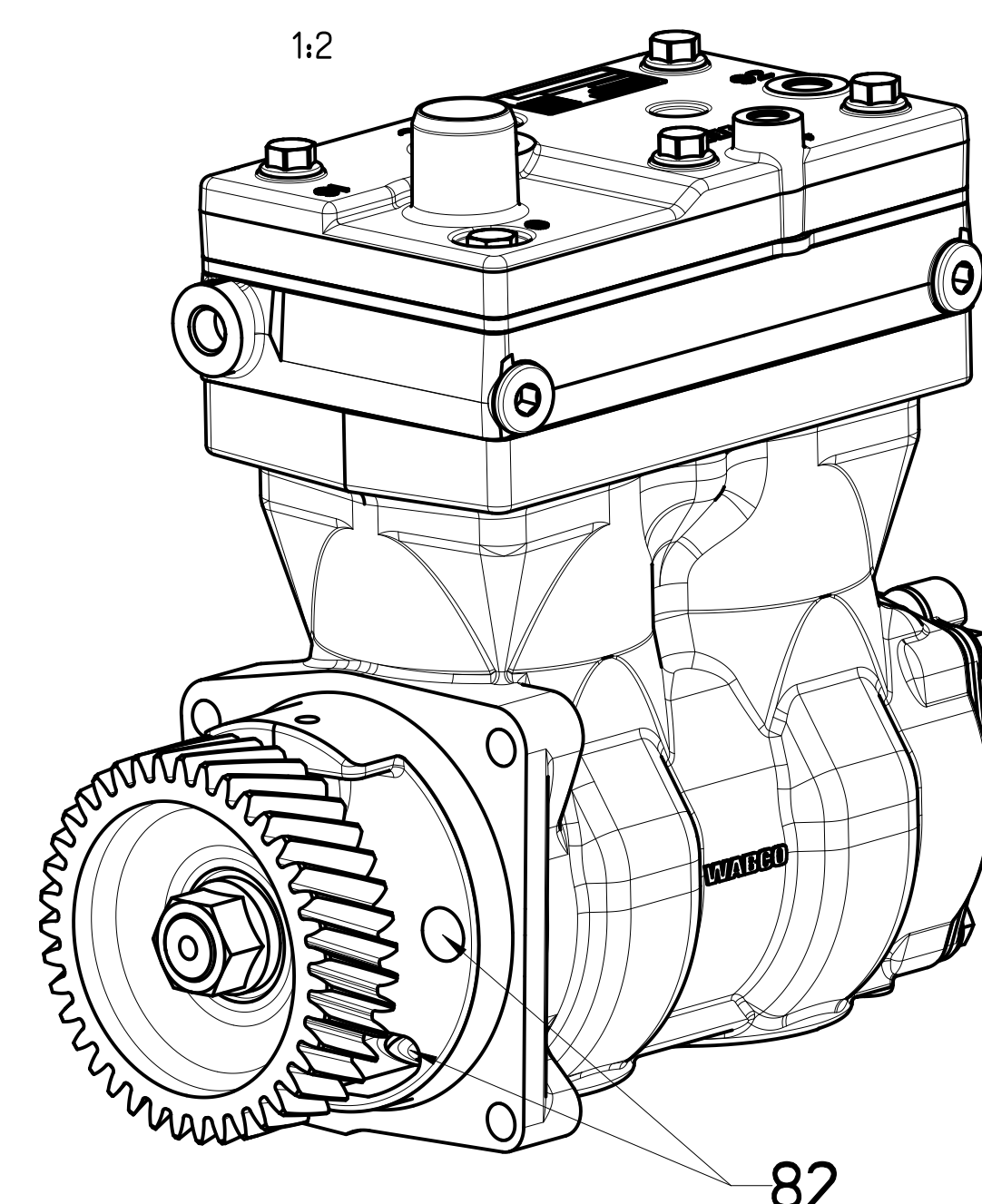
4 = GOVERNOR PORT
STEUERANSCHLUSS M : < 25 Nm

81 = OIL SUPPLY
DRUCKÖLANSCHLUSS

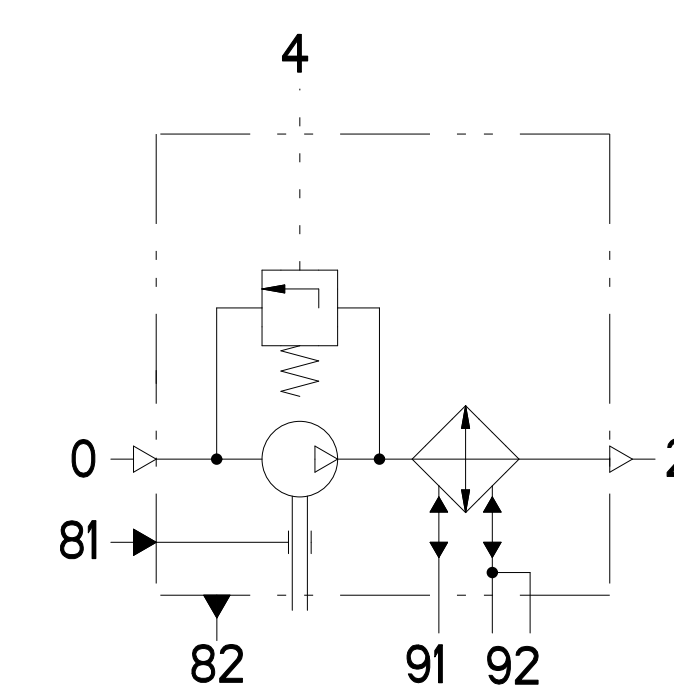
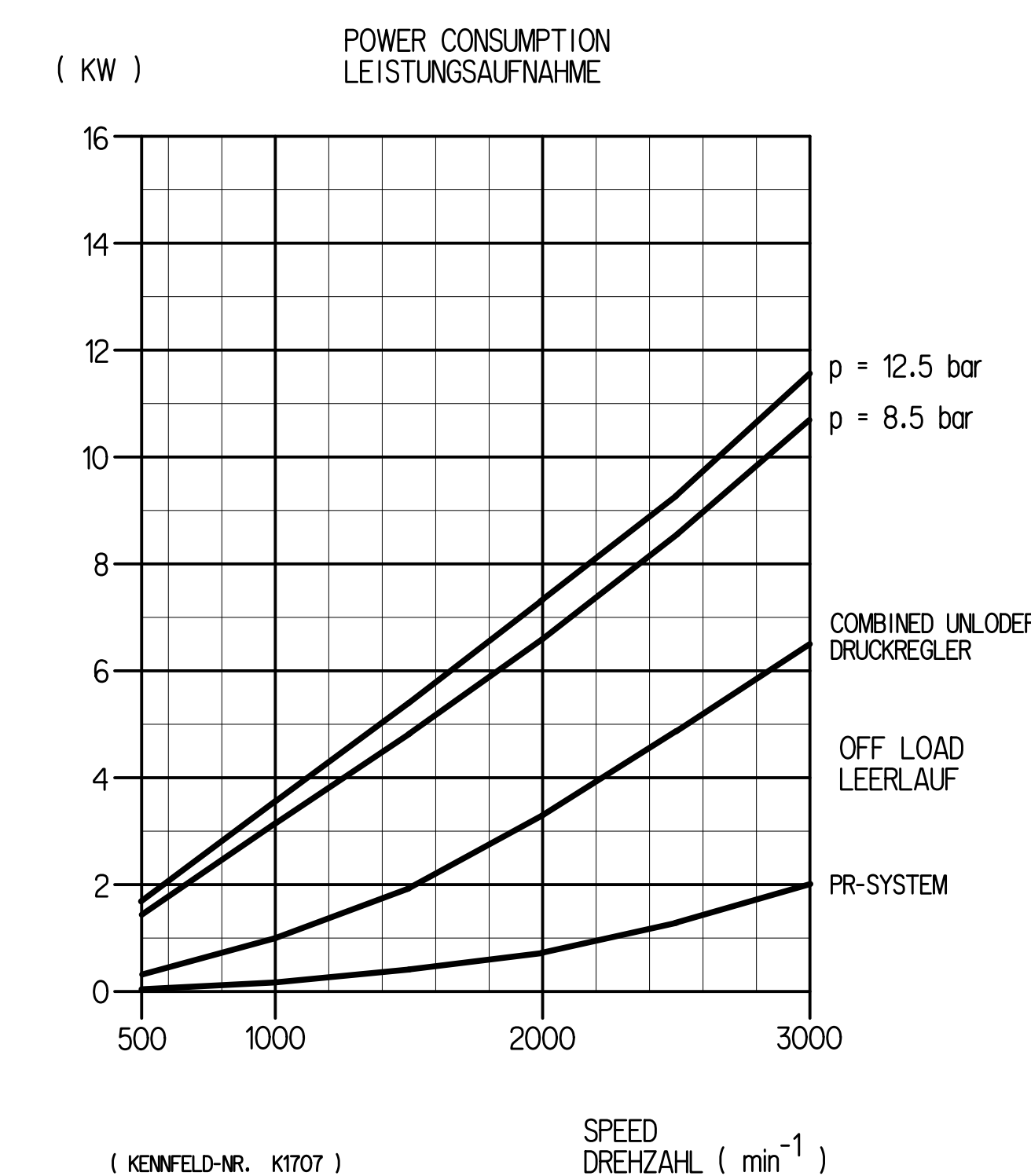
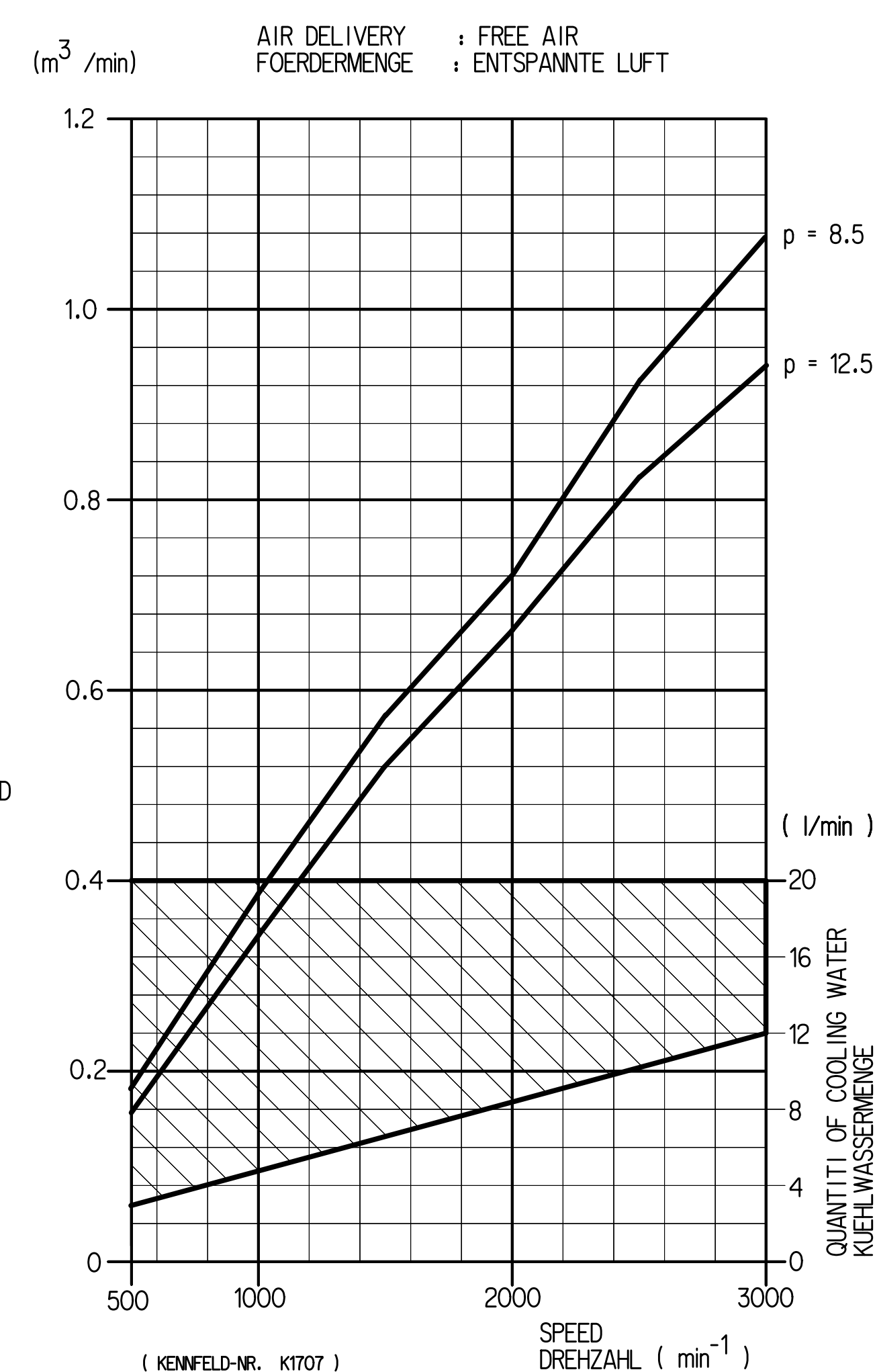
82 = OIL DRAIN
ÖLÖCKLAUF

91 = COOLANT CONNECTION
KÜHLMITTELANSCHLUSS M : < 35 Nm

92  DIRECTIONS OF FLOW
DURCHSTROMRICHTUNGEN



CLEANLINESS OF PARTS AND DEVICES: JED-593 (class KOO)
 SAUBERKEIT VON GERAETEN UND TEILEN:

[illegible]