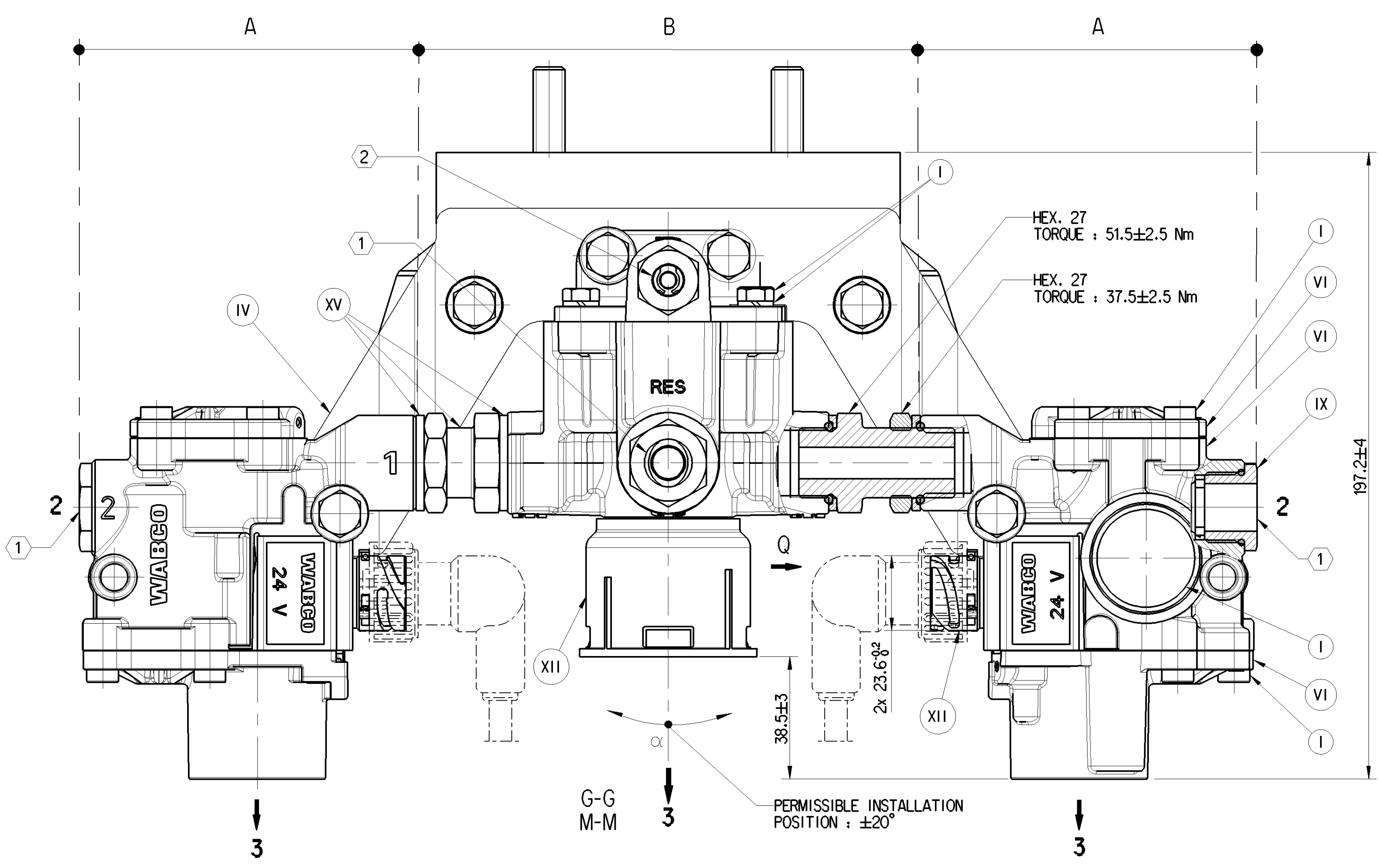
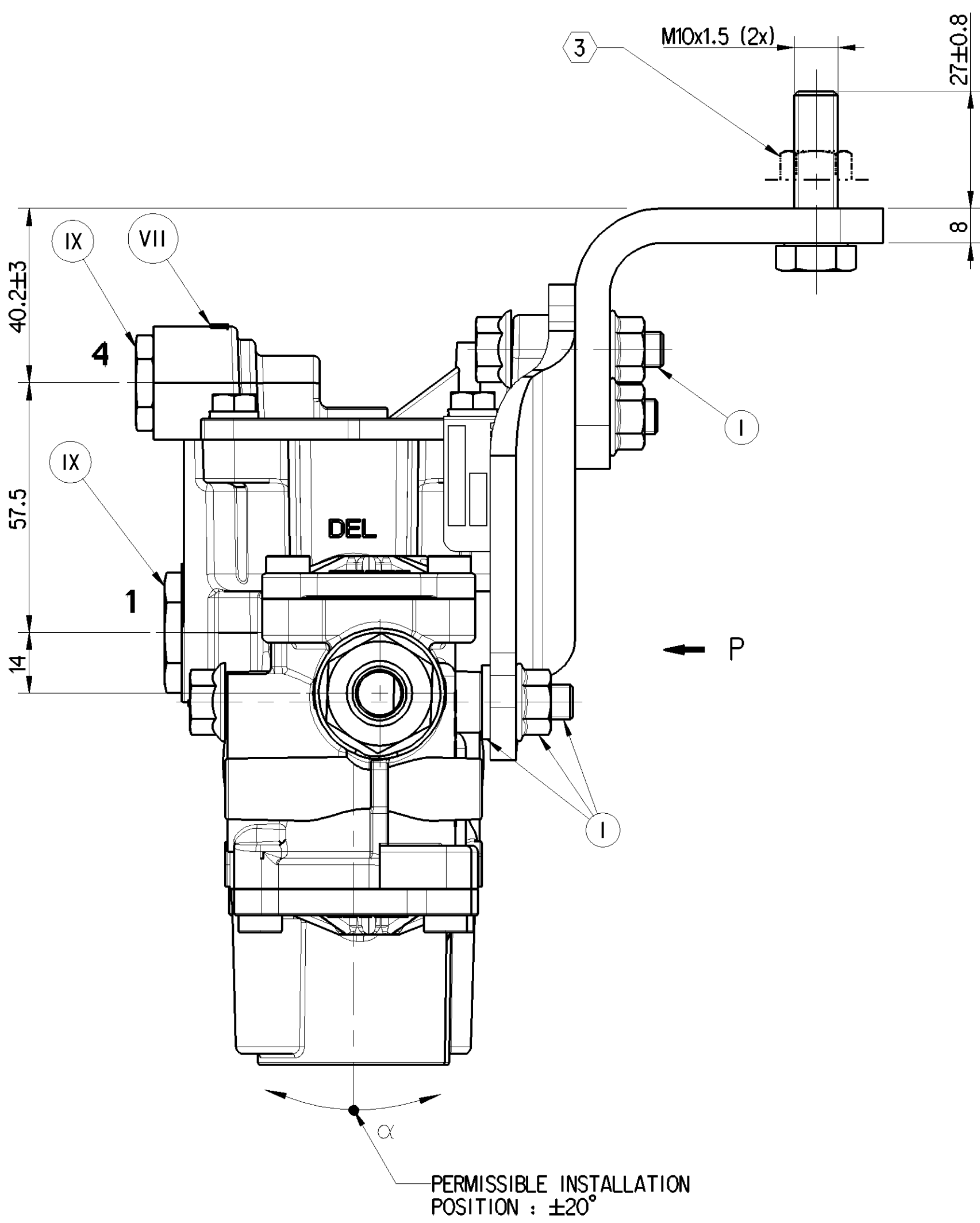
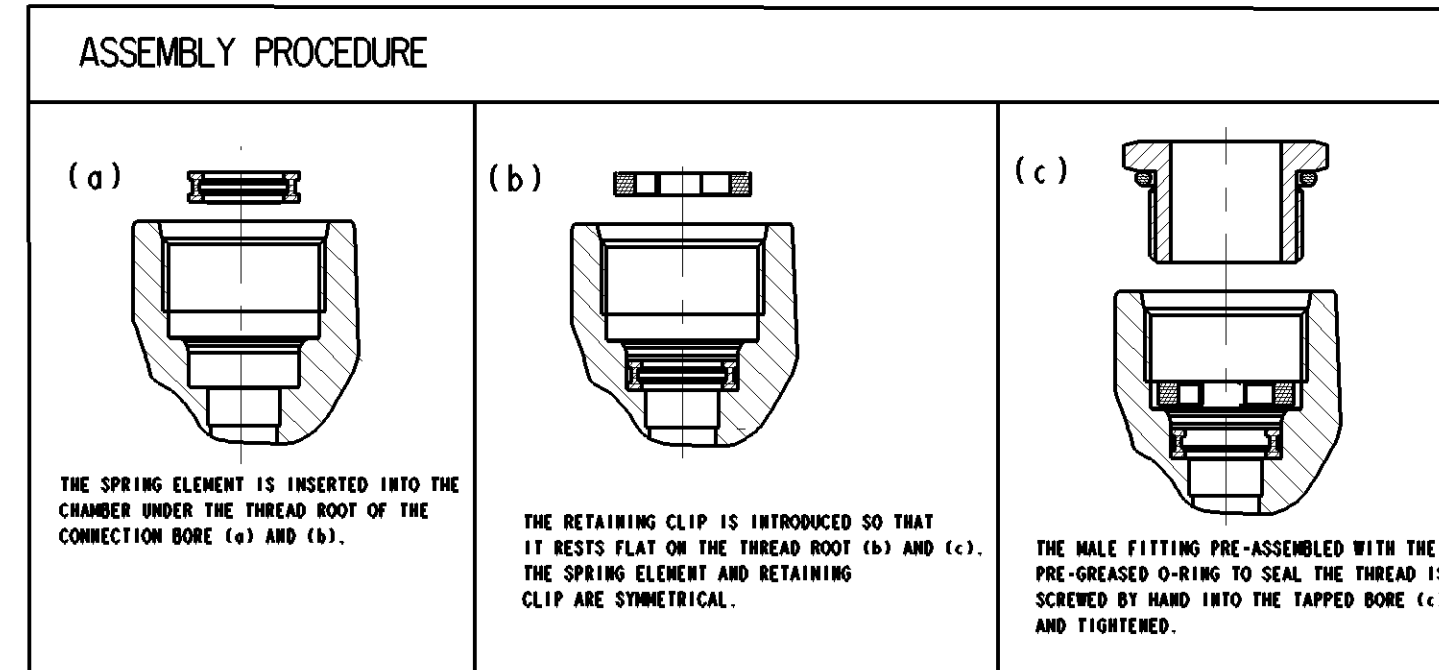




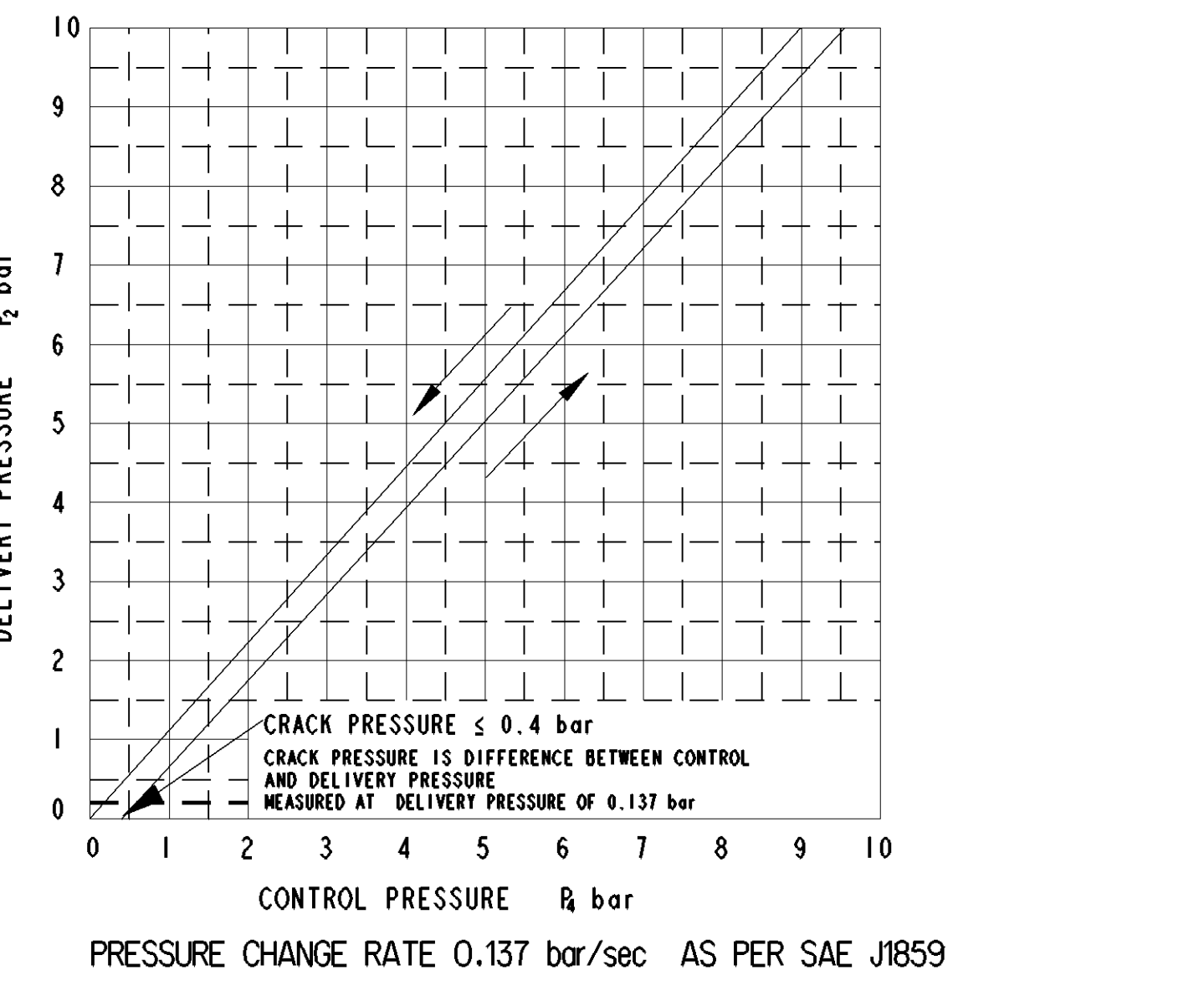
PNEUMATIC PORT	DESIGNATION	ELECTRICAL PORT	FUNCTION
1	RESERVOIR PORT	6.1	EXHAUST SOLENOID
2	DELIVERY PORT	6.2	GROUND
3	EXHAUST	6.3	INLET SOLENOID
4	CONTROL PORT		



NG12 SPRING ELEMENT VOSS PART No. 00 62 05 99 00	NG12 RETAINING CLIP VOSS PART No. 00 62 01 90 00	NG12 MALE NUT M22 X 1.5 WITH O-RING VOSS PART No. 00 62 03 99 00
DESCRIPTION	M22x1.5 VOSS PART No.	M16x1.5 VOSS PART No.
MALE FITTING	00 62 03 99 00	00 62 02 99 00
RETAINER CLIP	00 62 01 90 00	00 62 00 90 00
SPRING ELEMENT	00 62 05 99 00	00 62 04 99 00

	DEVICE	PS DETAILS	WABCO PART No.
FOR FURTHER TECHNICAL DATA SEE PRODUCT SPECIFICATION	A	4721950160	472 195 124 0
	B	9732980180	973 298 099 0
	A	4721950160	472 195 124 0

S.No.	TECHNICAL DATA
1	WORKING MEDIUM AIR
2	MAXIMUM WORKING PRESSURE 10 bar
3	THERMAL RANGE OF APPLICATION -40°C TO +80°C
4	OPEN PORTS AND STUDS ARE FITTED WITH CLOSURE PLUGS AND CLOSURE SLEEVE FOR STORAGE AND TRANSIT PURPOSES

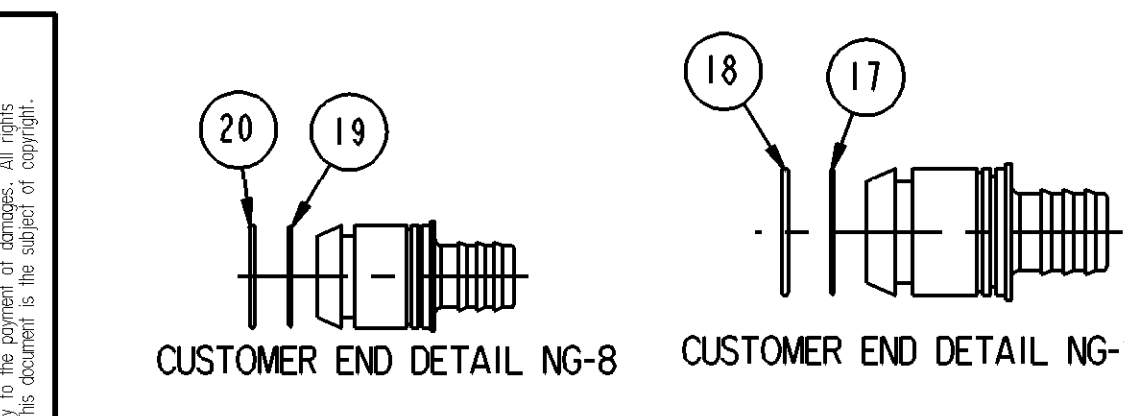


SL No.	CUSTOMER PART No.	WABCO PART No.	DESCRIPTION	QTY
1	895 180 002 4		WASHER	4
2	897 980 230 4		O-RING	4

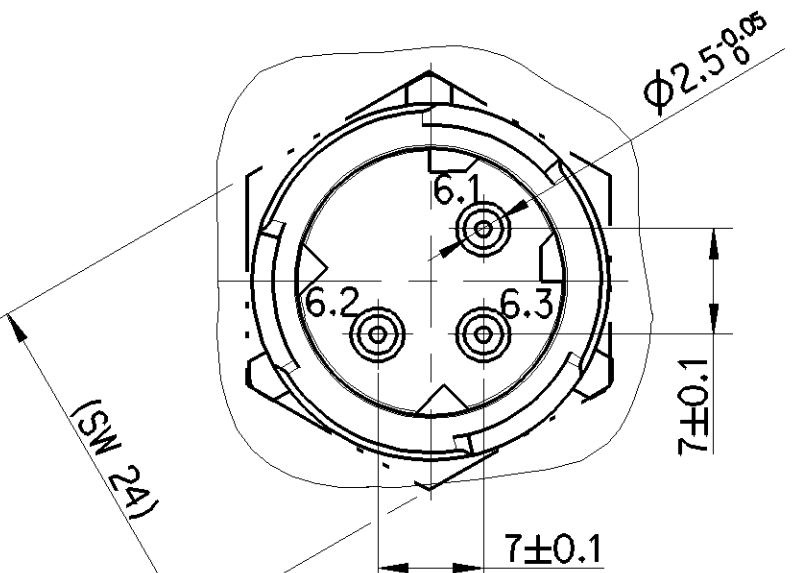
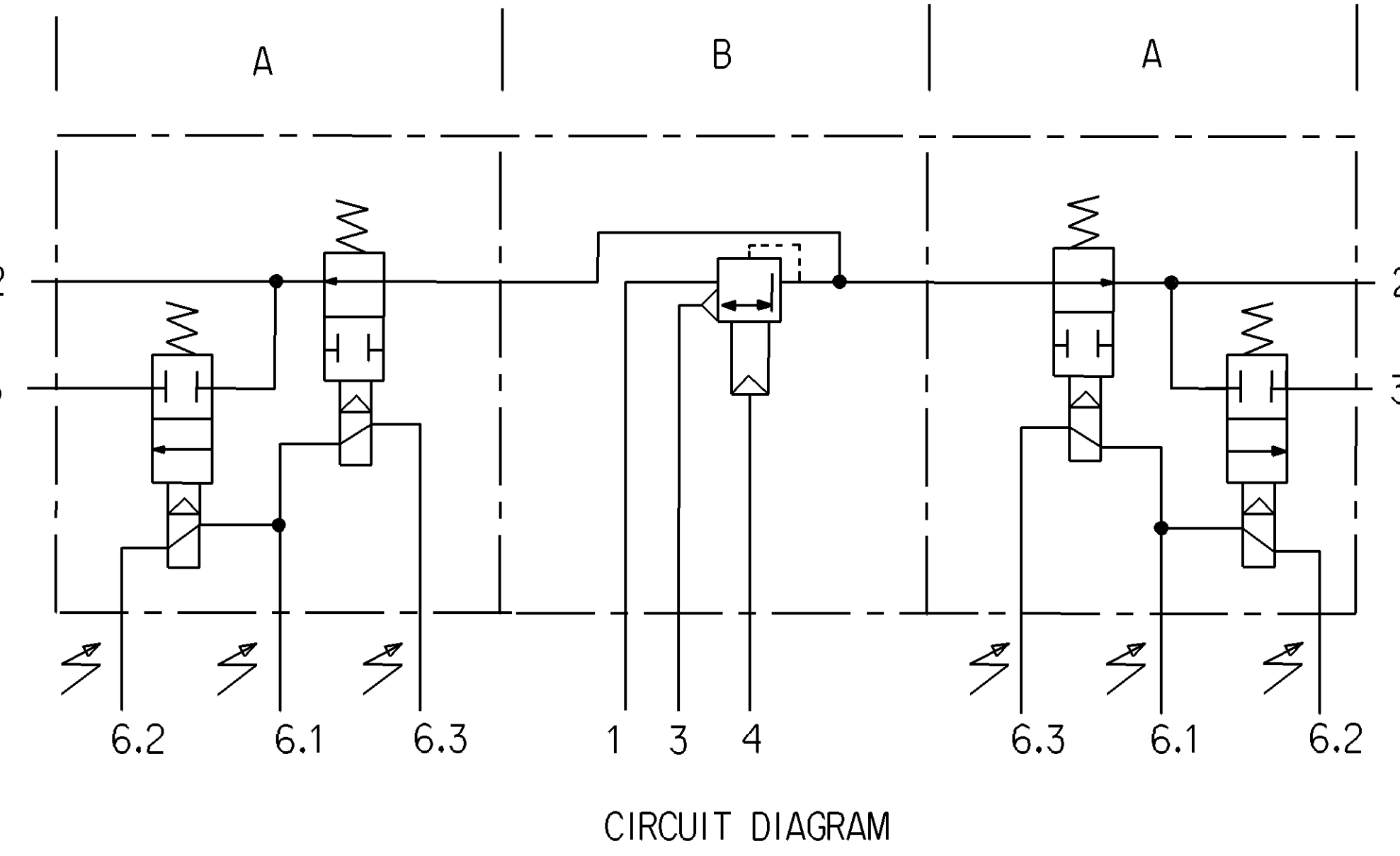
RELAY VALVE REPAIR KIT 300003094 (MSP 3/94) CONSISTS OF ITEMS SHOWN

S.No.	CUSTOMER PART No.	WABCO PART No.	DESCRIPTION	QTY
3	897 980 323 4		O-RING	1
4	895 226 706 4		RETAINING CLIP	1
5	895 370 005 4		SPRING ELEMENT	1
6	897 980 104 4		O-RING	1
7	897 980 133 4		O-RING	1
8	897 980 322 4		O-RING	3
9	895 226 697 4		RETAINING CLIP	3
10	895 370 004 4		SPRING ELEMENT	3
11	899 500 014 2		VALVE	1
12	896 070 110 4		VALVE SPRING	1
13	897 980 105 4		O-RING	1
14	973 298 534 2		SILENCER ASSEMBLY	1
15	899 980 000 4		VALVE GUIDE	1
16	897 980 222 4		O-RING	1
17	897 980 146 4		O-RING	3
18	897 980 153 4		O-RING	3
19	897 980 145 4		O-RING	1
20	897 980 156 4		O-RING	1
21	973 298 225 4		FILTER	1
22	M919910		GREASE SACHET	1

PART No. 8951800024-1 OFF, 8979802304-1 OFF, 8979803224-2 OFF, 8952266974-2 OFF, 8953700044-2 OFF, 8979801464-2 OFF AND 8979801534-2 OFF PROVIDED IN THE KIT TO STANDARDISE THE REPAIR KIT FOR RELAY VALVE VARIANTS.



PART CODE	MATERIAL	SURFACE PROTECTION
XVI	STEEL	NO TREATMENT
XVII	CAST IRON	PLATED
XVIII	STEEL	ZINC IRON PLATED
XIX	CAST IRON	NO TREATMENT
XX	ZINC ALLOY	ANODISED
XXI	PLASTIC	NO TREATMENT
XXII	RUBBER	NO TREATMENT
X	STAINLESS STEEL	NO TREATMENT
IX	BRASS	NO TREATMENT
VIII	ZINC ALLOY	ORODATED
VII	ALUMINIUM ALLOY	ANODISED
VI	ALUMINIUM ALLOY	ORODATED
V	CAST IRON	PAINTED
IV	STEEL	POWDER COATED
III	STEEL	PAINTED
II	STEEL	PHOSPHATED
I	STEEL	ZINC PLATED



ELECTRICAL CONTROL: DIN 72585-A1-3.1-SN/K1 ISO 15170-B1-3.1-SN/K1

	①	②	③	④
THREAD TYPE	M22X1.5, HEX. 24 TO SUIT VOSS PLUG IN SYSTEMS 230	M16X1.5, HEX 19 TO SUIT VOSS PLUG IN SYSTEMS 230	NUT (CLASS 8.8) CUSTOMER TO ENSURE TORQUE	NUT HEX. 13
PREMISSIBLE TORQUE	10±1 N-m	10±1 N-m	50 N-m MAX	22.5±2.5 N-m

General Specifications: 400-534-1, Size ISO 15405 LPS	Copyright WABCO	WABCO
Further Technical Data: Refer to the following table	Date: 2019-05-24	Signature: [Signature]
Doc. Code: 030	Sheet: 1	2019-05-24
General Tolerances: 400-534-1	2019-05-29	Tomo
Range of Nominal Dimensions (± mm)	Max	Min
Class 1	± 0.5	± 0.5
Class 2	± 0.5	± 0.5
Class 3	± 0.5	± 0.5
Class 4	± 0.5	± 0.5
Class 5	± 0.5	± 0.5
Class 6	± 0.5	± 0.5
Class 7	± 0.5	± 0.5
Class 8	± 0.5	± 0.5
Class 9	± 0.5	± 0.5
Class 10	± 0.5	± 0.5
Class 11	± 0.5	± 0.5
Class 12	± 0.5	± 0.5
Class 13	± 0.5	± 0.5
Class 14	± 0.5	± 0.5
Class 15	± 0.5	± 0.5
Class 16	± 0.5	± 0.5
Class 17	± 0.5	± 0.5
Class 18	± 0.5	± 0.5
Class 19	± 0.5	± 0.5
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Class 21	± 0.5	± 0.5
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Class 96	± 0.5	± 0.5
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Class 98	± 0.5	± 0.5
Class 99	± 0.5	± 0.5
Class 100	± 0.5	± 0.5