

PART No. M 302610 etc.				GA
ENGINEERING CHANGES				
ECN No.	DATE	REV	SIGN	
5642	3.8.88	New		
6950	19.1.94	1		
7600	9.5.98	2	Drawing redrawn without any change.	
7653	13.8.98	3	In view 'X', TVS monogram was CD-TVS monogram. Drawing redrawn.	
7775	2.3.99	4	New Part No. M302614 added in the table. Drawing redrawn.	
10365	12.09.06	5	AGM	New Part No. M302615 added in the table. View P added. Drawing redrawn.
10411	19.10.06	6	VPK	
10750	28.05.07	7	VPK	Part No. M302615 deleted in the table. (Redrawn as separate drawing) Drawing redrawn.
11374	09.02.09	8	RBS	
11893	21.06.10	9	KB	DIM 124.3 was 127.5. DIM 127.3 added. Drawing redrawn.
12083	16.03.11	10	RBS	
12259	15.02.12	11	SEB	DIM 127.9 was 127.3. DIM 124.3 deleted. Drawing pictorially modified in line with body machining drawing Product name RE was RE 6. Technical data added. Drawing redrawn.
12337	08.06.12	12	PSY	

● CRITICAL		
● MAJOR		
NO SYMBOL – MINOR		

XVII	STEEL	NO TREATMENT
XVI	CAST IRON	PLATED
XV	STEEL	ZINC-IRON PLATED
XIV	CAST IRON	NO TREATMENT
XIII	ZINC ALLOY	ANODISED
XII	PLASTIC	NO TREATMENT
XI	RUBBER	NO TREATMENT
X	STAINLESS STEEL	NO TREATMENT
IX	BRASS	NO TREATMENT
VIII	ZINC ALLOY	CHROMATED
VII	ALUMINIUM ALLOY	ANODISED
VI	ALUMINIUM ALLOY	CHROMATED
V	CAST IRON	PAINTED
IV	STEEL	POWDER COATED
III	STEEL	PAINTED
II	STEEL	PHOSPHATED
I	STEEL	ZINC PLATED

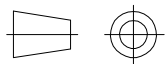
PART CODE	MATERIAL	SURFACE PROTECTION
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	SIGN	DATE	MATERIAL	---
DRN	PSY	07.06.12	ALTERNATE MATERIAL	---
CHD	SEB	07.06.12	SURFACE PROTECTION	REFER TABLE
APD	RSK	07.06.12	RAW PART No.	---

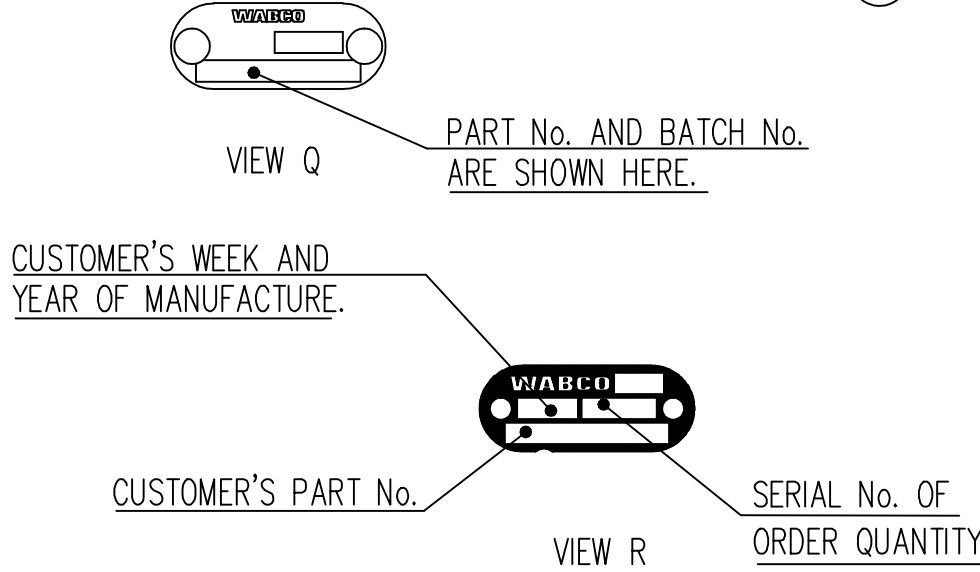
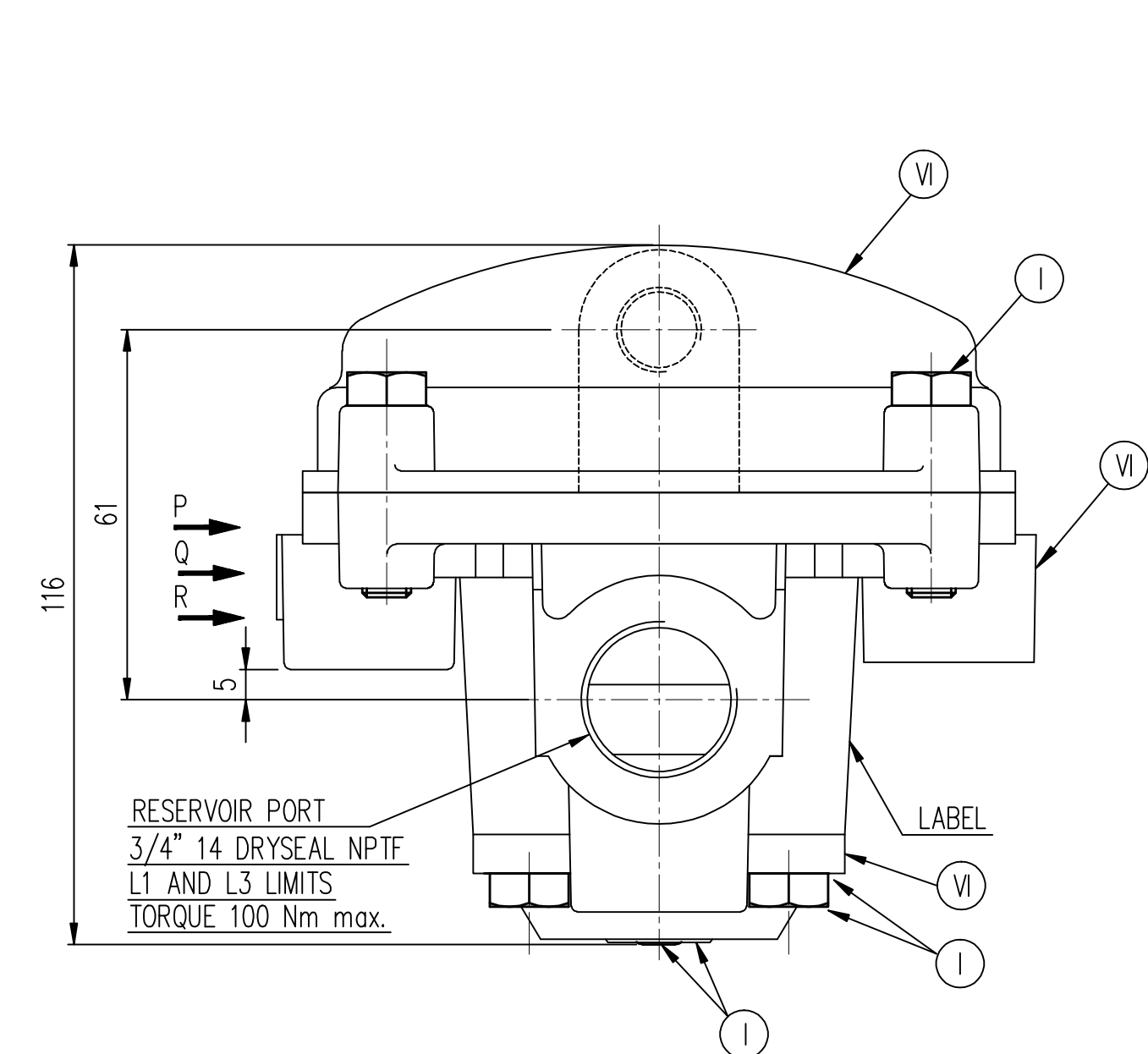
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UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS IN mm REMOVE BURRS AND SHARP EDGES FROM FINISHED PARTS ALL DIMENSIONS ARE AFTER SURFACE PROTECTION / TREATMENT MALE THREAD TO IS 14962 (Part 3) 6h : 2001 FEMALE THREAD TO IS 14962 (Part 3) 6H : 2001

GENERAL TOLERANCES					
RANGE OF NOMINAL DIMENSIONS (± mm)					FORCE, POWER, PRESSURE etc., (± %)
≤ 50	> 50 ≤ 180	> 180 ≤ 400	> 400		
1	2	3	4	3	10
100 mm					

WABCO AMBATTUR, CHENNAI – 600058, INDIA			
SCALE 1 : 1 		RE RELAY EMERGENCY VALVE	PART No. M 302610 etc. GA

- TECHNICAL DATA:
- PRODUCT SPECIFICATION No. PSSC 107C
ISSUE No. 2, DATED 31.3.04
 - WORKING MEDIUM : AIR
 - MAX WORKING PRESSURE : 9.4 bar.
 - THERMAL RANGE OF APPLICATION : –40°C TO +80°C
 - OPEN PORTS ARE FITTED WITH CLOSURE PLUGS
FOR STORAGE AND TRANSIT PURPOSES.



ASSY No.	LABEL	NAME PLATE WITH DETAILS	
M 302610	–	WTIL NAME PLATE WITH WTIL PART No.	VIEW Q
M 302614	WITH LABEL	WABCO NAME PLATE WITH WABCO PART No.	VIEW R

