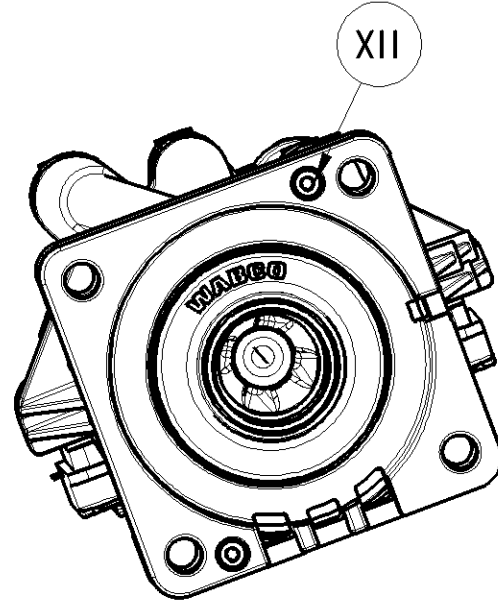
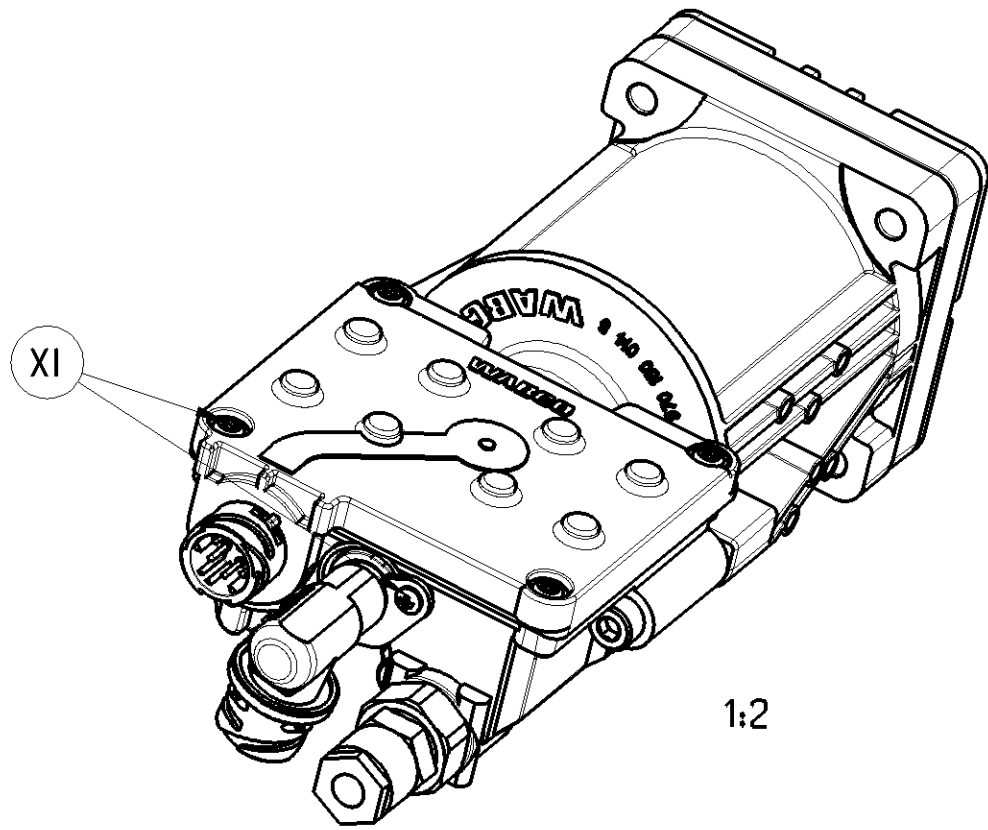
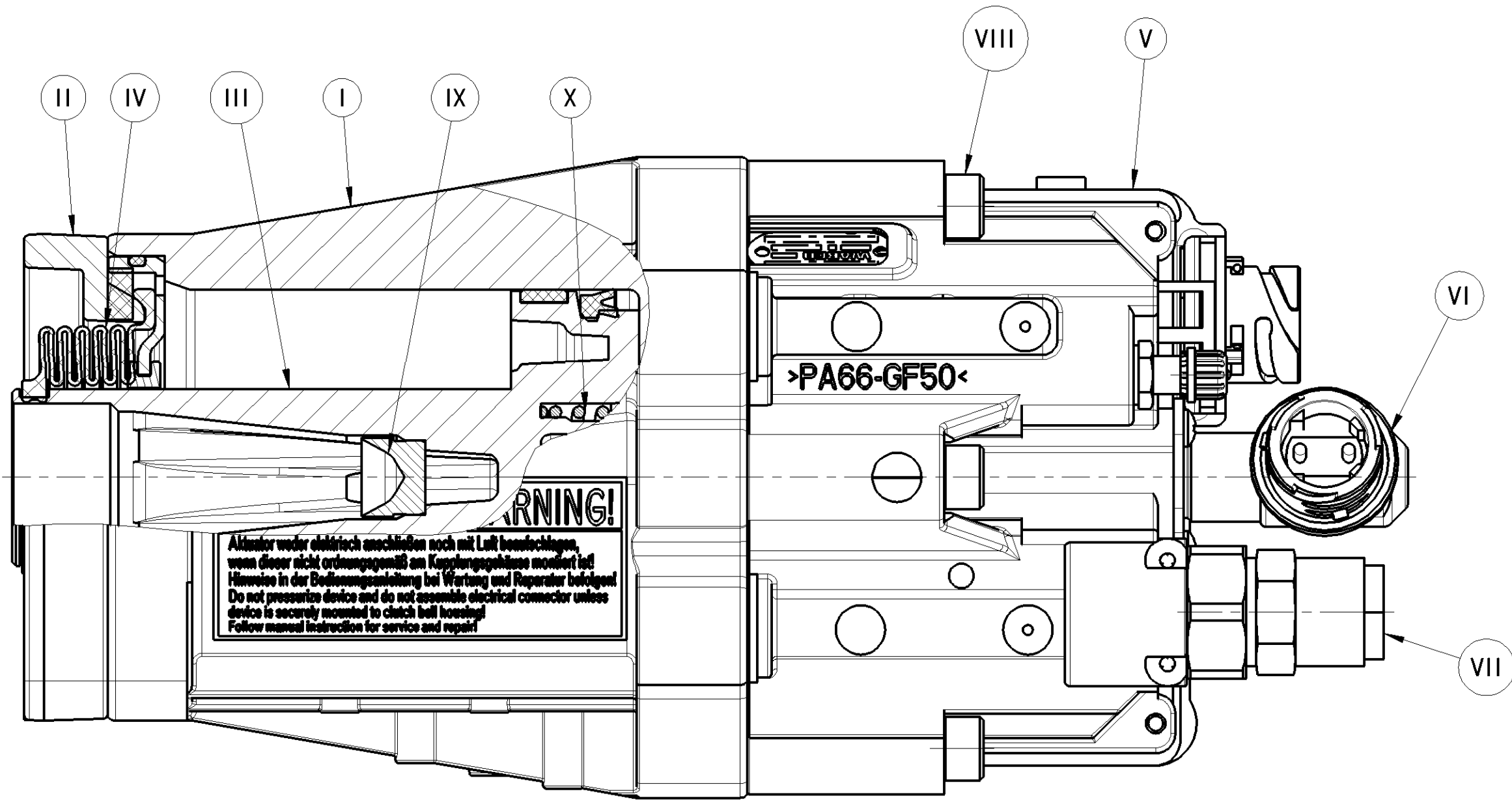


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Sl.No	DESCRIPTION	MATERIAL	SURFACE PROTECTION	QTY
I	BODY	Aluminium Pressure die-Casting alloy	Anodic oxidation	1
II	FRONT PLATE	Aluminium Pressure die-Casting alloy	passivation with Chrom III	1
III	PISTON	Aluminium Pressure die-Casting alloy	Anodic oxidation	1
IV	BOOT	EPDM (Ethylene-Propylene-Diene-Rubber)	NOT TREATED	1
V	SOLENOID VALVE BOX	PA66 GF50	NOT TREATED	1
VI	DISTANCE SENSOR	PA66 GF30	NOT TREATED	1
VII	VOSS ADAPTER	CuZn	NOT TREATED	1
VIII	SCREW M8x55	Steel Cl 8.8	Passivation, Zn-all.-steel	3
IX	ROD REST	Steel	Passivation, Zn-all.-steel	1
X	COMPRESSION SPRING	Spring Steel	SPRING COATING	1
XI	SCREW	Inox	-	6
XII	SCREW	Steel Cl 8.8	Passivation, Zn-all.-steel	2

General Specification: JED-334-1, Size ISO 14405 LP					Copyright WABCO®		WABCO PNEUMATIC CLUTCH ACTUATOR					
Further Technical Data: 970 150 005 0					Date	Signature						
Doc. Code: 035		Sheet: To			Drawn							
General Tolerances JED-261					2021-02-23	Premkumar R						
Range of Nominal Dimensions (± mm)					Checked							
Class 1)		≤ 50	> 50 ≤ 180	> 180 ≤ 400	> 400	2021-02-23	Klueck					
					Expert							
					Klueck							
Fine		0.5	1.0	1.5	2.0	Mass	Scale	Material No.	Date of first issue: 2009-12-02			
Medium		X	1.0	2.0	3.0	4.0	3.1 KG	1:1,1:2	970 150 005 0	Doc.Code	Language	Sheet
Coarse			2.0	3.5	5.0	6.5				005	ML	2/2
Tapped Holes acc. JED-152					Size	CAD System						
1) Tolerance Class Applied Crossmarked					A 2	CREO		ECN-No.	Revision	Techn. Resp.	Replacement for	
								507096	1x	G	6493(G)	884 013 672 0