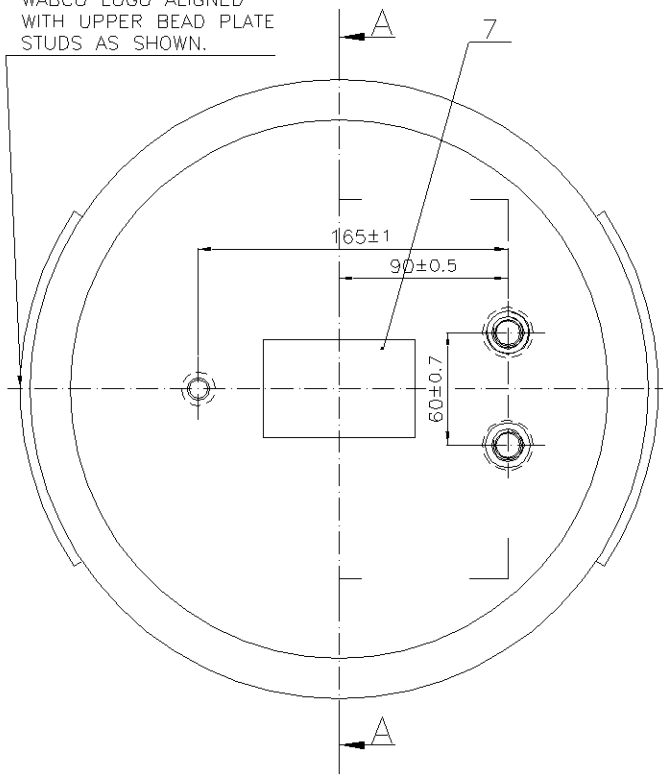


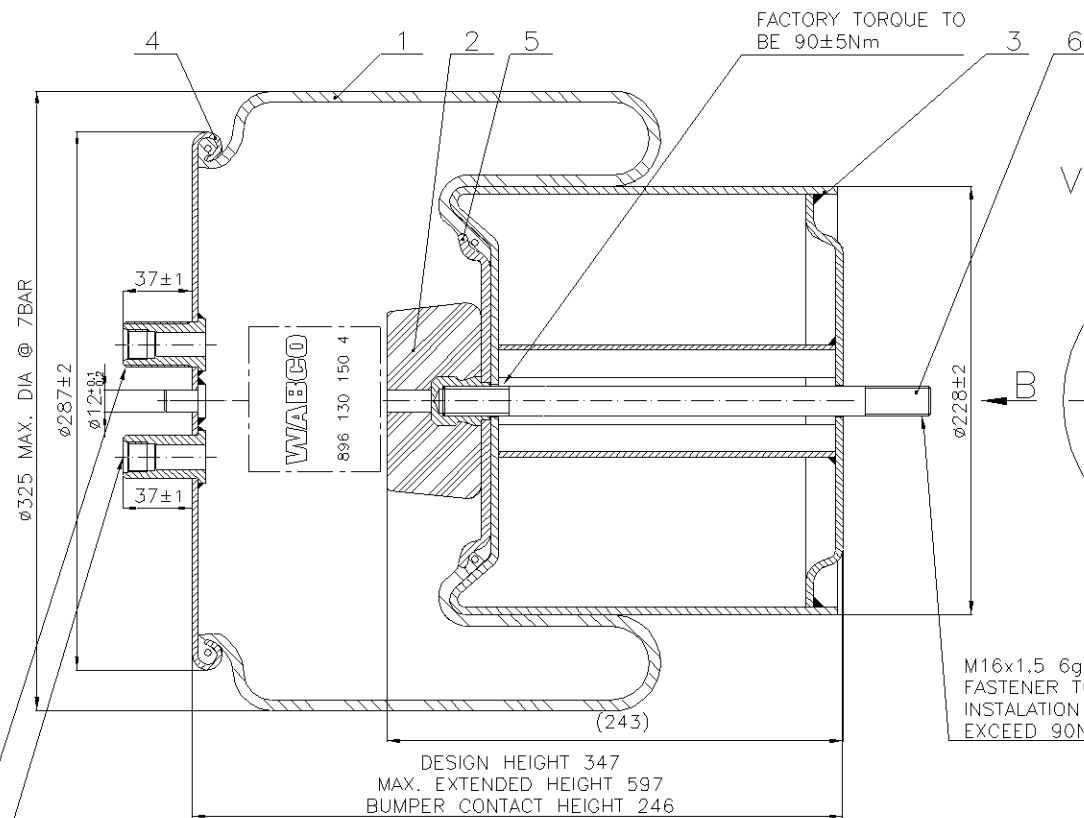
WABCO LOGO ALIGNED
WITH UPPER BEAD PLATE
STUDS AS SHOWN.



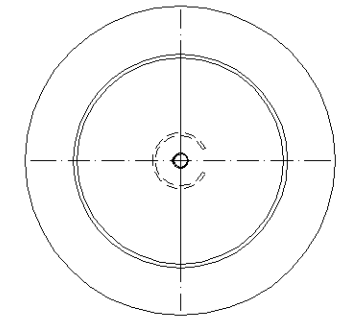
OUT M24x1.5 6g
FASTENER TORQUE AT INSTALLATION
NOT TO EXCEED 70Nm
IN M16x1.5 6H 13M.E.T.

M16x1.5 6H 13M.E.T.
FASTENER TORQUE AT INSTALLATION
NOT TO EXCEED 90Nm

SECTION A-A

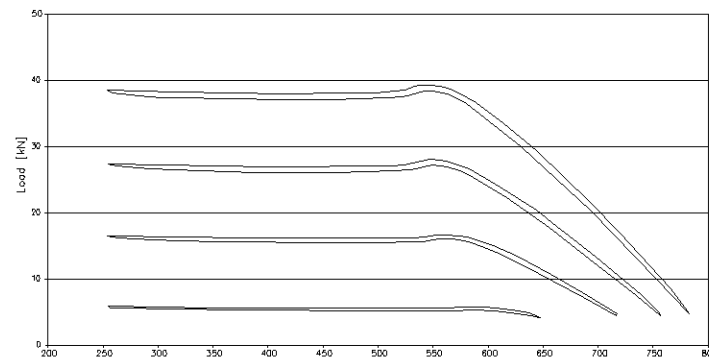


VIEW B, M 1:4



M16x1.5 6g
FASTENER TORQUE AT
INSTALLATION NOT TO
EXCEED 90Nm

Load vs Deflection @ 1, 3, 5, 7bar - static



NOTES:

1. MINIMUM PRESSURE AT MAXIMUM EXTENSION IS NOT TO BE LESS THEN 0.5bar.
2. ASSEMBLY PRESSURE TESTED PER GMS XIII-301.
3. ASSEMBLY DESIGNED TO OPERATE BETWEEN -40° AND +70°.
4. CUSTOMER TO PROVIDE MECHANICAL DEVICE TO LIMIT MAXIMUM EXTENSION TO MAX. EXTENDED HEIGHT.
5. WARNING: DO NOT INFLATE UNLESS FULLY SECURED IN THE SUSPENSION OR OTHER ADEQUATE STRUCTURE. DO NOT INFLATE TO MORE THEN 7bar AT ANY HEIGHT. OTHERWISE BODILY INJURY COULD RESULT

SURFACE TREATMENT:

- UPPER BEAD PLATE: DIN 50961 Fe/Zn
- PISTON: Black powder paint
- CENTRAL SCREW: DIN 50961 Fe/Zn

7	1	WARNING & IDENT. LABEL	/		
6	1	CENTRAL SCREW	/	ASC-20-9-726	
5	1	LOWER RETAINER	S235JR	ASC-20-6-704	
4	1	UPPER BEAD PLATE	US1 13	ASA-92-8-789	
3	1	PISTON	Fe P 13	ASD-20-7-749	
2	1	BUMPER	SBR	ASB-20-9-710	
1	1	FLEXIBLE MEMBER	NR-BR	896 130 150 4	
Poz. No.	Object and dimension	Page	Material	Drawing no. - standard	Note
Dimensions without tolerance according to ISO 2768mid	2005 Designed 10.3. Checked 10.3. Approved 10.3.	Date 10.3. 10.3. 10.3.	Name R. Strel M. Košir M. Košir	Signature	
Scale: 1:2(A2)	Weight(kg): 14	Belong to: AIR SPRINGS	Projection	Drawing number: 566-26-2-721	Revision: 00 10.3.05
Title: WABCO 951 813 714 0 (GOODYEAR 1R13-714)				Signature:	

GOOD YEAR

GOODYEAR ENGINEERED PRODUCTS EUROPE
Distributors in the Republic of Serbia: Goodyear d.o.o.

Drawing number: 566-26-2-721

Revision: 00 10.3.05

01			
Revision	Date	Name	Change