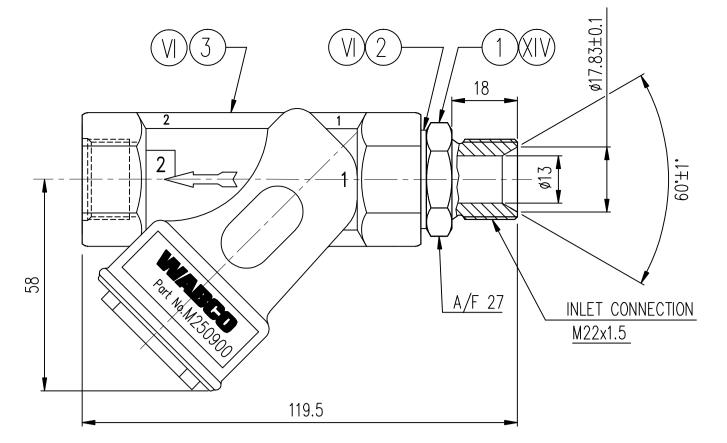


8964 6.12.02 2 VT Assy No. M250900, M250910, M251150, M251160 and M251180 added (were separate drawings).
Drawing pictorially modified inline with Air filter body. Identification label deleted.
Name plate note "Assy No. and batch No. is shown here" was "Batch No is shown here". Surface protection details added, Drawing redrawn.

9235 22.11.03 3 VT Assembly No. punching deleted and label

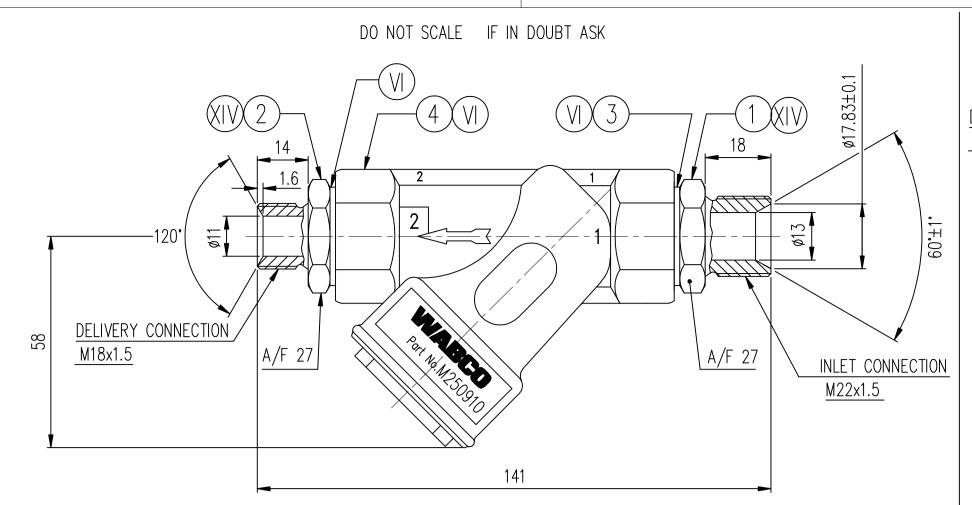
07.06.05 4 MS Surface protection, zinc iron plated was zinc plated at 11 places. Drawing redrawn. 12083 16.03.11 5 RBS Drawing template WABCO was WABCO-TVS (India) Ltd. Drawing pictorially modified inline with parts. Drawing redrawn.

12307 25.04.12 6 GMJ In Note, Corrosion resistance added regarding " 240 HOURS MINIMUM OF NSS IS APPLICABLE FOR BODY AND FASTENERS" In Product specification PSSC 048C, date & revision updated. Drawing redrawn.



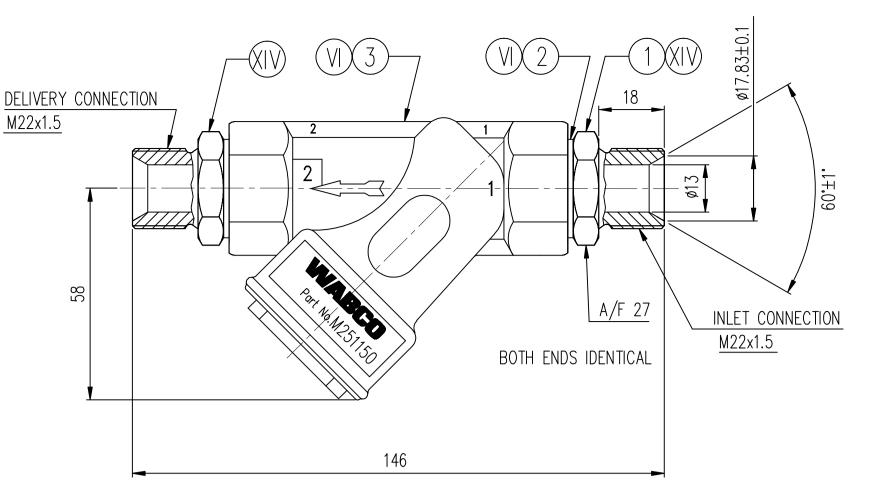
M 250900 OTHER DETAILS REFER BASIC DRAWING

SI. No.	DESCRIPTION	SCL PART No.	A/L PART No.	QTY
1	ADAPTOR M22xM22	M 926810		1 OFF
2	SEALING WASHER	M 911840		1 OFF
3	AIR FILTER	M 250810		1 OFF



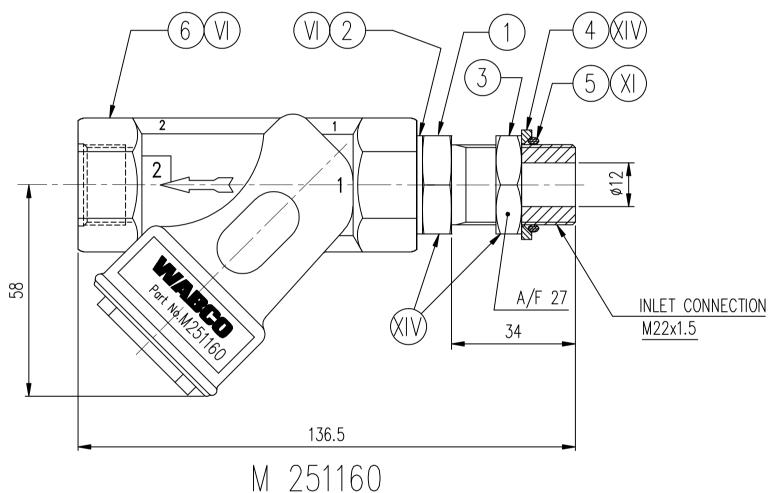
M 250910 OTHER DETAILS REFER BASIC DRAWING

SI. No.	DESCRIPTION	SCL PART No.	A/L PART No.	QTY
1	ADAPTOR M22xM22	M 926810		1 OFF
2	SPECIAL ADAPTOR M22xM18	M 927180		1 OFF
3	SEALING WASHER	M 911840		2 OFF
4	AIR FILTER	M 250810		1 OFF



M 251150 OTHER DETAILS REFER BASIC DRAWING

SI. No.	DESCRIPTION	SCL PART No.	A/L PART No.	QTY
1	ADAPTOR M22xM22	M 926810		2 OFF
2	SEALING WASHER	M 911840		2 OFF
3	AIR FILTER	M 250810		1 OFF



SI. No.	DESCRIPTION	SCL PART No.	A/L PART No.	QTY
1	DOUBLE SOCKET M22xM22	M 913320		1 OFF
2	SEALING WASHER	M 911840		1 OFF
3	LOCK NUT	M 912740		1 OFF
4	SPECIAL WASHER	M 915680		1 OFF
5	SEALING RING	M 915670		1 OFF
6	AIR FILTER	M 250810		1 OFF

REFER TABLE

OTHER DETAILS REFER BASIC DRAWING



GMJ 25.04.12 ALTERNATE MATERIAL

APD SN 25.04.12 RAW PART No.

25.04.12 SURFACE PROTECTION

INLET PORT M22?1.5 — DEEP 13 min. TORQUE 50.5±2.5 Nm DELIVERY PORT M22?1.5 - DEEP 13 min. TORQUE 50.5±2.5 Nm M 250810 PUSH AND ROTATE BASIC DRAWING SPRING GUIDE VIEW A

- PRODUCT SPECIFICATION No. PSSC 48C ISSUE No. 3 DATE 10.4.12
- * AXIS OF FILTER AFTER FITMENT TO BE WITHIN 30° WITH RESPECT TO THE VERTICAL
- OPEN PORT AND MALE THREADS ARE FITTED WITH CLOSURE PLUG/
- ALL THE FITTINGS ARE TO BE SUITABLY PROTECTED TO PREVENT
- © CORROSION RESISTANCE 240 HOURS MINIMUM OF NSS IS APPLICABLE FOR BODY AND

DELIVERY CONNECTION M18x1.5 INLET A/F 27 CONNECTION **(XIV)**6 M22x1.5 158

M 251180 OTHER DETAILS REFER BASIC DRAWING

SI. No.	DESCRIPTION	SCL PART No.	A/L PART No.	QTY
1	DOUBLE SOCKET M22xM22	M 913320		1 OFF
2	SEALING WASHER	M 911840		2 OFF
3	LOCK NUT	M 912740		1 OFF
4	SPECIAL WASHER	M 915680		1 OFF
5	SEALING RING	M 915670		1 OFF
6	SPECIAL ADAPTOR M22xM18	M 927180		1 OFF
7	AIR FILTER	M 250810		1 OFF

CLOSURE SLEEVE FOR STORAGE AND TRANSIT PURPOSES

DAMAGES DURING HANDLING, STORAGE, PACKAGING AND DELIVERY.

FASTENERS

WABCO AMBATTUR, CHENNAI - 600058, INDIA PART No. AIR FILTER ASSEMBLY WITH M 250810 etc GA END FITTINGS

CRITICAL MAJOR NO SYMBOL - MINOR

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UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS IN mm REMOVE BURRS AND SHARP EDGES FROM FINISHED PARTS ALL DIMENSIONS ARE AFTER SURFACE PROTECTION / TREATMENT MALE THREAD TO IS 14962 (Part 3) 6h : 2001 FEMALE THREAD TO IS 14962 (Part 3) 6H : 2001

GENERAL TOLERANCES FORCE, POWER, RANGE OF NOMINAL DIMENSIONS PRESSURE etc., (± mm) ≤ 400 > 400 (± ·)
3 4 3