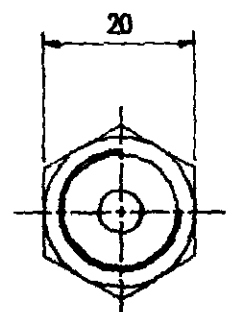
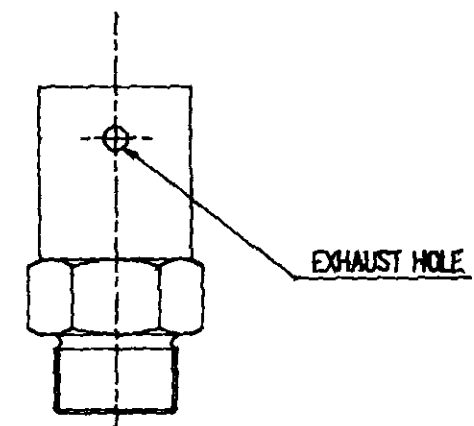
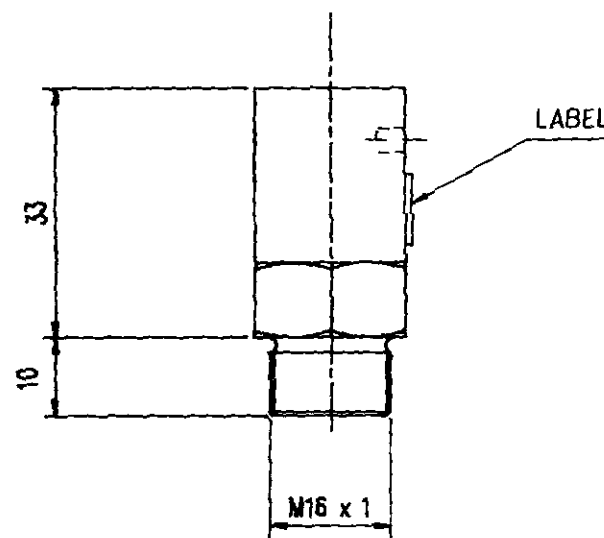


TOLERANCE FOR OPEN DIMENSIONS AS PER IS 2102									
DIMM	OVER		UNTO		B INC		TOLERANCE		
	5	30	120	315	1000	4000	± 0.1	± 0.2	± 0.3
1	1	1	1	1	1	1	± 0.1	± 0.2	± 0.3

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UNSPECIFIED TOLERANCES TO BE AS PER IS 2102

PART No. M 110030 etc GA			
ENGINEERING CHANGES			
ECN No	DATE	REV	SIGN
	24-1-80	1	
20 A/F was 22 A/F			
5580	3-5-88	2	
Note regarding 'Male thread is..... transit purposes' added. DRG redrawn. General tolerance added.			
6665	7.12.95	3	
Label added for identification.			
12083	16.03.11	4	RBS
Drawing template WABCO was SUNDARAM CLAYTON Ltd. Drawing redrawn.			

DO NOT SCALE - IF IN DOUBT ASK



PART No.	BLOW OFF PRESSURE	REMARKS
M 110030	10 ±1 bar	
M 901020	14 bar	

GENERAL TOLERANCES				
RANGE OF NOMINAL DIMENSIONS (± mm)			SURFACE FINISH	FORCE, POWER, PRESSURE
1	2	3		
1	2	3	4	5

MALE THREAD IS FITTED WITH CLOSURE SLIP FOR STORAGE AND TRANSIT PURPOSES

11	SIG	DATE	UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS IN mm. REMOVE BURRS AND SHARP EDGES FROM FINISHED PARTS. ALL DIMENSIONS ARE AFTER SURFACE PROTECTION/ TREATMENT. MALE THREAD TO IS 14962 (PART3) 6h : 2001 FEMALE THREAD TO IS 14962 (PART3) 6H : 2001
MJV	15.03		
RBS	15.03		
SN	15.03		

MATERIAL	-	WABCO	AMBATTUR, CHENNAI - 600058, INDIA
SCALE	1:1	SAFETY VALVE	PART No. M 110030 etc GA