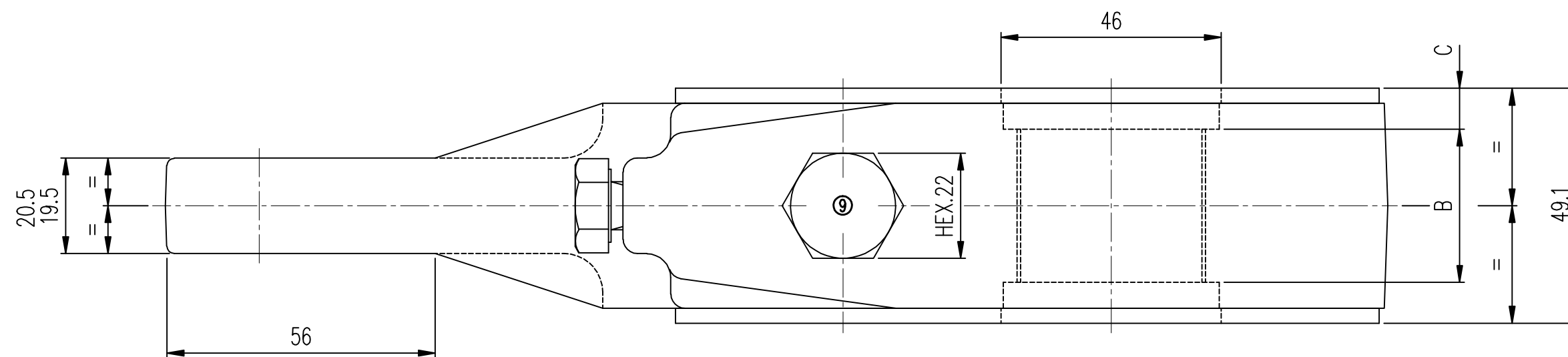


ENGINEERING		CHANGES	
ECN No.	DATE	REV	SIGN
4874	17-5-85	NEW	
4934	2-9-85	1	
4981	31-10-85	2	
5100	21-5-86	3	
5150	6-8-86	4	
5468	23-11-87	5	
6644	1-3-95	6	
7259	12-2-96	7	
Grease nipple corrected inline with sheet1 drawing			
7793	7-4-99	8	
DIM 56.1/56.0 added. DIM 72 min deleted and 77 added. Note regarding Product specification No. and Paint details added. Drawing redrawn.			
12083	16.03.11	9	RBS
Drawing template WABCO was WABCO-TVS (India) Ltd. Drawing pictorially modified inline with parts. Drawing redrawn.			

[illegible]

PART No.	A	B	C
M 250100	178	32	8.6
M 250110	165	25	12.1

● CRITICAL  
◐ MAJOR  
NO SYMBOL – MINOR

<div><div>● CRITICAL</div><div>● MAJOR</div><div>NO SYMBOL – MINOR</div></div>					<div><div>WABCO</div><div>AMBATTUR, CHENNAI – 600058, INDIA</div></div>													
	SIGN	DATE	MATERIAL	--	CONFIDENTIAL DRAWING	UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS IN mm REMOVE BURRS AND SHARP EDGES FROM FINISHED PARTS ALL DIMENSIONS ARE AFTER SURFACE PROTECTION / TREATMENT MALE THREAD TO IS 14962 (Part 3) 6h : 2001 FEMALE THREAD TO IS 14962 (Part 3) 6H : 2001	GENERAL TOLERANCES					SCALE	<div>SLACK ADJUSTER</div> <div>(TYPE 40)</div>				<div>PART No.</div> <div>M 250100 etc<div>GA</div></div>	
DRN	MD	13.03.11	ALTERNATE MATERIAL	--	THIS DRAWING IS THE SOLE PROPERTY OF WABCO. IT SHOULD NOT BE COPIED OR COMMUNICATED TO ANY PERSON WITHOUT THE WRITTEN APPROVAL OF WABCO.		RANGE OF NOMINAL DIMENSIONS ( ± mm )				FORCE, POWER, PRESSURE etc.,							
CHD	RBS	13.03.11	SURFACE PROTECTION				<table><tr><td>≤ 50</td><td>&gt; 50 ≤ 180</td><td>&gt; 180 ≤ 400</td><td>&gt; 400</td><td>( ± ° )</td><td>( ± % )</td></tr><tr><td>1</td><td>2</td><td>3</td><td>4</td><td>3</td><td>10</td></tr></table>	≤ 50	> 50 ≤ 180	> 180 ≤ 400	> 400	( ± ° )						
≤ 50	> 50 ≤ 180	> 180 ≤ 400	> 400	( ± ° )	( ± % )													
1	2	3	4	3	10													
APD	SN	13.03.11	RAW PART No.	--	© 1985	<div><div></div><div>100 mm</div><div></div></div>												