



1/4"-18 NPTF FLUSH FITTING FASTENER TORQUE AT INSTALLATION NOT TO EXCEED 30Nm

MAX. DIA. $\phi 229 \pm 2$

157 ± 0.75

157 ± 0.75

$\phi 229 \pm 2$

73 ± 0.75

4x 3/8"-16 UNC-2B M.E.T. 16mm FASTENER TORQUE AT INSTALLATION NOT TO EXCEED 34Nm

MAX EXTENDED HEIGHT-ISOLATOR 277
MAX EXTENDED HEIGHT-ACTUATOR 241
DESIGN HEIGHT 216
MIN. COMPRESSED HEIGHT 86

- NOTES:**
1. MINIMUM PRESSURE AT MAXIMUM EXTENSION IS NOT TO BE LESS THAN 0.5bar
 2. ASSEMBLY DESIGNED TO OPERATE BETWEEN -55°C AND +70°C.
 3. CUSTOMER TO PROVIDE MECHANICAL DEVICE TO LIMIT MAXIMUM EXTENSION TO MAXIMUM EXTENDED HIGHT.
 4. WARNING: DO NOT INFLATE UNLESS FULLY SECURED IN THE SUSPENSION OR OTHER ADEQUATE STRUCTURE. DO NOT INFLATE MORE THAN 7bar AT ANY HEIGHTS. OTHERWISE BODILY INJURY COULD RESULT

4	1	WARNING & IDENT. LABEL		WABCO 951 812 425 0		
3	1	UPPER BEAD PLATE		ZT-13/2034		
2	1	LOWER BEAD PLATE		ZT-13/2035		
1	1	FLEXIBLE MEMBER		578-92-3-329		
POZ. NO.		OBJECT AND DIMENSION	PAGE	MATERIAL	DRWING NO.- STANDARD	NOTE

DIMENSIONS WITHOUT TOLERANCES ACCORDING TO ISO 2768 c

General Specifications: JED-334-1 - Size ISO 14406 LP		Copyright WABCO®	
Further Technical Data:		Date: 2018-09-21	Signature: Soravonon
Doc. Code: -		2018-09-21	
General Tolerances JED-261		Author: Aswin kumar	
Range of Nominal Dimensions (± mm)		Editor: Murugan	
Class 1)	> 50 ± 0.50	> 180 ± 0.80	> 400 ± 1.60
Fine	0.5 1.0 1.5 2.0		
Medium	1.0 2.0 3.0 4.0	± 3°	
Coarse	2.0 3.5 5.0 6.5		
Trapped Holes acc.		Material No. 951 812 425 0	
1) Tolerance Class Applied Crossmarked		Doc. Code: 005	Language: EN
A 1 CREO		Revision: 8	Sheet: 1/1
17730		6960	

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