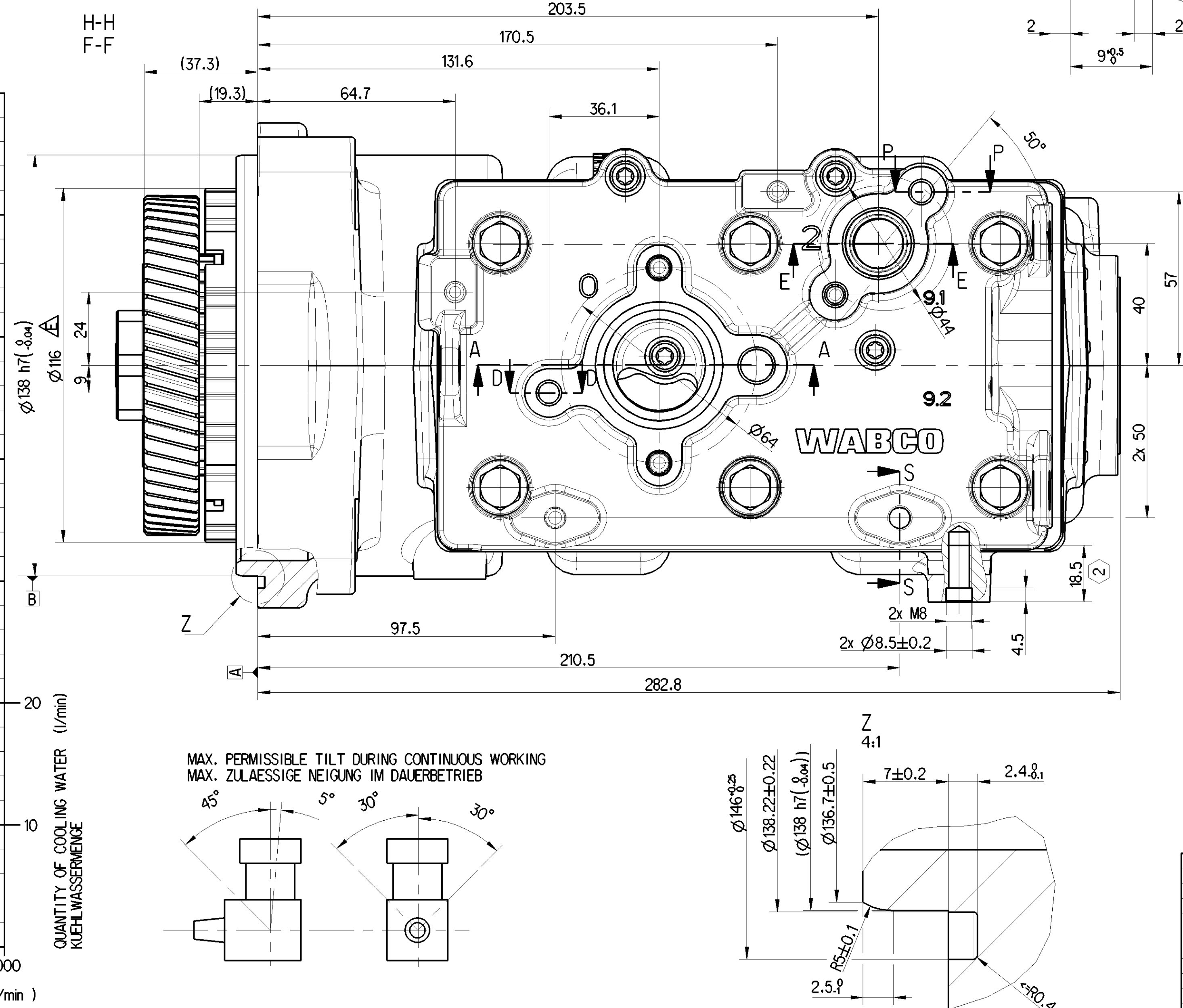
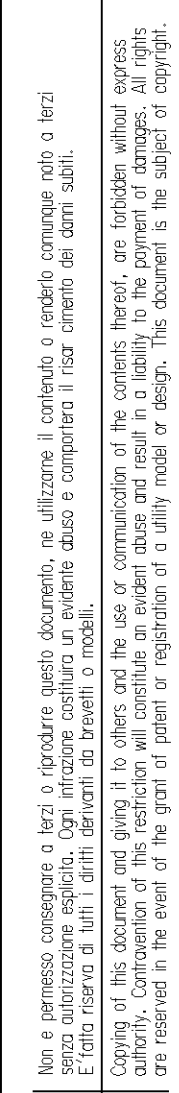
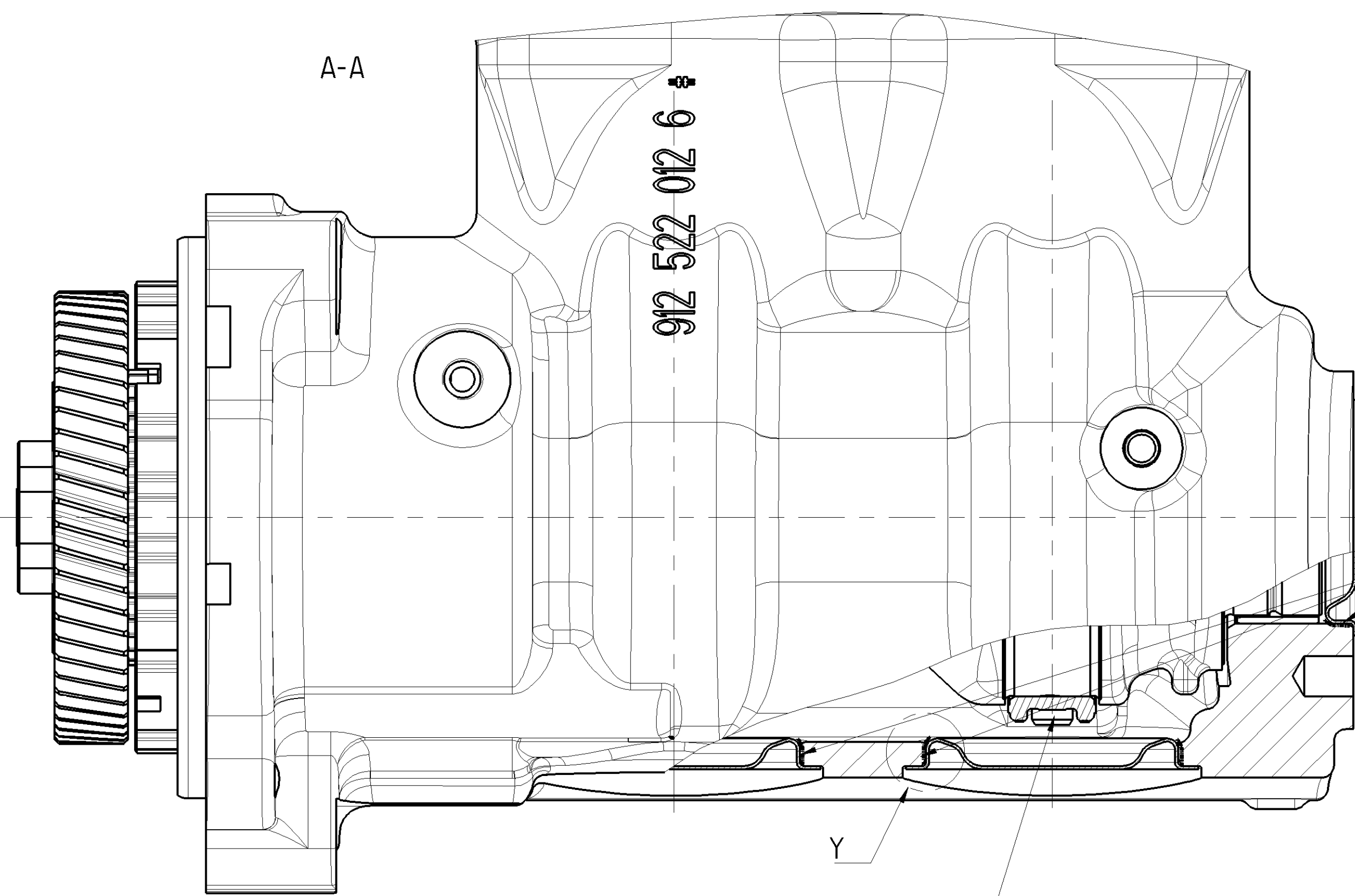
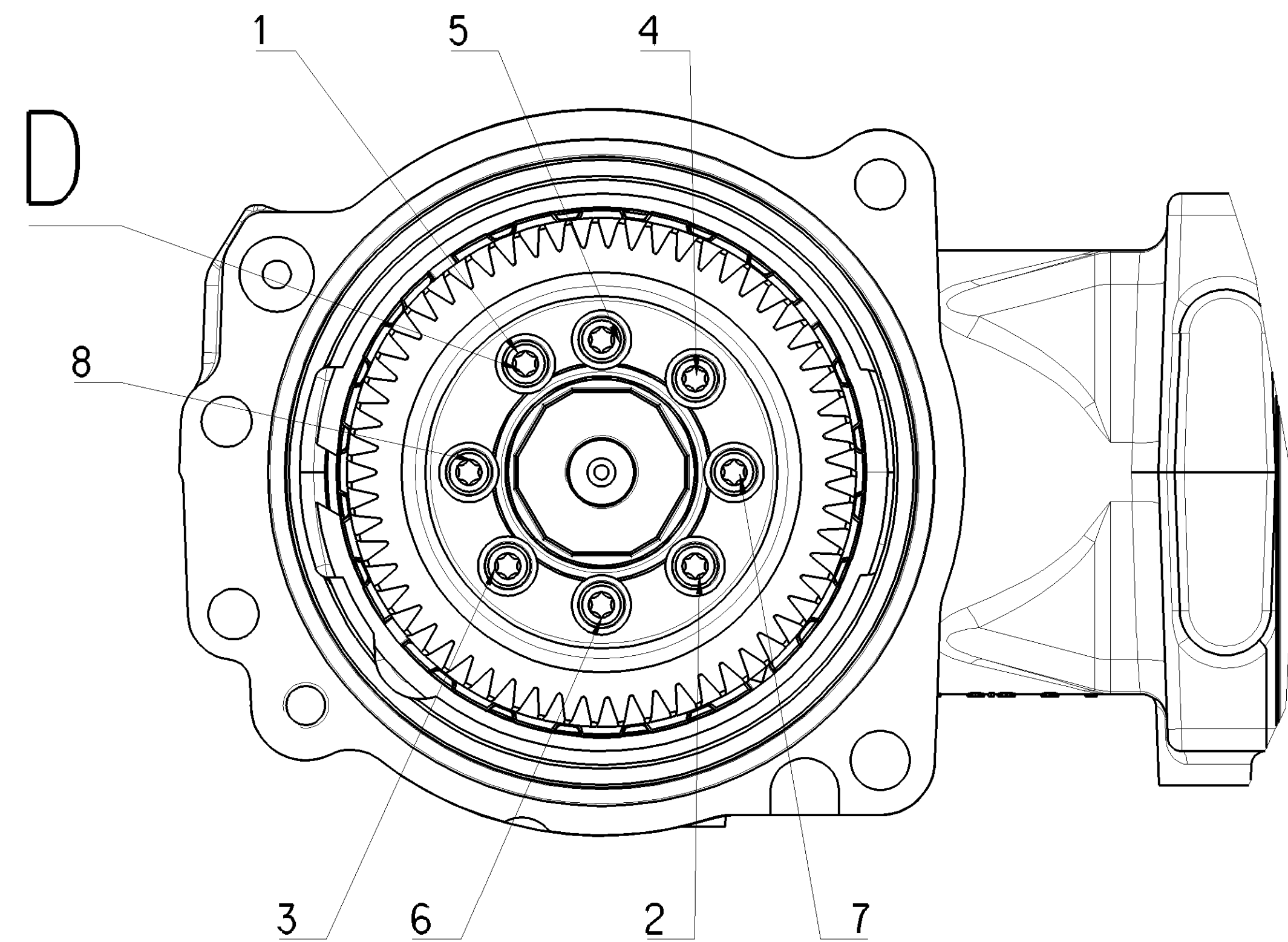
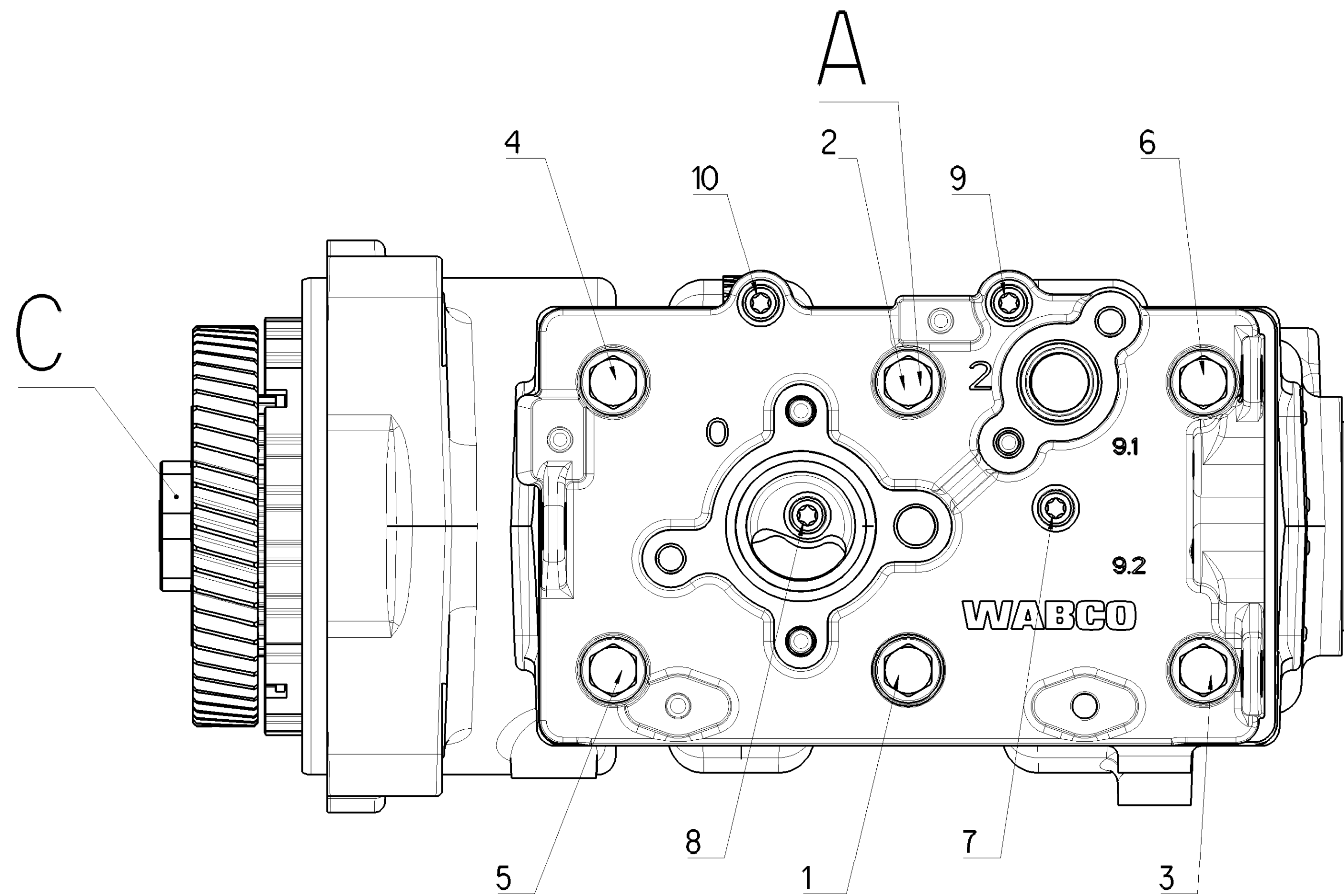
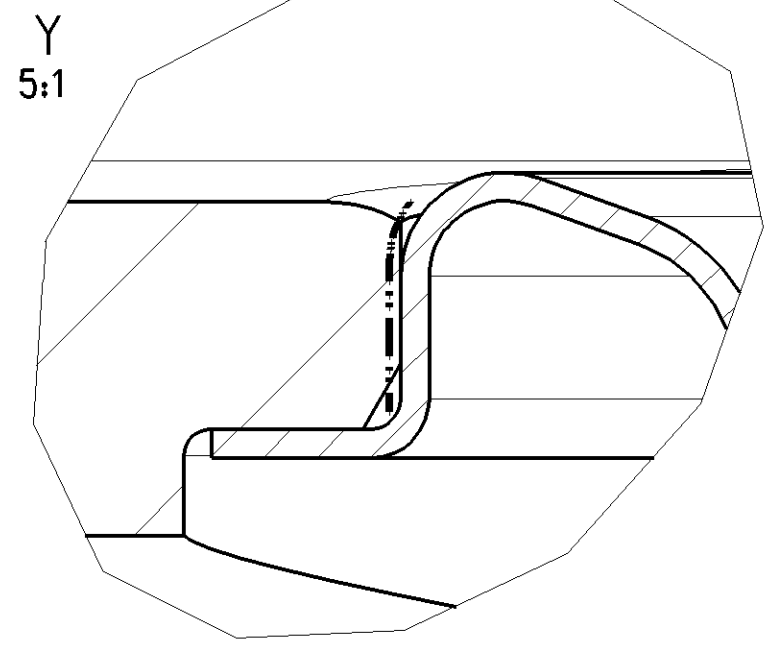


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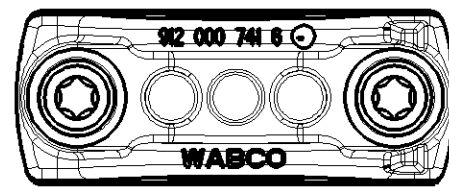


PRESSED IN WITH ADHESIVE JED-448-1
MIT KLEBER JED-448-1 EINGEPRESST

ADHESIVE JED-448-1 APPLIED IN THIS AREA AROUND
KLEBER JED-448-1 IN DIESEM BEREICH RINGSUM EINGESETZT



Assembly Instruction / Montageanweisung

A	Step Schrift	Sequence Reihenfolge	Torque [Nm] Drehmoment	Rotation Angle [°] Drehwinkel	Threshold Torque [Nm] Schwellmoment	
	1	1,2,3,4,5,6,1	20 ± 2	----	----	
	2	1,2,3,4,5,6	----	90 +10/-5	20 ± 2	
	3	1,2,3,4,5,6	----	90 +10/-5	25 ± 2	
	4	7,8,9,10	7 ± 2	----	----	
	5	7,8,9,10	----	90 +10/-5	----	
B	Step Schrift	Sequence Reihenfolge	Torque [Nm] Drehmoment	Rotation Angle [°] Drehwinkel	Threshold Torque [Nm] Schwellmoment	 1 2
	1	1,2	6 ± 0.6	----	----	
	2	1,2	----	70 +15/-5	6 ± 0.6	
	Step Schrift	Torque [Nm] Drehmoment		Rotation Angle [°] Drehwinkel		Remark Vermerk
C	1	100		----		DISMANTLING AFTER TIGHTENED LÖSEN NACH DEM ANZIEHEN
	2	45 ± 5		----		----
	3	----		95 ± 5		----
D	1	10 ± 1		----		----
	2	----		90 ± 10		----

CLEANLINESS REQUIREMENT			
SOFT PARTICLES ARE ALLOWED UP TO 2 mm X 0.1 mm X 0.1 mm			
FIBERS ARE ALLOWED UP TO A MAXIMUM DIAMETER OF 0.1 mm AND A MAXIMUM LENGTH OF 10 mm.			
CHAMBER	SURFACE AREA	VOLUME	SPECIFICATION
OIL	4000 cm ²	-	JED-593 CLASS II
WATER	907 cm ²	-	JED-593 CLASS I
AIR	1520 cm ²	-	JED-593 CLASS III

General Specification: JED-554-1, Size 150, 141/05 LP			Copyright WABCO®		WABCO	
Further Technical Data: 912 522 002 0			Doc. Code: 035			
General Tolerances: JED-261			2022-06-03		Albrecht	
Range of Nominal Dimensions (± mm)			2022-06-03		Stiefels	
			Herring			
Class II	± 50	± 180	± 400	912 522 002 0		
Fine	0.5	1.0	1.5			
Medium	1.0	2.0	3.0	005 DE 2/2		
Coarse	2.0	3.5	5.0			
Tapped Holes: occ.			A 0		912 522 000 0	
Tolerance Class: Applied: Grossmachwerk			50726		5020	