

	MATERIAL MATERIAL MATERIAU MATERIALE	SURFACE PROTECTION OBERFLÄCHENSCHUTZ PROTECTION SUPERFICIELLE PROTEZIONE SUPERFICIALE	
I	Al JED-029M1	Passivation	JED-259
II	Po6.6 JED-354-1		
III	Fe JED-051M4	Zn/Fe	JED-256-1
IV	Al JED-077-1	Anodic Oxidation	JED-007-1
V	Fe JED-051M1	Zn/Ni Passivation	JED-739-4
VI	POM JED-005M1		
VII	Fe JED-049M	Coating Material	JED-232

DELIVERY PRESSURE
AUSGESTEUERTER DRUCK
PRESSION DELIVREE
PRESSIONE EROGATA

P_2 [bar]

$\Delta \leq 0.2$
 0.3 ± 0.15

$P_{42} \leq 41$

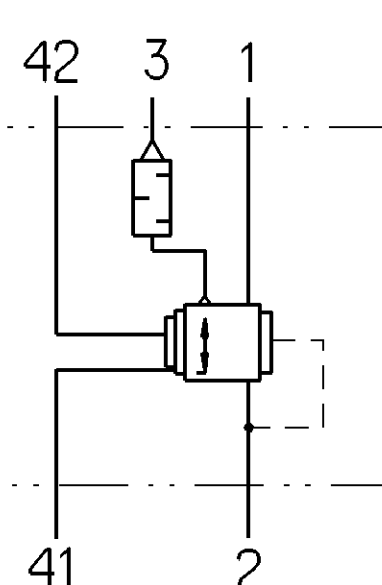
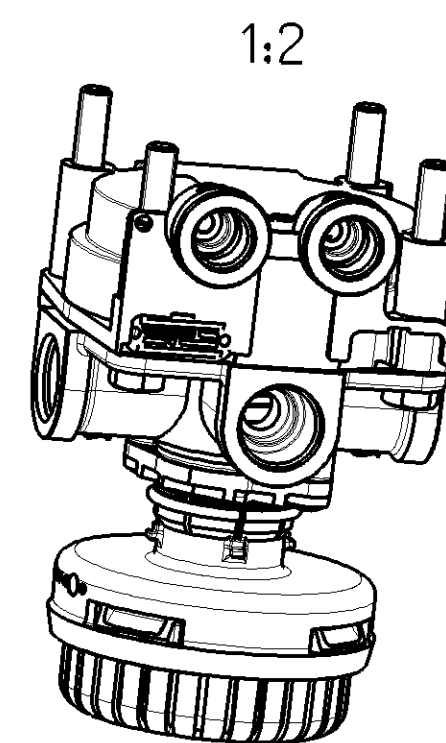
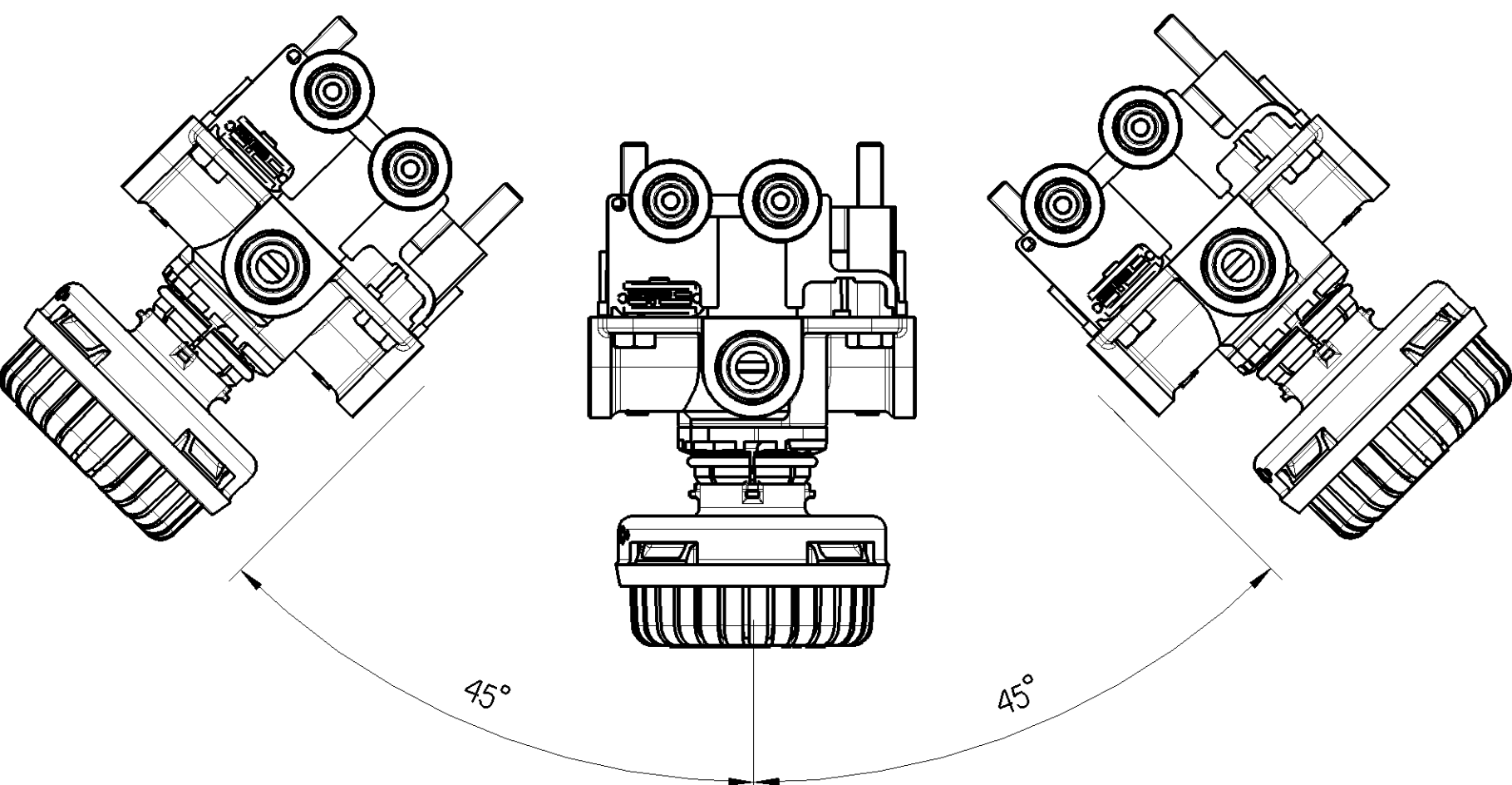
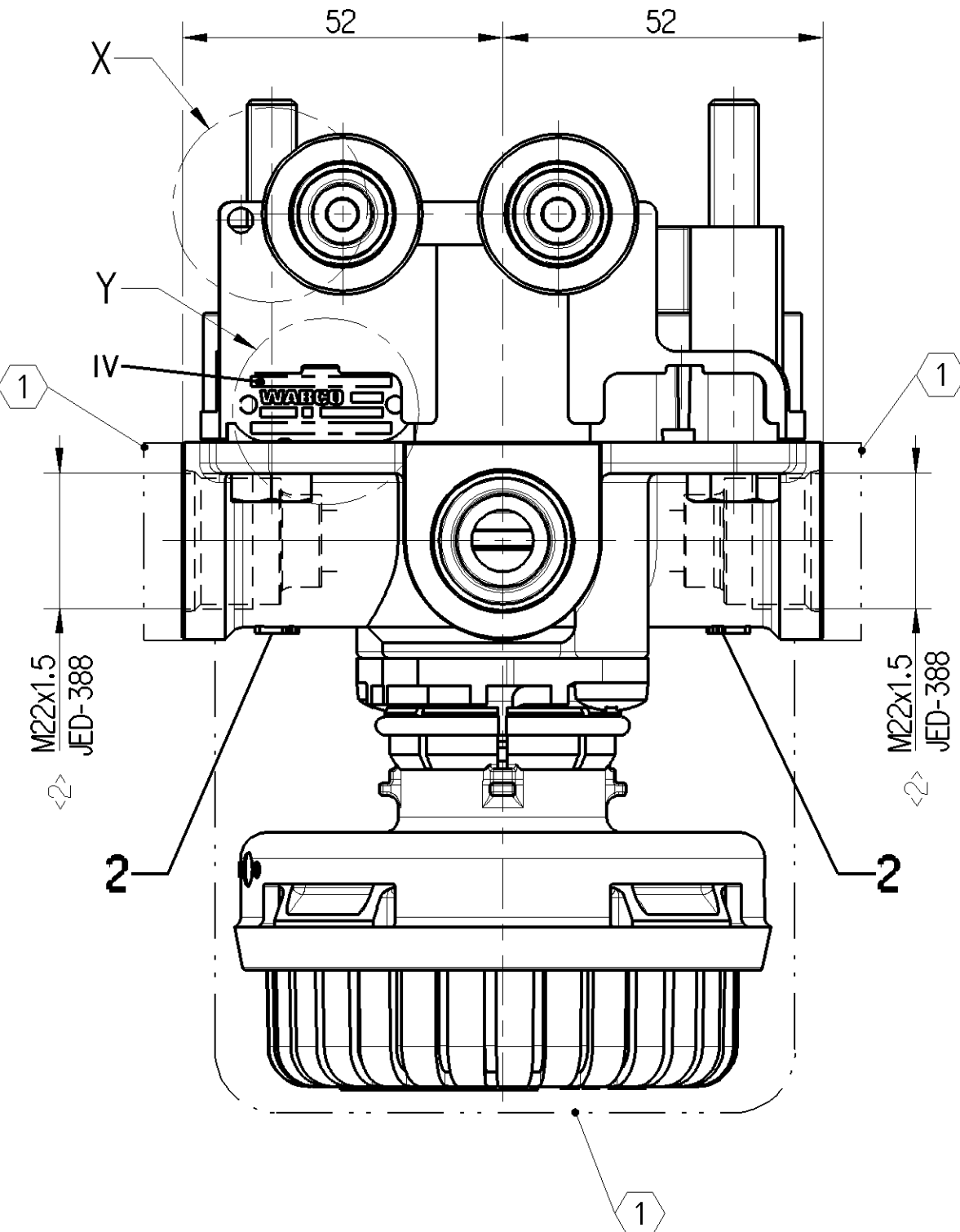
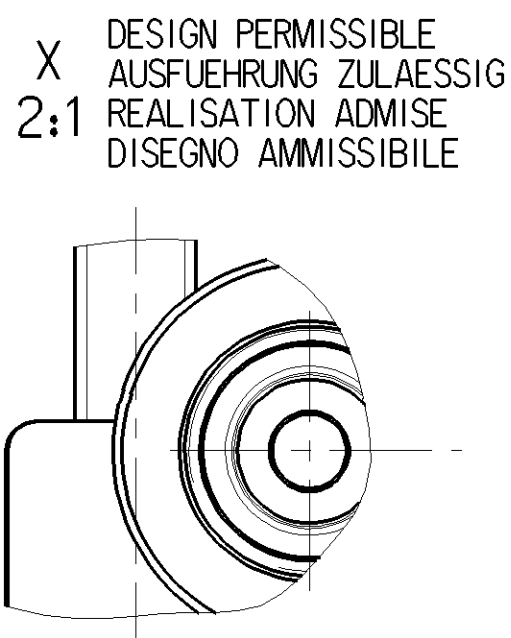
$P_{41} = 0 \text{ bar}$

CONTROL PRESSURE
STEUERDRUCK
PRESSION DE COMMANDE
PRESSIONE DI COMANDO

$P_{41/42}$ [bar]

10 ± 0.3

8.3 ± 0.2



TORQUE FOR CONNECTIONS:
ANZUGSMOMENT FUER EINSCHRAUBSTUTZEN: M16x1.5: Mmax.=34 Nm
COUPLE DE SERRAGE DES RACCO M22x1.5: Mmax.=53 Nm
COPPIA DI SERRAGGIO DEI RACCORDI:

General Specification: JED-334-1, Size ISO 14405 LP										Copyright WABCO®		WABCO											
Further Technical Data: 973 011 049 0										Date		Signature											
Doc. Code: 035		Sheet: 1		To X						Drawn		RELAY VALVE VALVES/VENTIL VALVE RELAIS VALVOLA RELE											
General Tolerances JED-261										2017-04-07				Kryla									
Range of Nominal Dimensions (± mm)										Checked				Toma									
										Expert				Kluczkiewicz									
Class	1)	≤ 50	≤ 50	> 50 ≤ 180	> 180 ≤ 400	> 400	±3°		Mass		Scale		Material No.		Date of first issue								
Fine		0.5	1.0	1.5	2.0				0.86		1:1 (1:2;2:1)		973 011 049 0		Doc. Code								
Medium	X	1.0	2.0	3.5	5.0				Size		CAD		Revision		Language								
Coarse		2.0	3.5	5.0	6.5				K1G		0		0		Sheet								
Tapped Holes acc.										ECON-No.		Tech. Resp.		Replacement for									
1) Tolerance Class Applied Crossmarked										A 1		CREO				173638		3 B		5221		884 043 249 0	