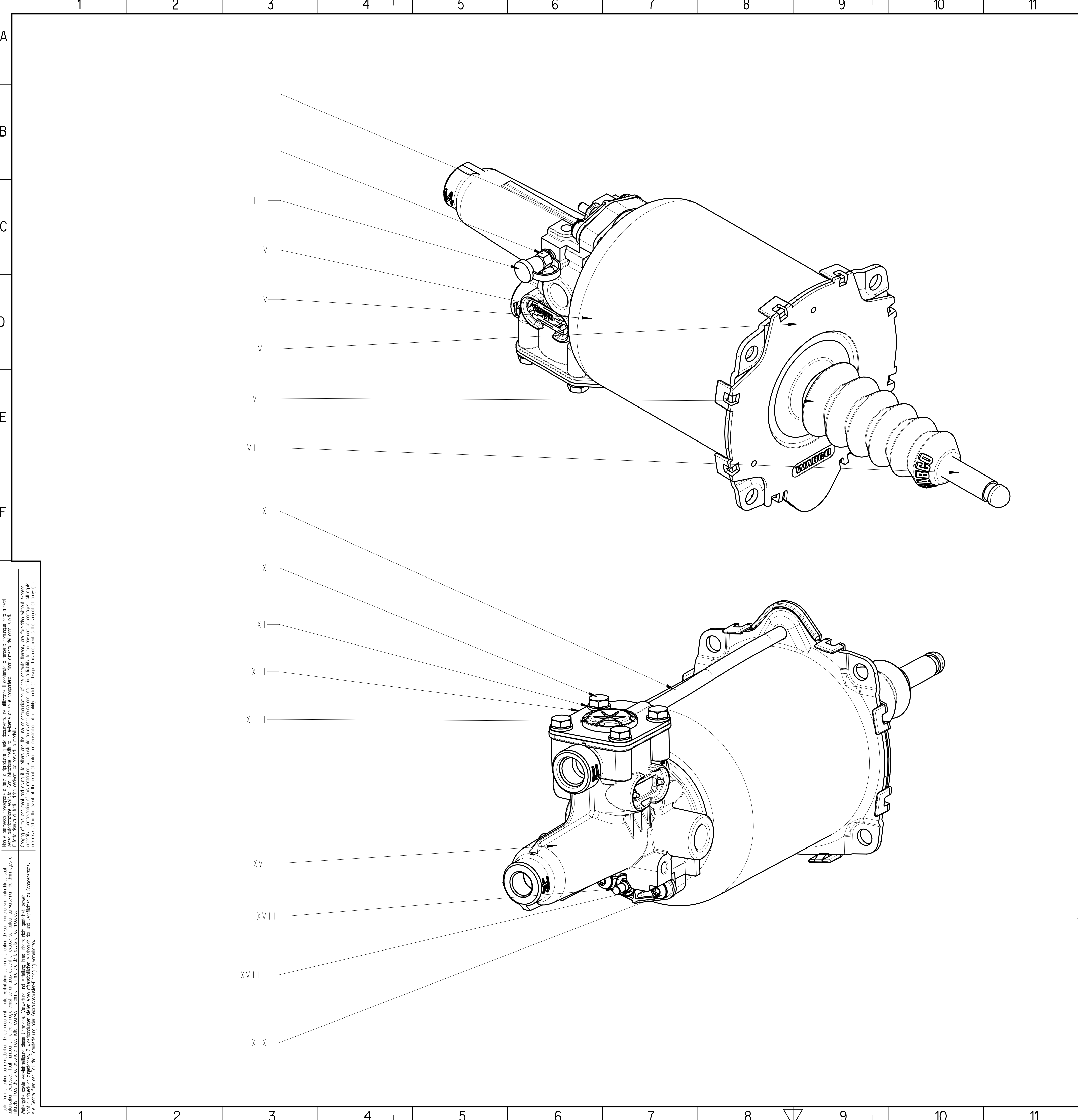
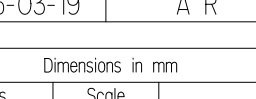






| ITEM<br>REPERE | MATERIAL<br>MATIERE |                              | SURFACE PROTECTION<br>PROTECTION DE SURFACE |                          |
|----------------|---------------------|------------------------------|---------------------------------------------|--------------------------|
| I              | JED-775-6           | PPA, reinforced              |                                             |                          |
| II             | JED-020-M           | STEEL                        | JED-256-0                                   | PASSIVAT. Zn-ALLOY-STEEL |
| III            | JED-670             | TPE, 75 SHORE A, -40°C       | JED-240-5                                   | PAINT. STEEL PART        |
| IV             | JED-077-1           | HIGH-GRADE ALUMINIUM         | JED-007-1                                   | Anodic Oxidation         |
| V              | JED-021M3           | Thin Sheet, unalloyed Steel  | JED-240-5                                   | Paint, steel parts       |
| VI             |                     | PP 30% GF BLACK              |                                             |                          |
| VII            | JED-376-4           | EPDM, 60 IRHD, -40°C         |                                             |                          |
| VIII           | JED-626-1           | High-Strenth. Free-Cut.Steel | JED-256                                     | PASSIVAT. Zn-ALLOY-STEEL |
| IX             |                     | PA 12 PHLV BLACK             |                                             |                          |
| X              | JED-051M4           | STEEL.SCREWS&NUTS,CL.8.8     | JED-378                                     | Inorg.Coating ZN/AL      |
| XI             | JED-048M1           | STEEL STRIP FOR SPRINGS      | JED-378                                     | Inorg.Coating ZN/AL      |
| XII            | JED-021M1           | Thin sheet, unalloyed steel  | JED-256                                     | PASSIVAT. Zn-ALLOY-STEEL |
| XIII           | JED-534-2           | PA 6.6, 30% GLASS FIBRES     |                                             |                          |
| XVI            | JED-029M1           | AL-PRESSURE DIE CASTING      | JED-259-1                                   | Chromating of Al-alloys  |
| XVII           | JED-028M            | Wrought aluminium alloy      | JED-008                                     | Hard anodic oxidation    |
| XVIII          |                     | Z6 CN 18-9 Stainless steel   |                                             |                          |
| XIX            | JED-051M4           | STEEL SCREWS&NUTS,CL.8.8     | JED-378                                     | Inorg.Coating ZN/AL      |

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|                                                               |                                     |                                                                                   |           |           |                          |           |                                                                                       |  |            |
|---------------------------------------------------------------|-------------------------------------|-----------------------------------------------------------------------------------|-----------|-----------|--------------------------|-----------|---------------------------------------------------------------------------------------|--|------------|
| General Specification: ISO 8075, JED-334-1, Size ISO 14405 LP |                                     |                                                                                   |           |           | Copyright ZF®            |           |  |  |            |
| Further Technical Data: 970 051 307 0                         |                                     |                                                                                   |           |           | Date                     | Signature |                                                                                       |  |            |
| Doc. Code: 035                                                |                                     | Sheet: 1 To 3                                                                     |           |           | Drawn                    |           | CLUTCH SERVO                                                                          |  |            |
| General Tolerances JED-261                                    |                                     |                                                                                   |           |           | 2025-03-07               | Li Lei    |                                                                                       |  |            |
| Range of nominal dimensions in mm                             |                                     |                                                                                   |           |           | Checked                  | A R       |                                                                                       |  |            |
| Class 1)                                                      |                                     | $\begin{matrix} \leq 50 \\ > 50 \leq 180 \\ > 180 \leq 400 \\ > 400 \end{matrix}$ |           |           | Dimensions in mm         |           |  |  |            |
| Fine                                                          | <input checked="" type="checkbox"/> | $\pm 0.5$                                                                         | $\pm 1$   | $\pm 1.5$ | $\pm 2$                  | Mass      |                                                                                       |  | Scale      |
| Medium                                                        | <input type="checkbox"/>            | $\pm 1$                                                                           | $\pm 2$   | $\pm 3$   | $\pm 4$                  | 2.764 kg  |                                                                                       |  | 1:1        |
| Coarse                                                        | <input type="checkbox"/>            | $\pm 2$                                                                           | $\pm 3.5$ | $\pm 5$   | $\pm 6.5$                | Size      |                                                                                       |  | CAD System |
| Tapped Holes acc. JED-152 / ISO 4039                          |                                     |                                                                                   |           |           | A 1                      | CREO      |                                                                                       |  |            |
| 1) Tolerance Class Applied Crossmarked                        |                                     |                                                                                   |           |           | Material No.             |           |                                                                                       |  |            |
|                                                               |                                     |                                                                                   |           |           | 970 051 423 0            |           |                                                                                       |  |            |
|                                                               |                                     |                                                                                   |           |           | Date of first issue      |           |                                                                                       |  |            |
|                                                               |                                     |                                                                                   |           |           | Doc. Code Language Sheet |           |                                                                                       |  |            |
|                                                               |                                     |                                                                                   |           |           | 005 ML 2/2               |           |                                                                                       |  |            |
|                                                               |                                     |                                                                                   |           |           | Replacement for          |           |                                                                                       |  |            |
|                                                               |                                     |                                                                                   |           |           | DRAWING OF 99-02-18      |           |                                                                                       |  |            |