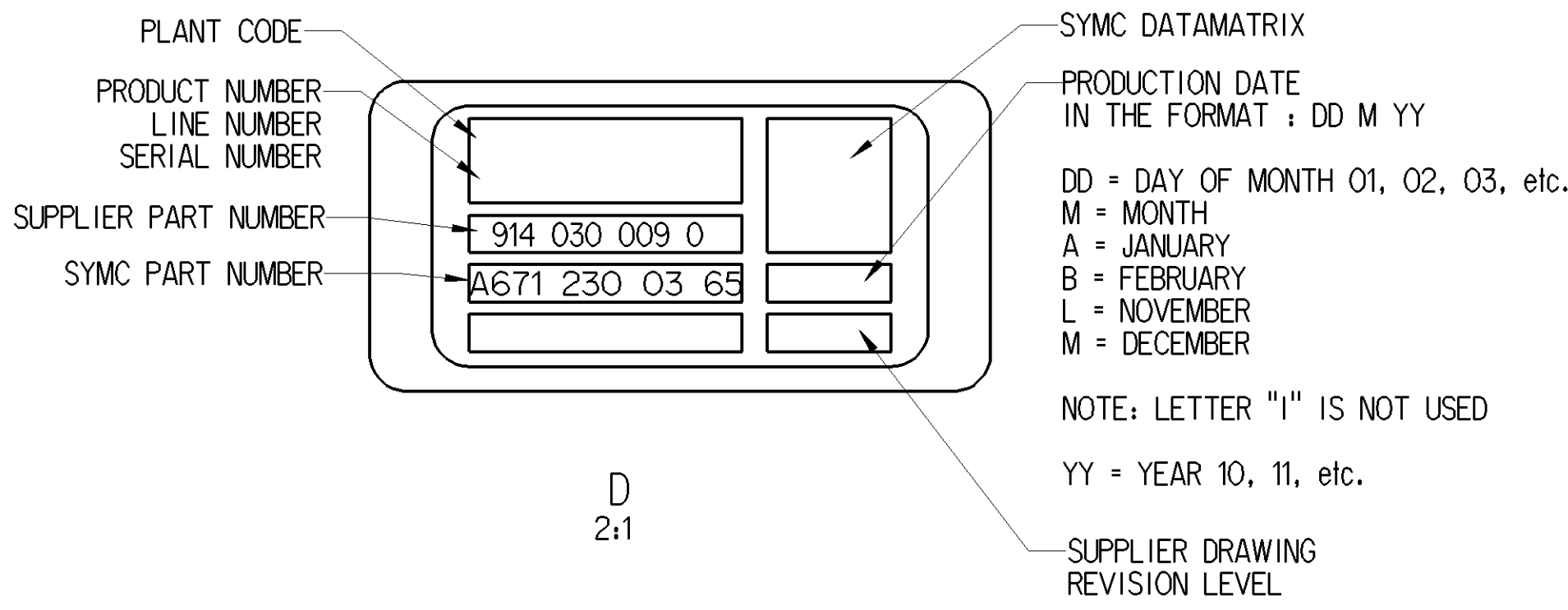
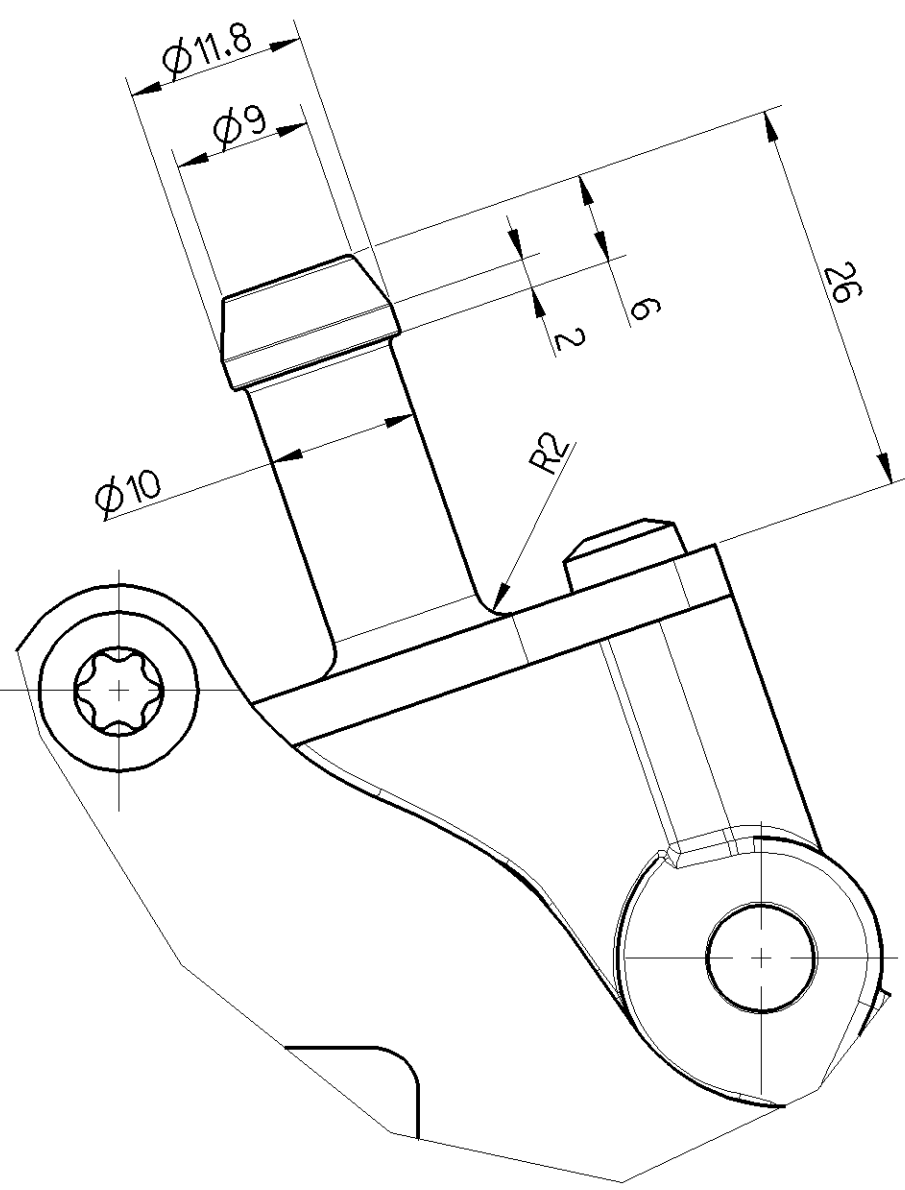


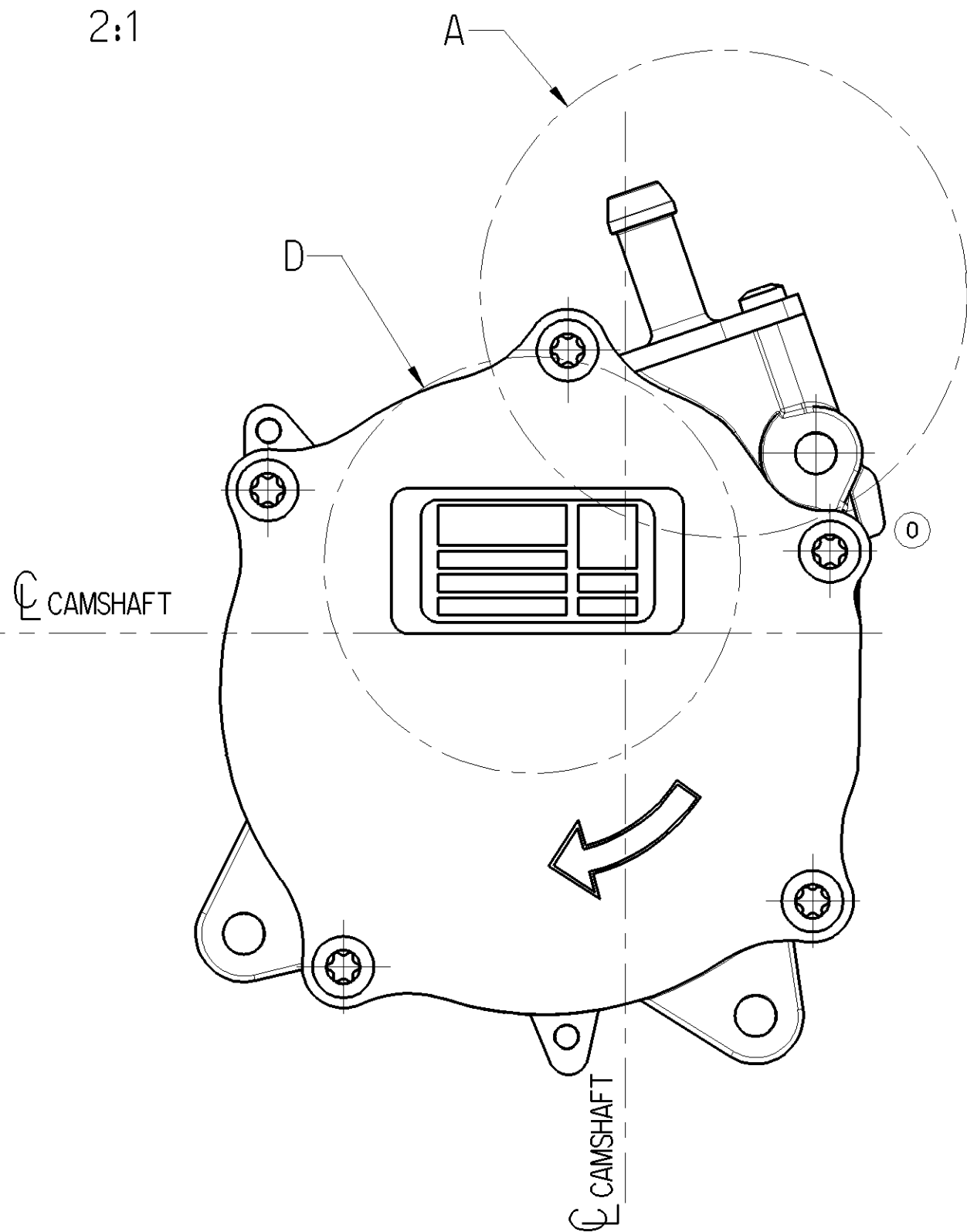
LABEL MARKING DETAILS



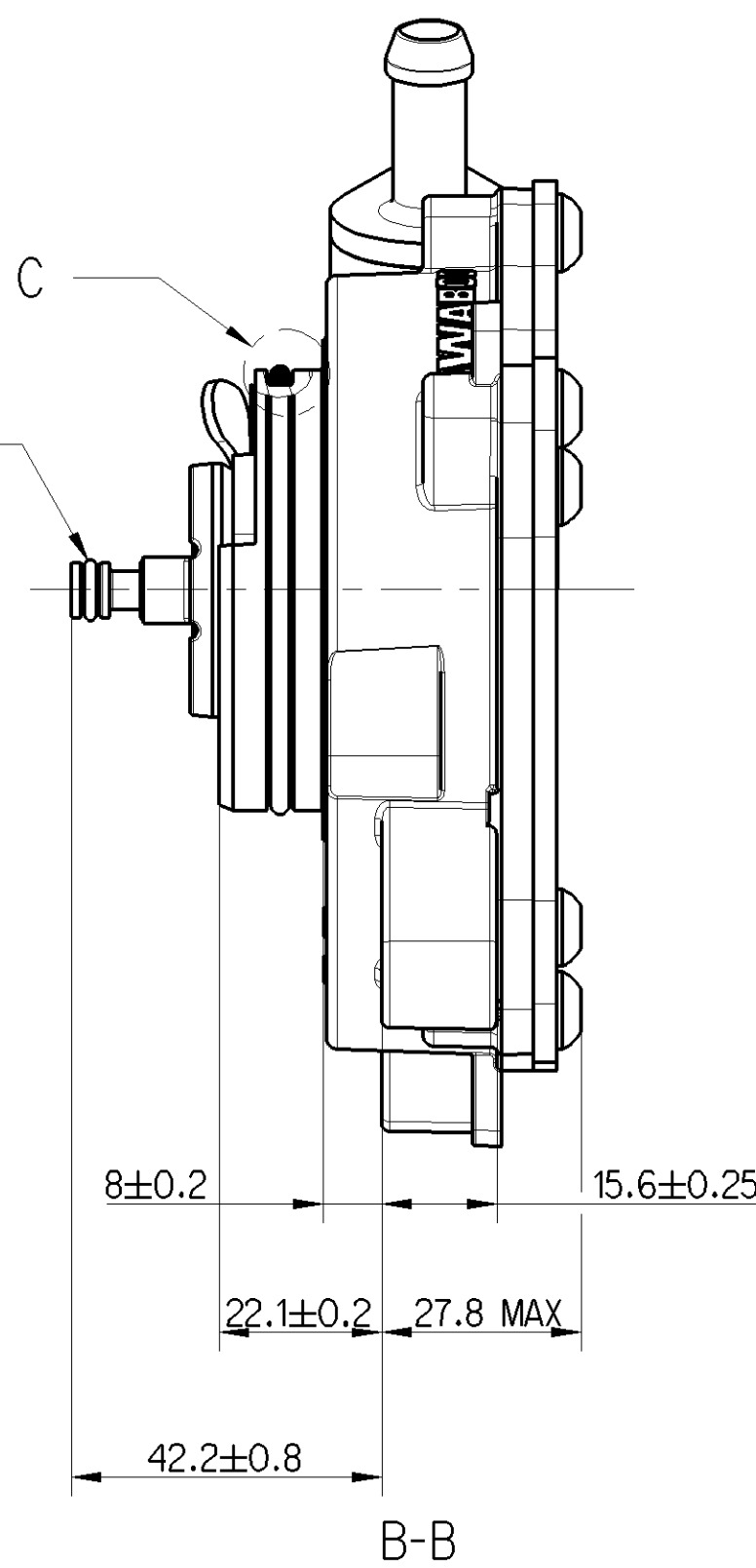
ITEM	QTY	PART NUMBER	DESCRIPTION	MATERIALS	PROCESS
1	5	810 164 020 4	Fillister head screw M6x16	STEEL	
2	1	810 542 055 4	Retaining Ring	STEEL	WOUND
3	1	891 212 307 4	Fillister Head Screw M4x10	STEEL	
4	1	891 210 262 4	Fillister Head Screw M3x8	STEEL	
5	1	897 086 411 4	O-ring ISO3601 53,64x2,62	FLUOROCARBON RUBBER	INJECTION MOULDED
6	2	897 980 031 4	O-ring ISO3601 5,1x1,6	FLUOROCARBON RUBBER	INJECTION MOULDED
7	1	897 980 115 4	O-ring ISO3601 100x1,8 - S	FLUOROCARBON RUBBER	INJECTION MOULDED
8	1	899 200 400 4	Adhesive Label	POLYESTER	
9	1	914 030 026 4	BODY	ALUMINIUM ALLOY	DIE CAST
10	1	914 030 106 4	CARRIER	PEEK	INJECTION MOULDED
11	1	914 030 237 4	CONNECTOR	STEEL	TURNED
12	1	914 030 476 4	COVER	STEEL	STAMPING
13	1	914 030 507 4	REED	STAINLESS STEEL	STAMPING
14	1	914 030 612 4	STOP- REED VALVE	STEEL	STAMPING & BENDING
15	1	914 905 006 4	ROTOR	STEEL	SINTERED
16	1	914 905 007 4	COUPLING	STEEL	SINTERED
17	2	914 905 640 4	TIP	GRIVORY	INJECTION MOULDED
18	1	914 905 644 2	INLET CONNECTOR	PPA 33% GLASS FILLED	INJECTION MOULDED



A
2:1



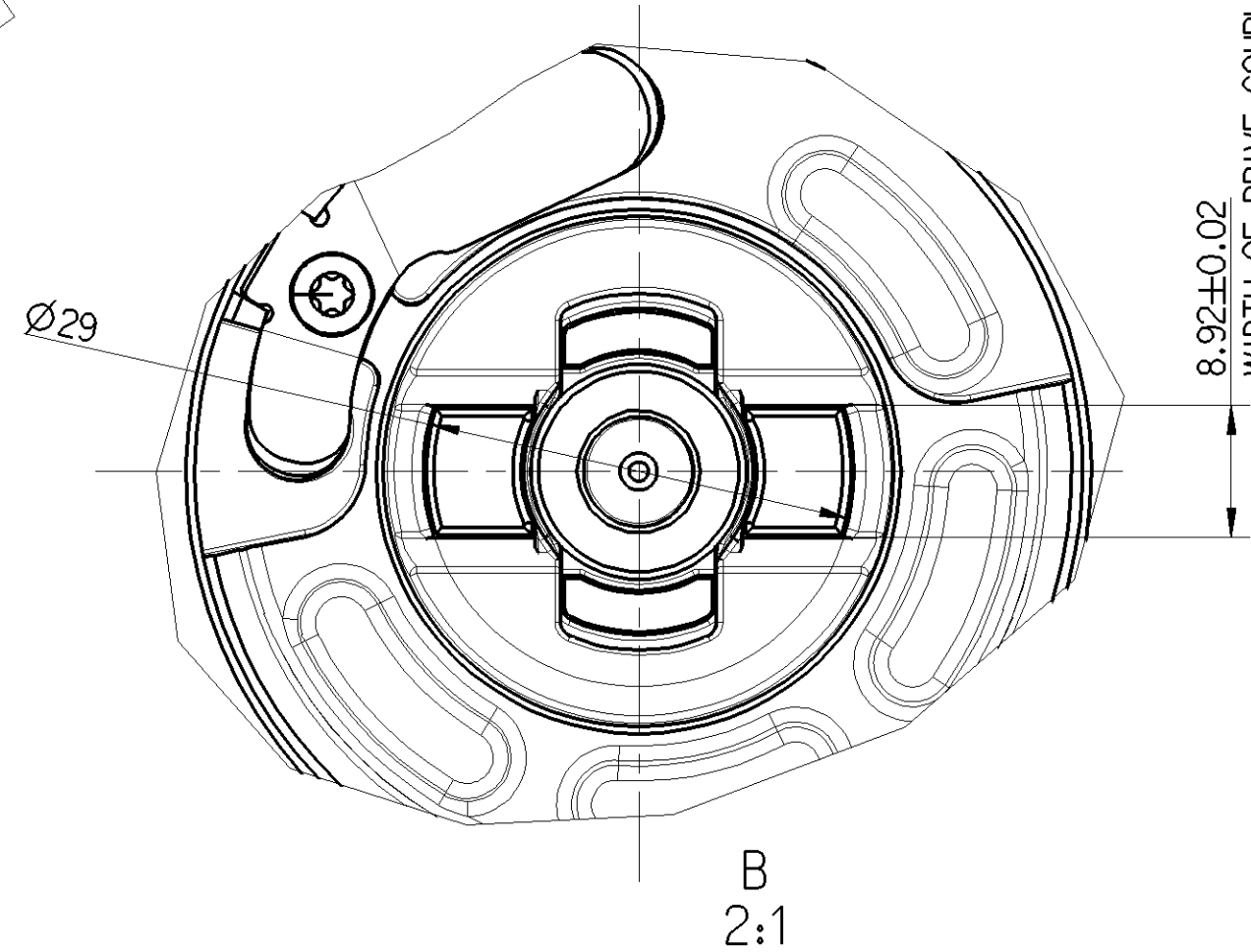
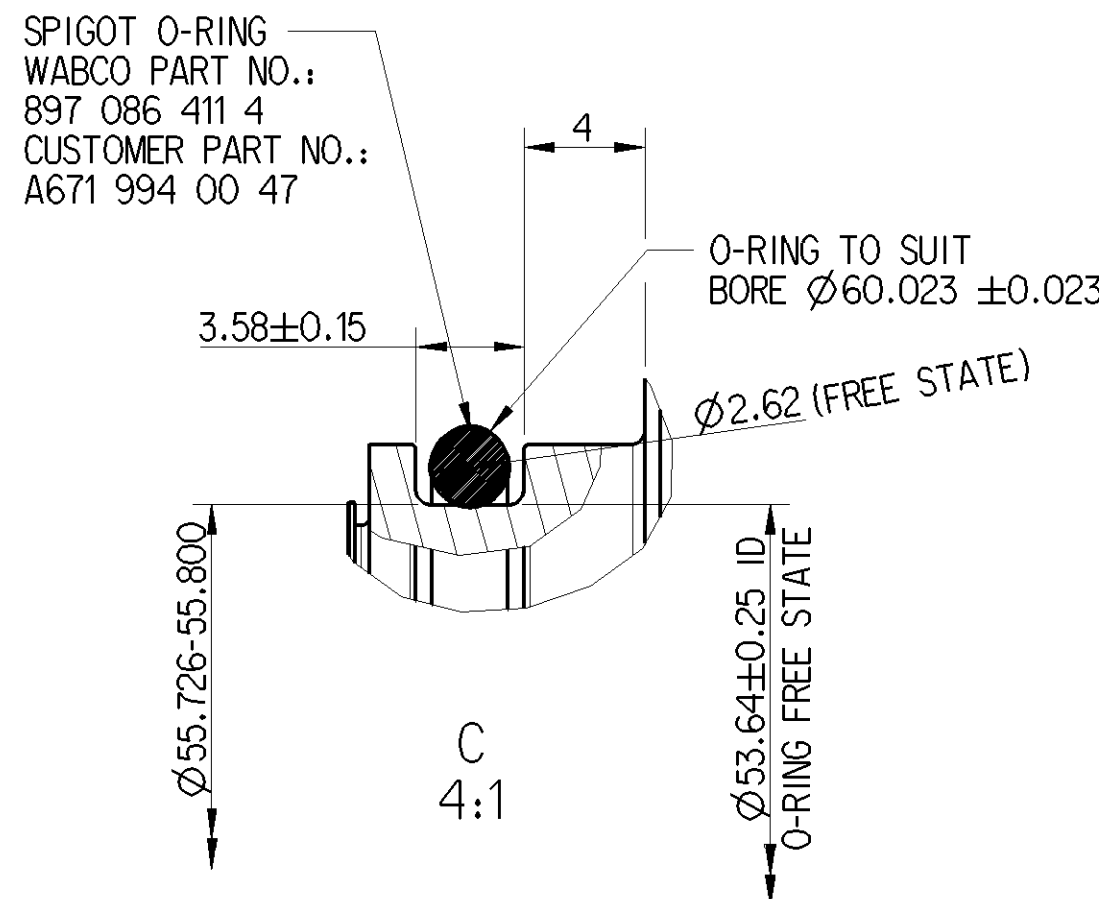
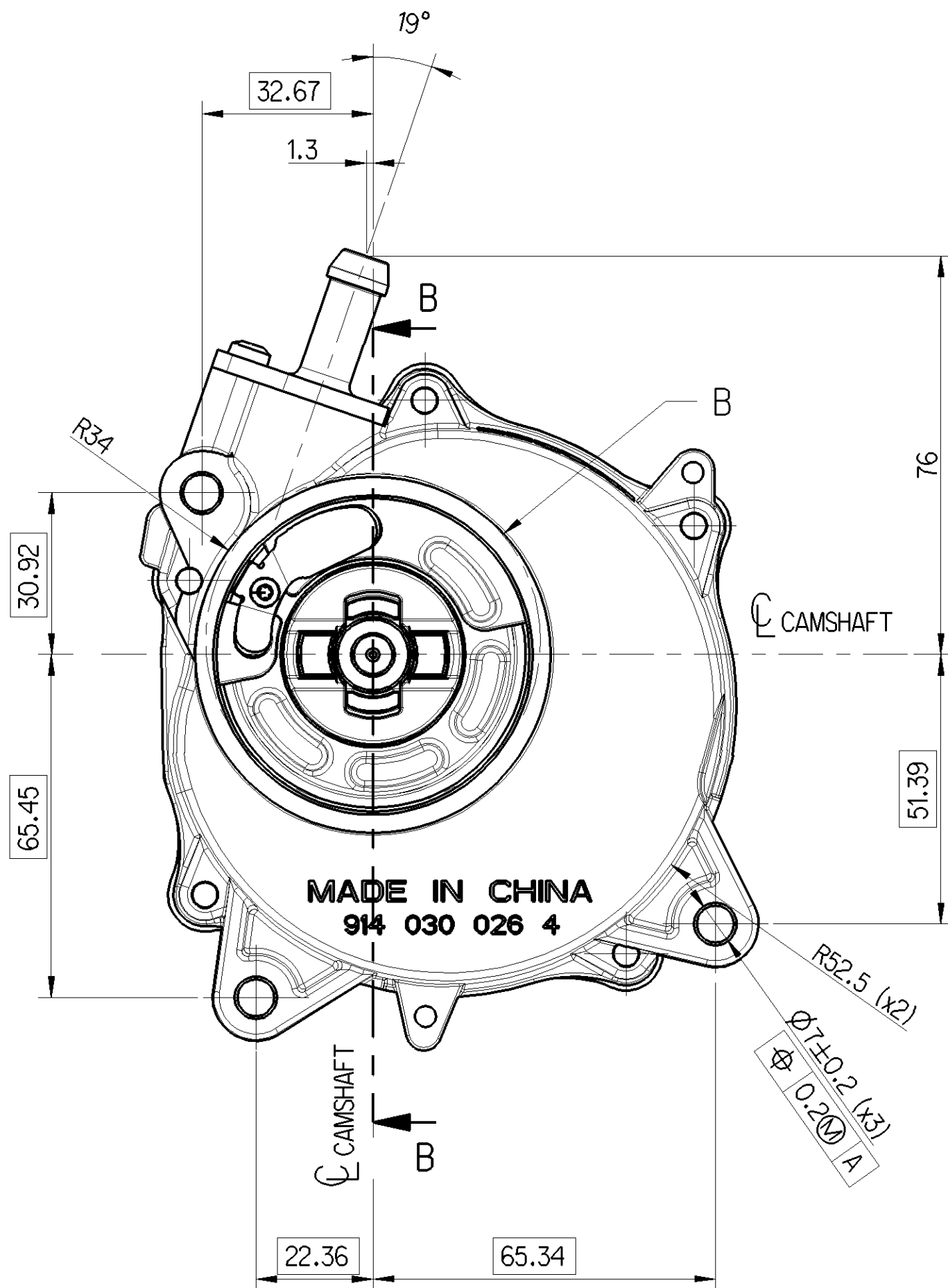
O-RING TO SUIT
BORE Ø8 ±0.03



SPECIFICATIONS

PUMP VOLUME = 210cc
SPEED RANGE = 375 TO 3000 RPM
OPERATING TEMPERATURE RANGE = -40 TO +140°C
OIL TEMPERATURE RANGE = -40 TO +155°C
OIL TYPE = 5W30

APPROX. OIL USAGE = 55 l/hr AT 100°C AND 375 RPM
FOR REFERENCE ONLY = 75 l/hr AT 100°C AND 2600 RPM



B
2:1

PERFORMANCE SPECIFICATION		
VACUUM PUMP SPEED (rpm)	VACUUM LEVEL (kPa)	EVACUATION TIME (secs)
375	50 80	4 12
RESERVOIR CAPACITY =		3.8 LITRES
OIL PRESSURE SUPPLY =		1 BAR
OIL TEMPERATURE =		95 - 105°C

General Specification: JED-334-0		Copyright WABCO®		WABCO	
Further Technical Data:		Date: 2015-12-22		Signature: Chen	
Doc. Code: JED-334-0		Sheet: 1		To: Hagarly	
General Tolerances JED-261		Range of Nominal Dimensions (± mm)		Checked: Hagarly	
Class		1) < 50		2) 50 - 180	
Fine		0.5		1.0	
Medium		1.0		2.0	
Coarse		2.0		3.5	
Tapped Holes acc. JED-152		1) Tolerance Class Applied Crossmarked		2) Tolerance Class Applied Crossmarked	
Mass		Scale		Material No.	
0.955		1:1		914 030 009 0	
Size		CAD System		Date of first issue: 2008-06-25	
A 1		Pro/E		Doc. Code: 005	
ECN No.		Revision		Language: EN	
169654		1		Sheet: 1/1	
Tech. Resp.		5531		Replacement for	