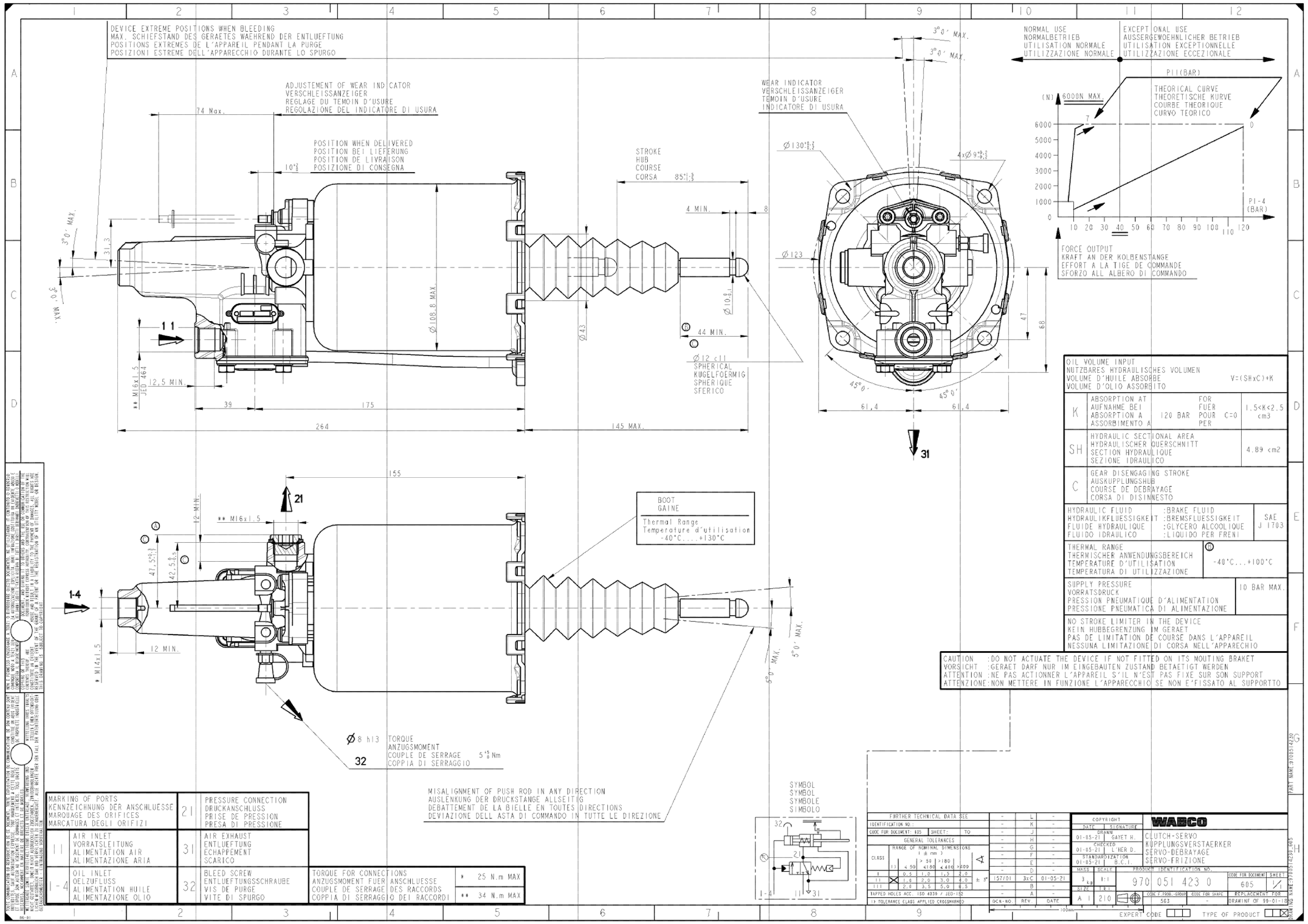
PART No.
M200750 GA

ENGINEERING CHANGES			
ECN No.	DATE	REV	SIGN
10495	07.12.06	New	VPK
12083	16.03.11	1	RBS

Drawing template WABCO was WABCO-TVS (INDIA) Ltd. Drawing redrawn.

DO NOT SCALE IF IN DOUBT ASK



FIRST ANGLE PROJECTION

THIS DRAWING IS RELEASED FOR CKD ASSEMBLY

NOTES:
1. FOR PRODUCT SPECIFICATION , REFER DOC 435 OF 9700513070
2. OPEN PORTS ARE TO BE FITTED WITH CLOSURE PLUG M936470- 1 OFF AND M936920 - 1 OFF FOR STORAGE AND TRANSIT PURPOSES.

WABCO
AMBATTUR, CHENNAI - 600058, INDIA

	SIGN	DATE	MATERIAL	----
DRN	RNK	15.03.11	ALTERNATE MATERIAL	----
CHD	RBS	15.03.11	SURFACE PROTECTION	----
APD	SN	15.03.11	RAW PART No.	----

CONFIDENTIAL DRAWING

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UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS IN mm.
REMOVE BURRS AND SHARP EDGES FROM FINISHED PARTS.
ALL DIMENSIONS ARE AFTER SURFACE PROTECTION / TREATMENT
MALE THREAD TO IS 14962 (PART3) 6h : 2001
FEMALE THREAD TO IS 14962 (PART3) 6H : 2001

TOLERANCE FOR OPEN DIMENSIONS AS PER IS:2102 - MED

DIMENSION OVER	-	6	30	120	315	1000	2000	4000
DIMENSION UPTO & INC	6	30	120	315	1000	2000	4000	-
TOLERANCE	± 0.1	± 0.2	± 0.3	± 0.5	± 0.8	± 1.2	± 2.0	± 3.0

100mm

SCALE NTS

CLUTCH-SERVO

PART No. M200750 GA

● CRITICAL
◐ MAJOR
NO SYMBOL - MINOR