PART No.

M 306330 GA

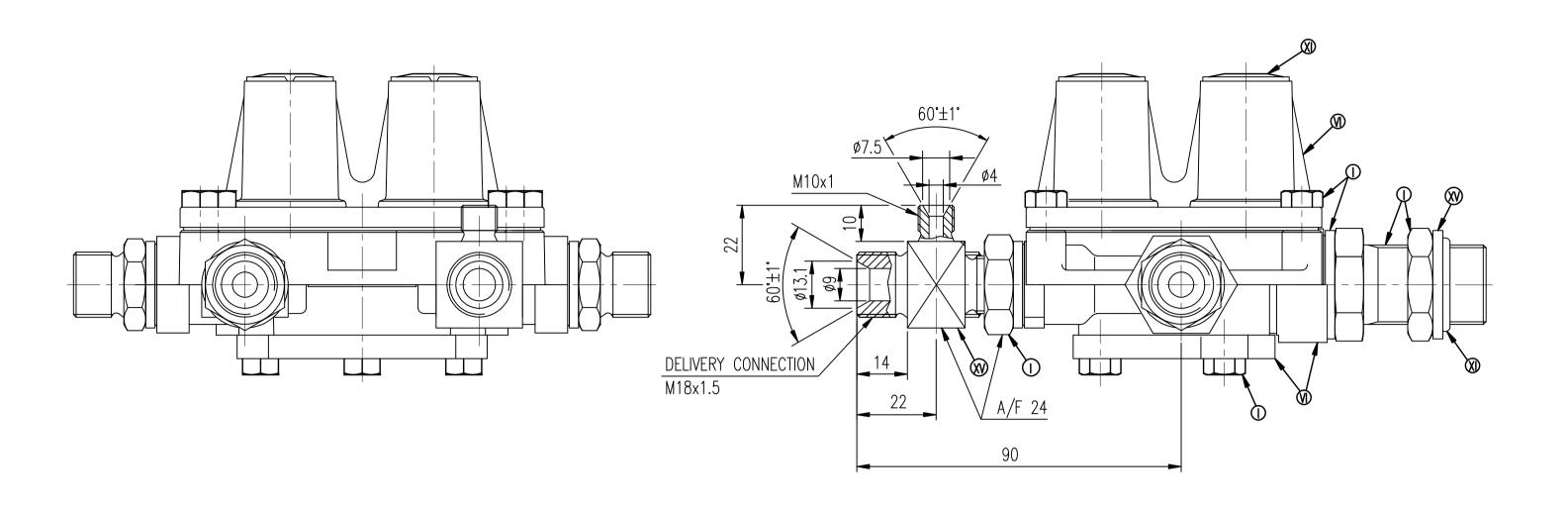
ENGINEERING CHANGES

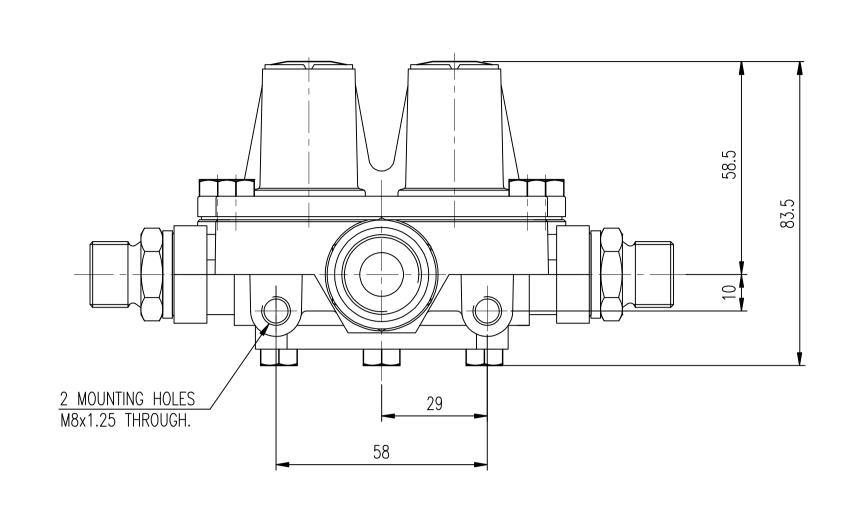
ECN No. DATE REV SIGN

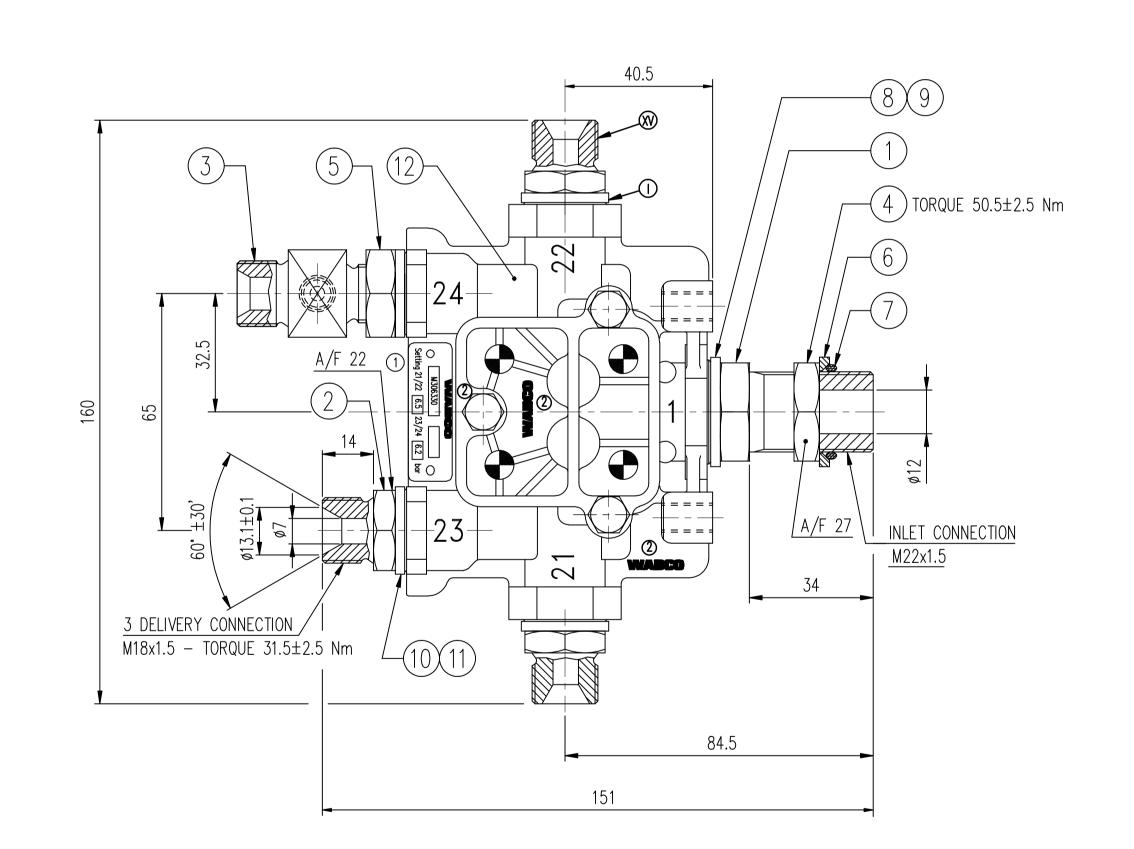
10557 19.01.07 NEW SL

11374 09.02.09 1 RBS
In Name plate, Company name changed from Sundaram clayton Ltd to WABCO—
TVS (INDIA) Ltd. Drawing redrawn.

12083 16.03.11 2 RBS
Drawing template WABCO was WABCO—TVS
(India) Ltd. Drawing pictorially modified inline with parts. Drawing redrawn.







SI. No.	DESCRIPTION	SCL PART No.	VFJ PART No.	QTY
1	SPECIAL ADAPTOR M22xM22	M 913320		1 OFF
2	UNION BODY M16xM18	M 917790		3 OFF
3	TEE CONNECTOR	M 928331		1 OFF
4	LOCK NUT	M 912740		1 OFF
5	LOCK NUT	M 911891		1 OFF
6	SPECIAL WASHER	M 915680		1 OFF
7	SEALING RING	M 915670		1 OFF
8	SPECIAL WASHER	M 925940		1 OFF
9	SEALING RING	M 912620		1 OFF
10	SPECIAL WASHER	M 925860		4 OFF
11	SEALING RING	M 925870		4 OFF
12	QUADRUPLE SYSTEM PROTECTION VALVE	M 302920		1 OFF

	ELEMENT No.(PORT No.)	1 (21)	2 (22)	3 (23)	4 (24)
	DYNAMIC OPENING PRESSURE (bar)	6.5 +0.3	6.5 +0.3	6.2 +0.3	6.2 +0.3
		0	≥ 6.2	≥ 6.0	≥ 6.0
	RETAINED PRESSURE (bar)	≥ 6.2	0	≥ 6.0	≥ 6.0
		≥ 4.3	≥ 4.3	0	≥ 6.0
	, ,	≥ 4.3	≥ 4.3	≥ 6.0	0

ELEMENTS ARE SET WITH AIR FLOW RATE OF 90 NORMAL I/min (SC 6 COMPRESSOR WITH 144 ml DISPLACEMENT AT 1000)

PRODUCT SPECIFICATION No.: PSSC 62C ISSUE No. 3, DATE 8.11.03

ALL THE FITTINGS ARE SUITABLY PROTECTED TO PREVENT

DAMAGES DURING HANDLING, STORAGE, PACKAGING AND DELIVERY.

WABCO

AMBATTUR, CHENNAI - 600058, INDIA

NO SYMBOL - MINOR					
		1			
XVII	STEEL	NO TREATME			
XVI	CAST IRON	PLATED			
XV	STEEL	ZINC-IRON P			
XIV	CAST IRON	NO TREATME			
XIII	ZINC ALLOY	ANODISED			
XII	PLASTIC	NO TREATME			
XI	RUBBER	NO TREATME			
Χ	STAINLESS STEEL	NO TREATME			
IX	BRASS	NO TREATME			
VIII	ZINC ALLOY	CHROMATED			

VII ALUMINIUM ALLOY ANODISED

● CRITICAL● MAJ□R

VI ALUMINIUM ALLOY CHROMATED PAINTED V CAST IRON
IV STEEL CONFIDENTIAL DRAWING POWDER COATED SIGN DATE MATERIAL ___ III STEEL
II STEEL
I STEEL PAINTED DRN BSN 13.03.11 ALTERNATE MATERIAL THIS DRAWING IS THE SOLE PROPERTY OF WABCO. IT SHOULD NOT BE COPIED OR PHOSPHATED CHD RBS ZINC PLATED 13.03.11 SURFACE PROTECTION REFER TABLE COMMUNICATED TO ANY PERSON WITHOUT THE WRITTEN APPROVAL OF WABCO. © 2007 PART MATERIAL SURFACE PROTECTION APD SN 13.03.11 RAW PART No. ___

UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS IN mm

REMOVE BURRS AND SHARP EDGES FROM FINISHED PARTS ALL DIMENSIONS ARE AFTER SURFACE PROTECTION / TREATMENT

MALE THREAD TO IS 14962 (Part 3) 6h : 2001 $\leq 50 \leq 180 \leq 400 > 100$

GENERAL TOLERANCES

RANGE OF NOMINAL DIMENSIONS $(\pm mm)$ PRESSURE etc., $0 \le 50 \le 180 \le 400 > 400 = 100 \le 100 \le$

QUADRUPLE SYSTEM PROTECTION VALVE

ASSEMBLY WITH END FITTINGS.

PART No.

M 306330