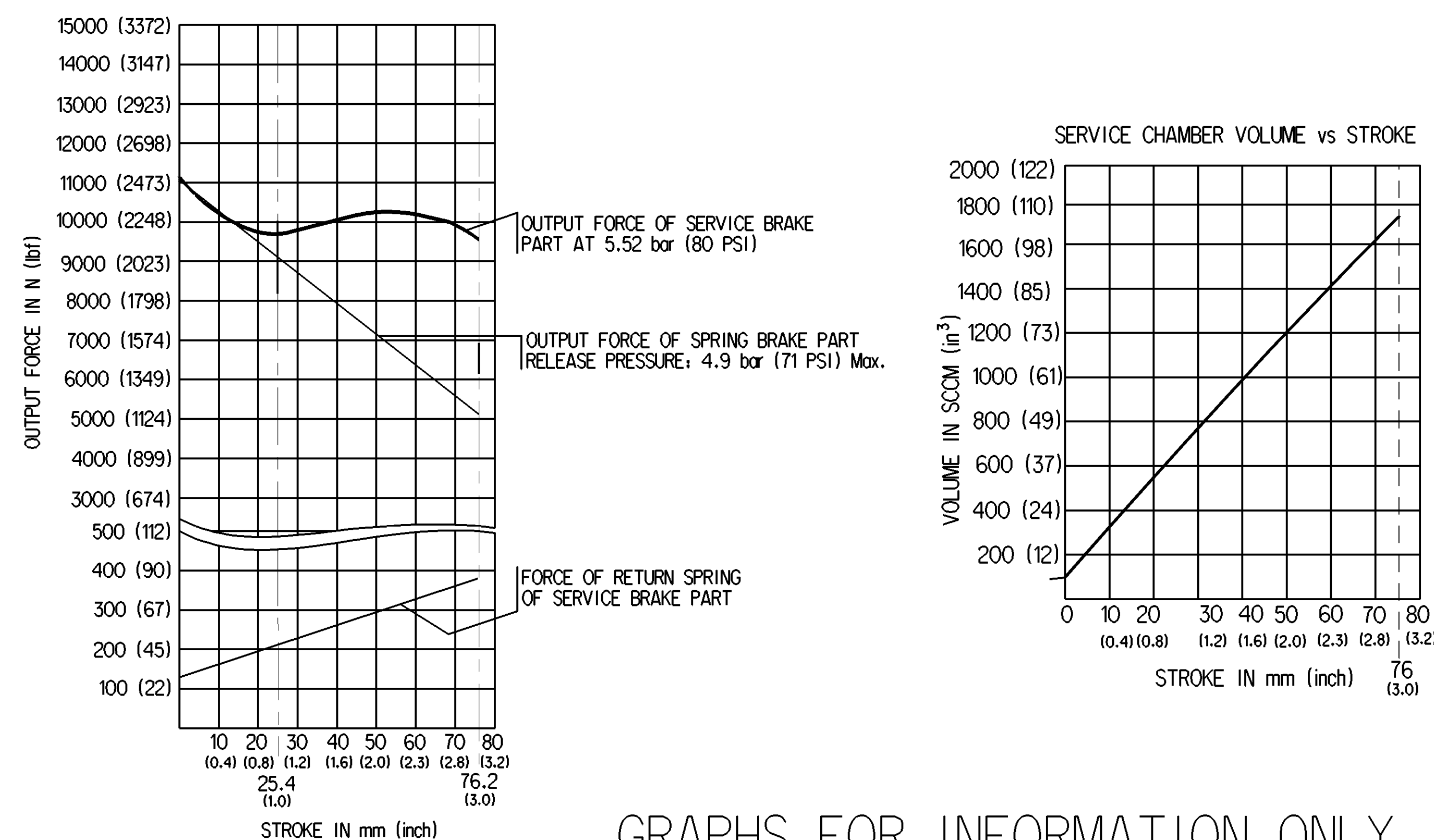
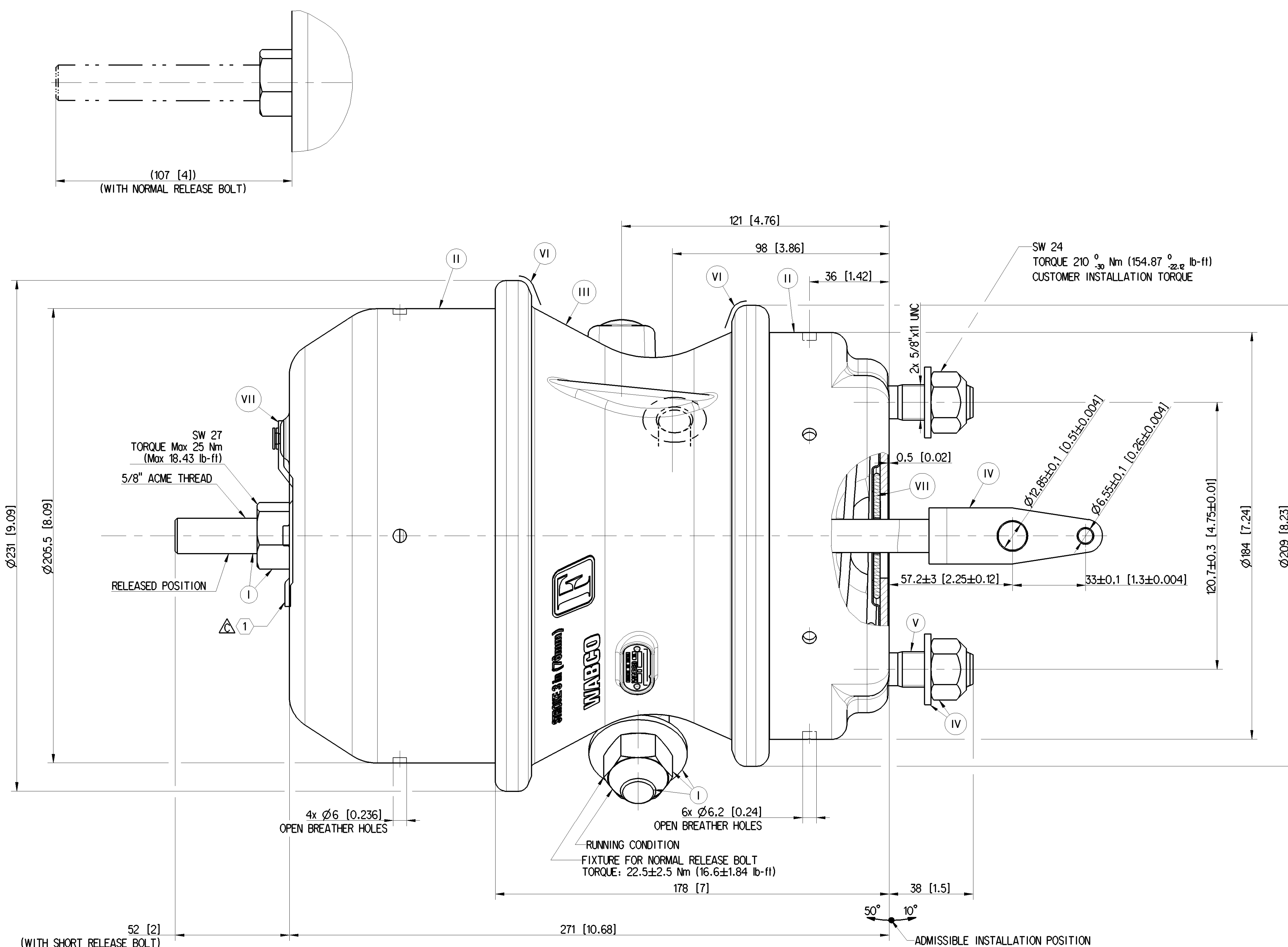
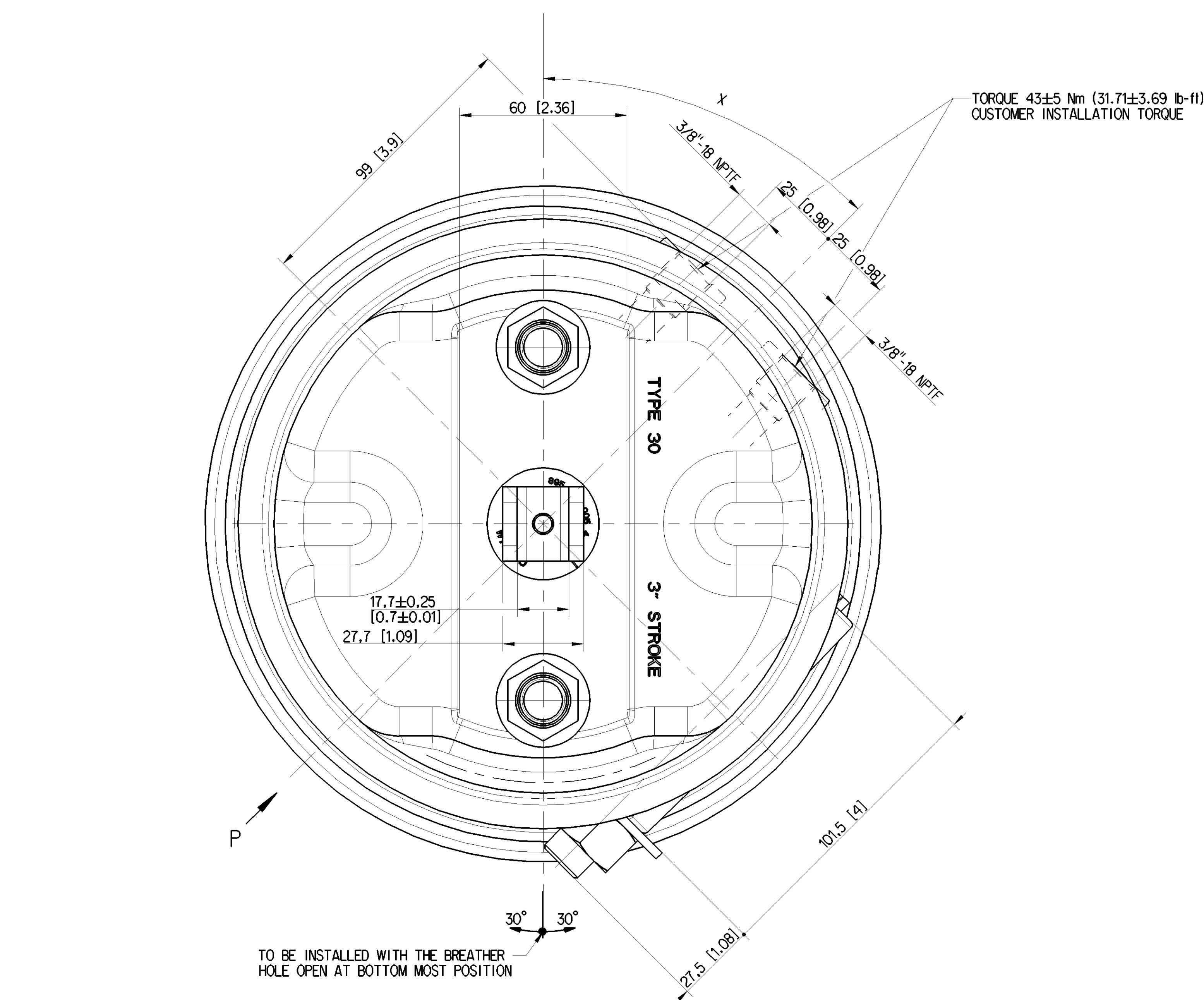
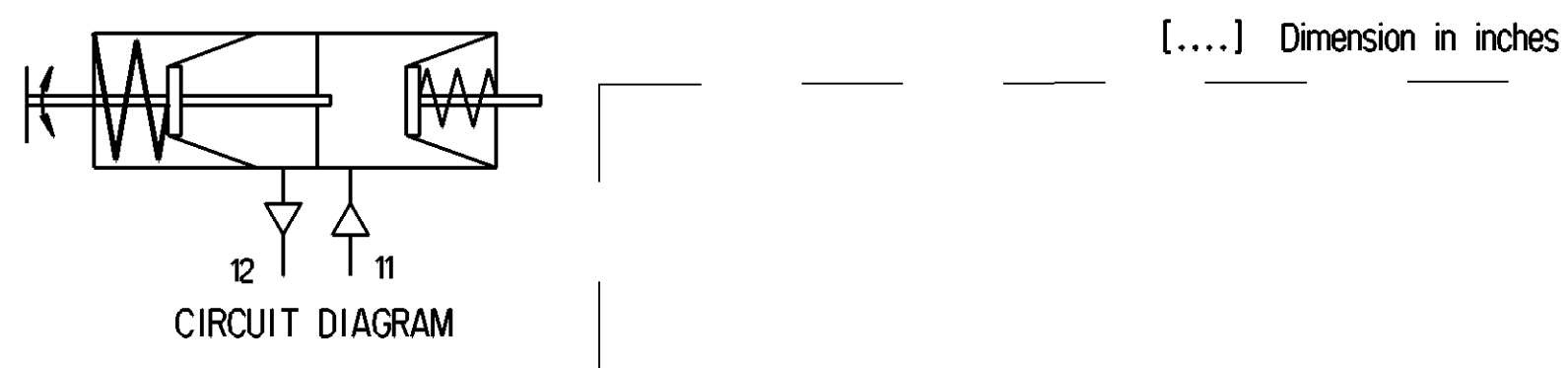
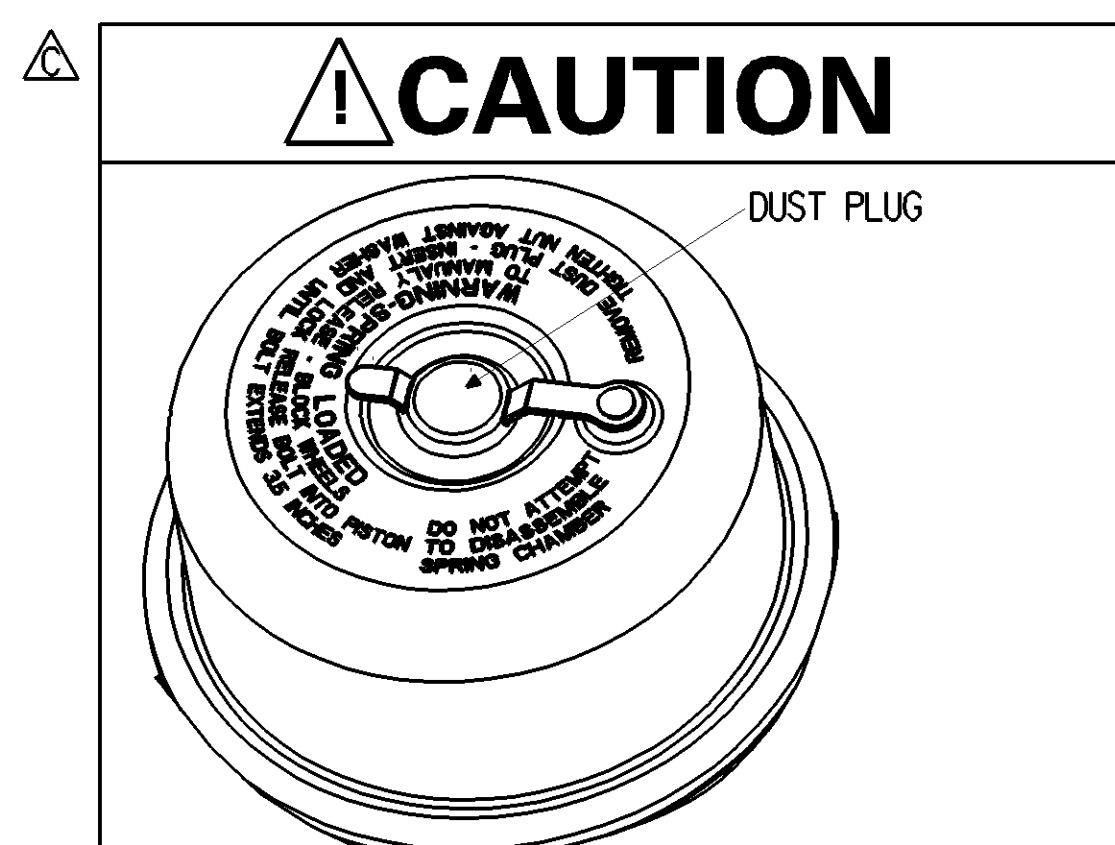
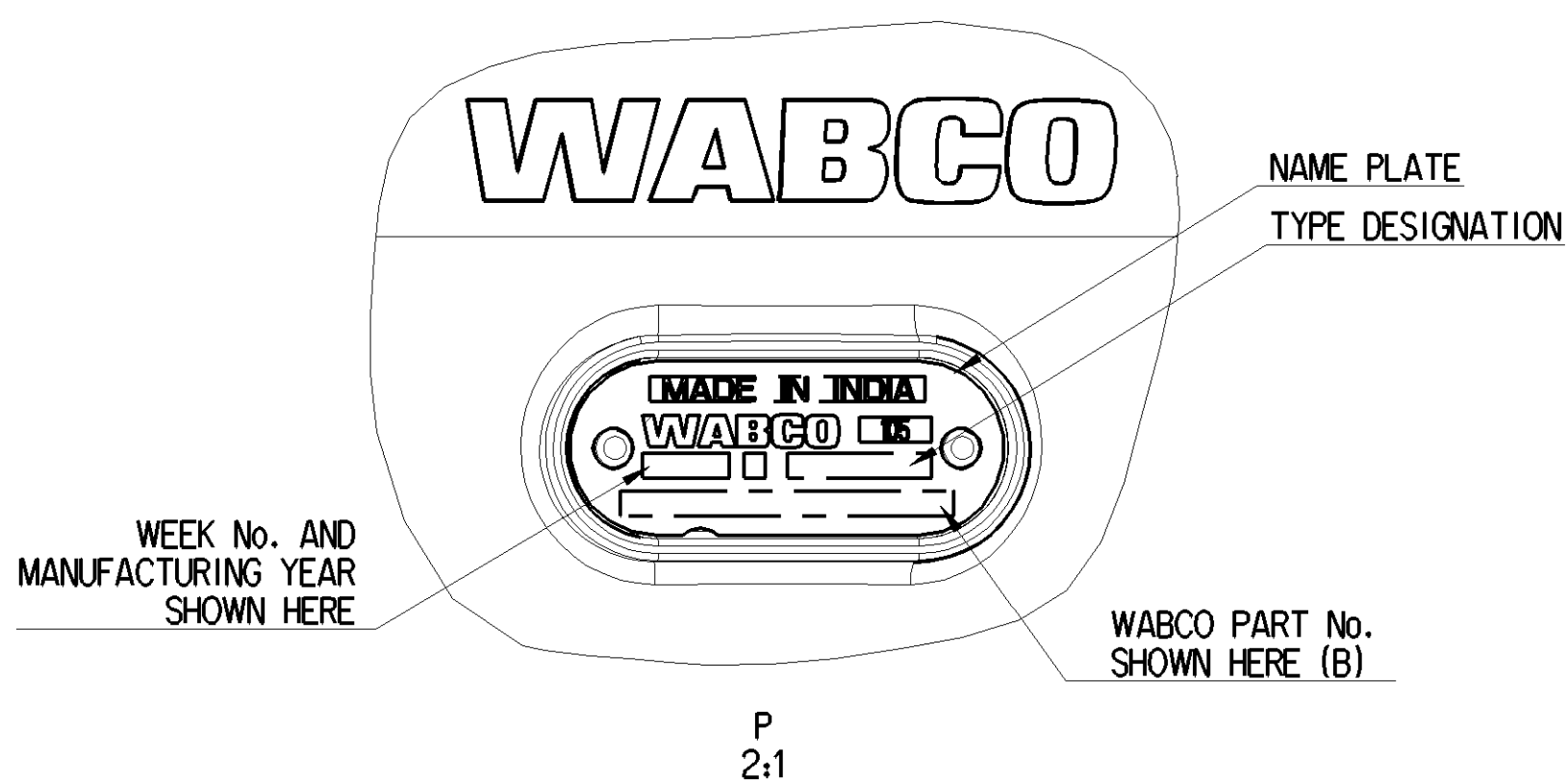


SURFACE PROTECTION		
Sl.No.	JED	DESCRIPTION
I	JED-739-3	ZINC NICKEL PASSIVATION
II	JED-240-3	POWDER COATING
III	JED-259-1	CHROMATING
IV	JED-256-5	ZINC PASSIVATION
V	JED-371-0	PHOSPHATING AND OILING
VI	JED-240-1	PAINTING
VII	-	RUBBER/PLASTIC



SL.No.	NOTES	
1.1	WORKING MEDIUM	AIR
1.2	NOMINAL DIAMETER FOR INLET PORTS	(MIN $\varnothing$ 11 (MIN $\varnothing$ 0.43")
1.3	STROKE	76mm min (3" min)
1.4	THERMAL RANGE OF APPLICATION	-40°C.....+80°C (-40°F.....+176°F)
1.5	WORKING PRESSURE SERVICE SIDE	8 bar (116 PSI)
1.6	WORKING PRESSURE SPRING SIDE	8 bar (116 PSI)
1.7	MAXIMUM PRESSURE SERVICE SIDE (TEMPORARILY)	10 bar (145 PSI)
1.8	MAXIMUM PRESSURE SPRING SIDE (TEMPORARILY)	10 bar (145 PSI)
2	MALE THREAD TO BE PROTECTED AND OPEN PORTS TO BE FITTED WITH CLOSURE PLUG TO AVOID TRANSIT DAMAGE	
3	UNIT DRAWN WITH 8 bar (116 PSI) AIR PRESSURE IN PORT 12	
4	SUPPLIED WITH PARKING BRAKE IN RELEASED CONDITION WITH NORMAL RELEASE BOLT SHORT RELEASE BOLT WILL BE ASSEMBLED IN THE FIXTURE (DURING SET-UP)	

 DRAWN OUT OF PLANE

[illegible]