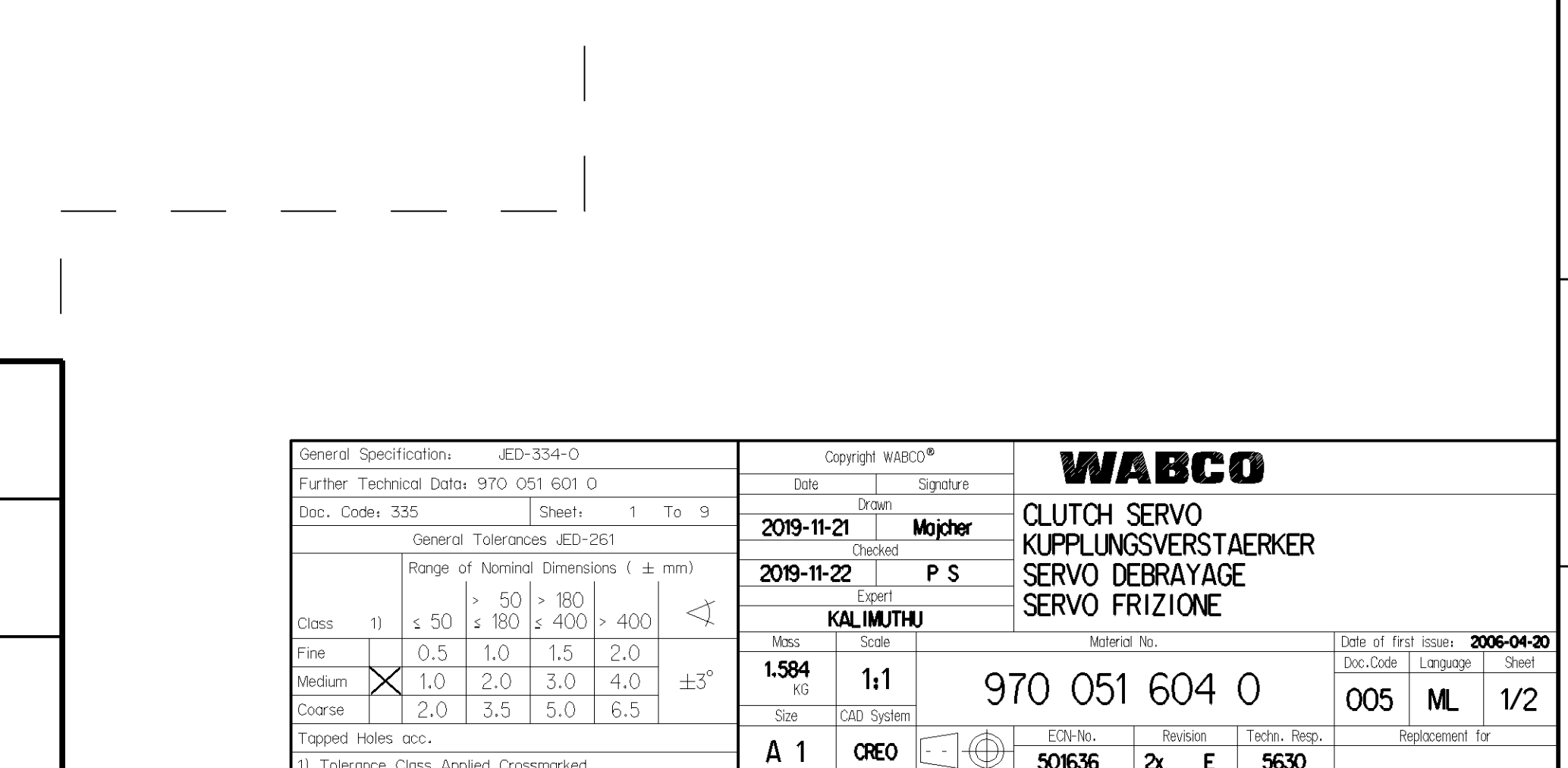
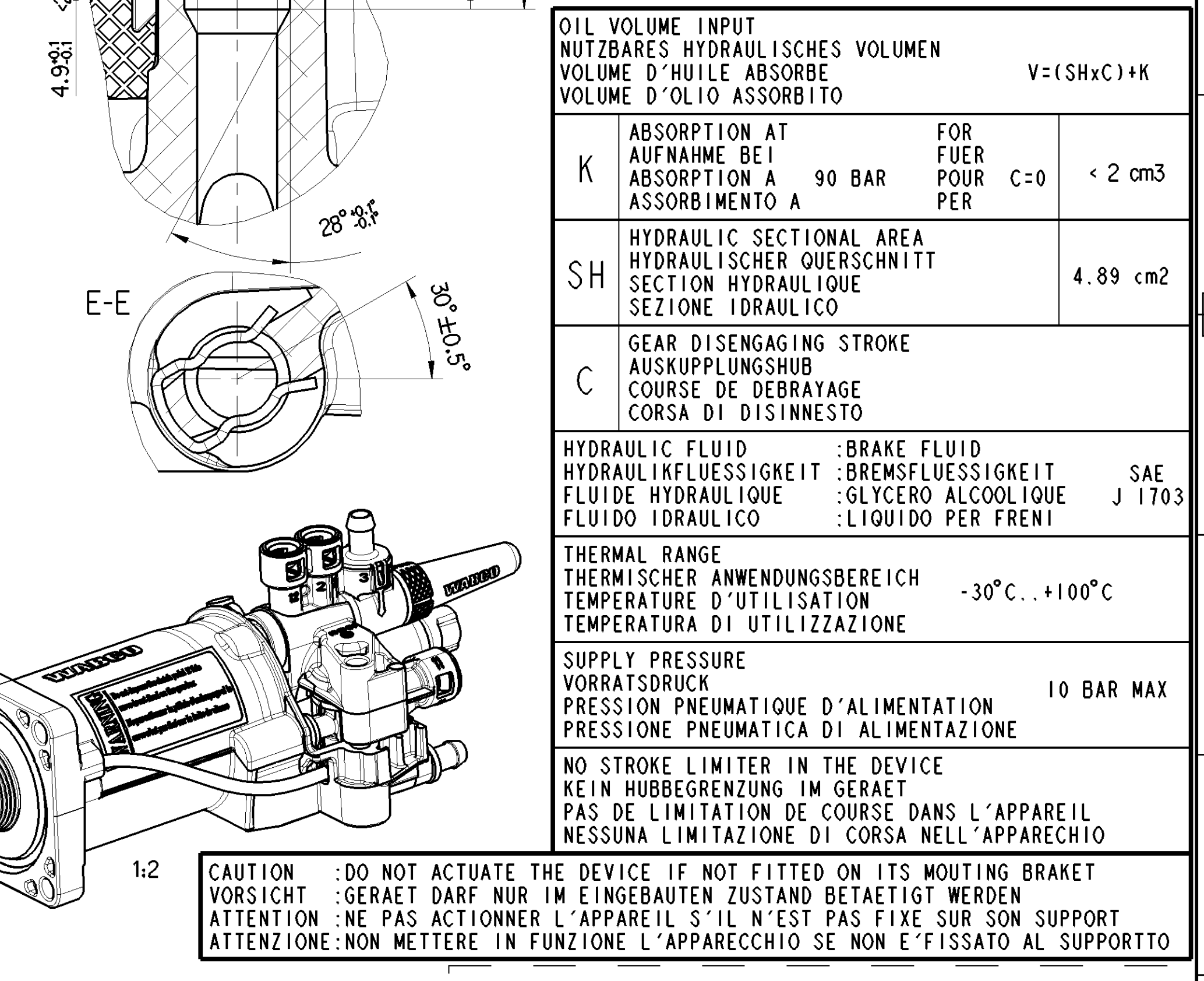
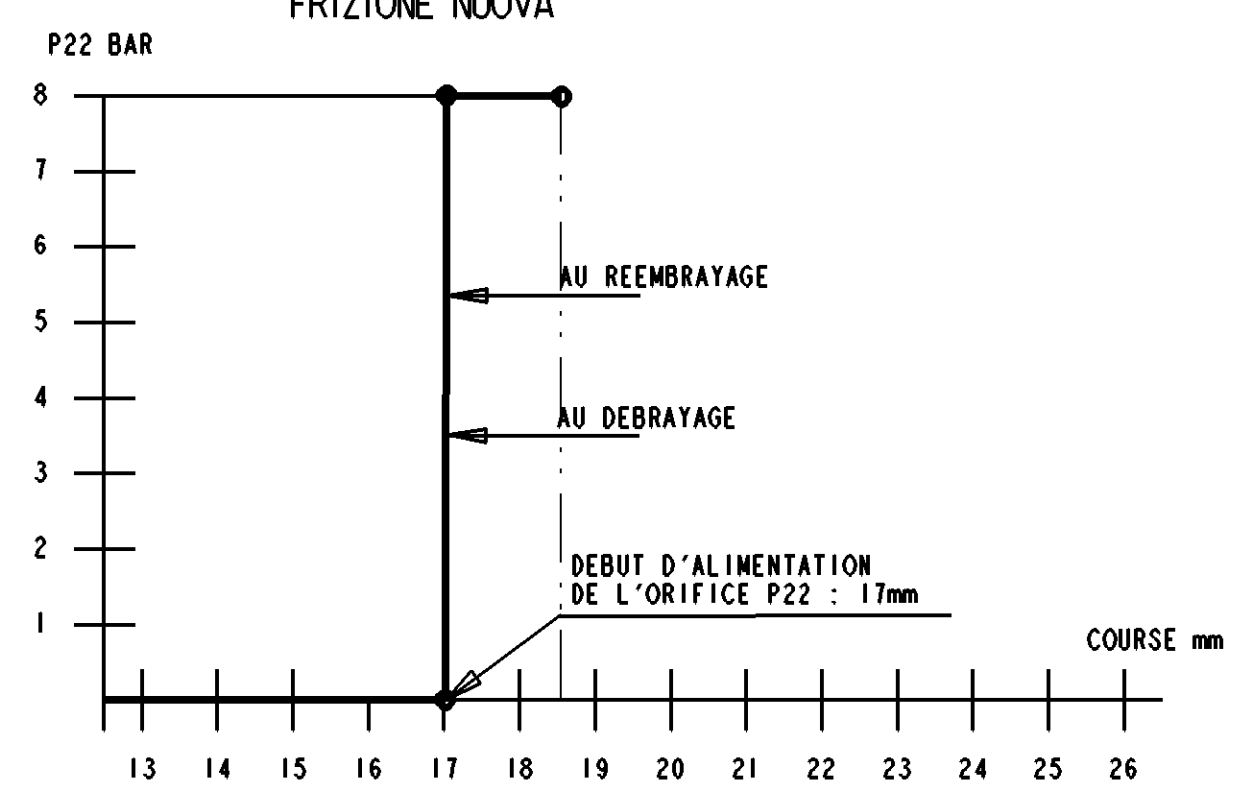
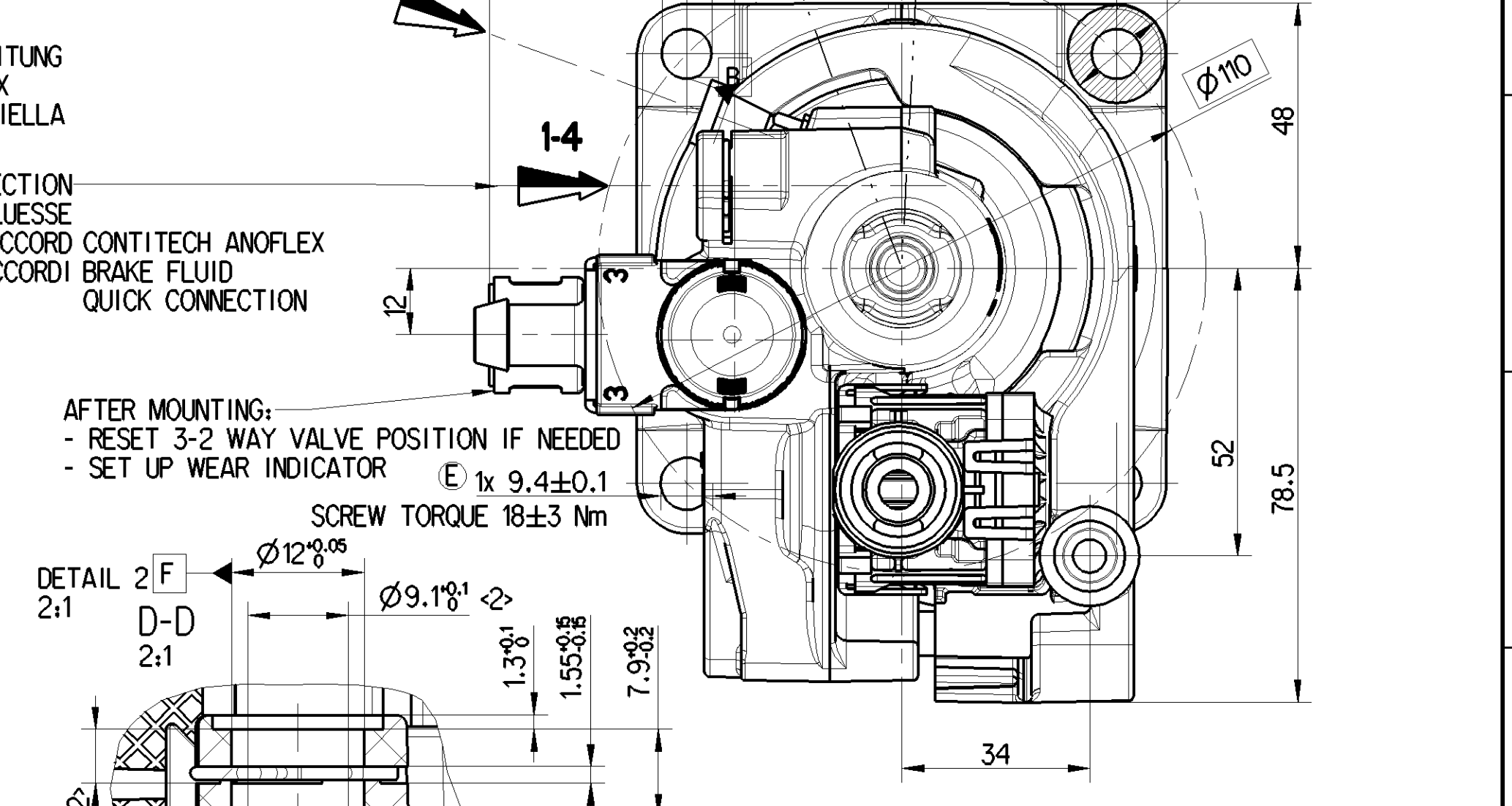
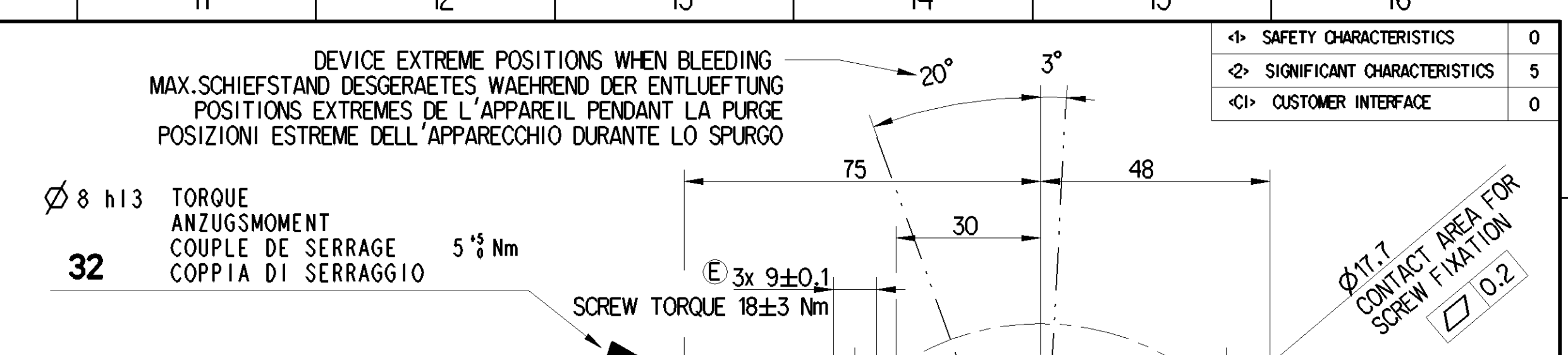
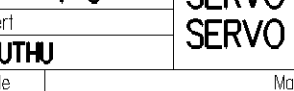
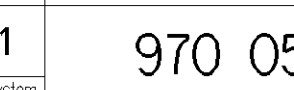
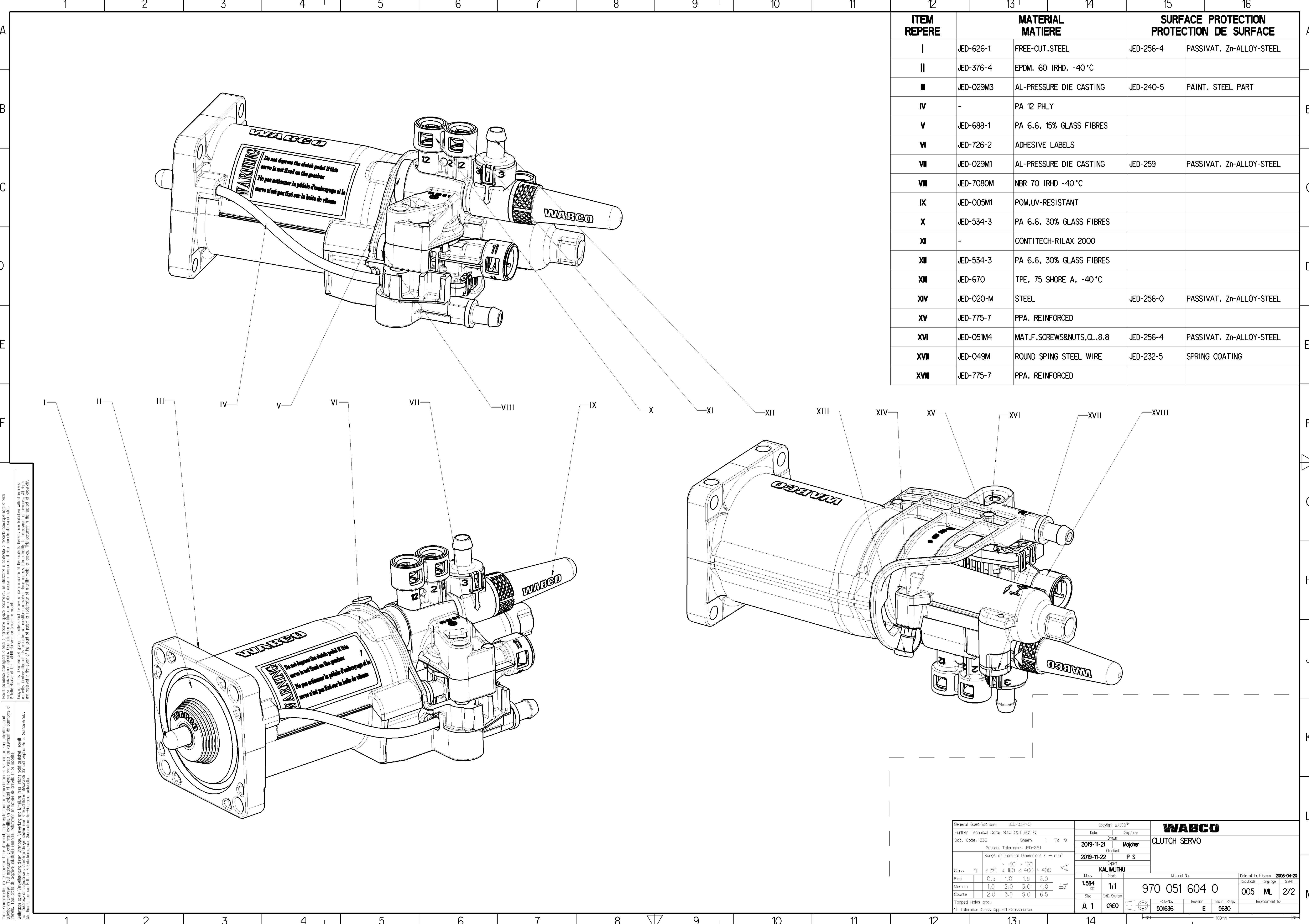




MARKING OF PORTS KENNZEICHNUNG DER ANSCHLUESSE MARQUAGE DES ORIFICES MARCATURA DEGLI ORIFIZI		22	DELIVERY AUSGESTEUERTE LUFT UTILISATION UTILIZZAZIONE
11 12	AIR INLET VORRATSLEITUNG ALIMENTATION AIR ALIMENTAZIONE ARIA	31 33	AIR EXHAUST ENTLUEFTUNG ECHAPPEMENT SCARICO
1-4	OIL INLET OELZUFLUSS ALIMENTATION HUILE ALIMENTAZIONE OLIO	32	BLEED SCREW ENTLUEFTUNGSSCHRAUBE VIS DE PURGE VITE DI SPURGO

General Specification: JED-334-O						Copyright WABCO®		WABCO			
Further Technical Data: 970 051 601 O						Date	Signature				
Doc. Code: 335		Sheet: 1 To 9				Drawn 2019-11-21 Majher		CLUTCH SERVO KUPPLUNGSVERSTAEKER SERVO DEBRAYAGE SERVO FRIZIONE			
General Tolerances JED-261						Checked 2019-11-22 P S					
Range of Nominal Dimensions (± mm)						Expert KALIMUTHU					
Class	n)	≤ 50	> 50 ≤ 180	> 180 ≤ 400	> 400						
Fine		0,5	1,0	1,5	2,0			Date of first issue: 2006-04-20			
Medium	☒	2,0	3,0	3,0	4,0			Doc. Code	Language	Sheet	
Coarse		2,0	3,5	5,0	6,5			005	ML	1/2	
Tapped Holes acc.						Metric Scale	1:1				
1) Tolerance Class: Analogue Crossmarked						Size	CAD System	970 051 604 O			
A 1		CREO				ECH.No. 501636	Revision 2x F	Tech. Resp. 5630		Replacement for	



ITEM REPERE	MATERIAL MATIERE		SURFACE PROTECTION PROTECTION DE SURFACE	
I	JED-626-1	FREE-CUT.STEEL	JED-256-4	PASSIVAT. Zn-ALLOY-STEEL
II	JED-376-4	EPDM, 60 IRHD, -40 °C		
III	JED-029M3	AL-PRESSURE DIE CASTING	JED-240-5	PAINT. STEEL PART
IV	-	PA 12 PHL.Y		
V	JED-688-1	PA 6.6, 15% GLASS FIBRES		
VI	JED-726-2	ADHESIVE LABELS		
VII	JED-029M1	AL-PRESSURE DIE CASTING	JED-259	PASSIVAT. Zn-ALLOY-STEEL
VIII	JED-7080M	NBR 70 IRHD -40 °C		
IX	JED-005M1	POM,UV-RESISTANT		
X	JED-534-3	PA 6.6, 30% GLASS FIBRES		
XI	-	CONTITECH-RILAX 2000		
XII	JED-534-3	PA 6.6, 30% GLASS FIBRES		
XIII	JED-670	TPE, 75 SHORE A, -40 °C		
XIV	JED-020-M	STEEL	JED-256-0	PASSIVAT. Zn-ALLOY-STEEL
XV	JED-775-7	PPA, REINFORCED		
XVI	JED-051M4	MAT.F.SCREWS&NUTS,CL.8.8	JED-256-4	PASSIVAT. Zn-ALLOY-STEEL
XVII	JED-049M	ROUND SPING STEEL WIRE	JED-232-5	SPRING COATING
XVIII	JED-775-7	PPA, REINFORCED		

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General Specifications: JED-334-0					Copyright WABCO®		WABCO CLUTCH SERVO		
Further Technical Data: 970 051 601 0					Date	Signature			
Doc. Code: 335		Sheet: 1 To 9			2019-11-21	Drawn	Mojaer		
General Tolerances JED-261					2019-11-22	Checked	P S		
Range of Nominal Dimensions (± mm)					Expert		KALIMUTHU		
Class	1)	≤ 50	> 50 < 180	≥ 180 < 400	> 400	Δ			
Fine		0.5	1.0	1.5	2.0	±3°			
Medium		1.0	2.0	3.0	4.0				
Coarse		2.0	3.5	5.0	6.5				
Tapped Holes acc.					Mass	Scale	Material No.		
1) Tolerance Class Applied Crossmarked					1.584 kg	1:1	970 051 604 0		
					Size	CAD System	Date of first issue: 2006-04-20		
					A 1	CREO	Doc.Code	Language	
							005	ML	
							Ech.No.	Revision	Techn. Resp.
							501636	E	5630
							Replacement for		
							100mm		