

PART No.

M 450030

CA

ENGINEERING CHANGES

ECN No. 5607

DATE 17-6-88

REV. 1

SIGN New

5691

27-0-88

1

Non return valve assembly redesigned.

Dimensions Ø11.5 and Ø10 were

Ø13 and Ø11.5 max. respectively.

6063

15-1-90

2

Dimension 115 was 113

5988

11-6-90

3

Housing (Booster mounting side)

rotated by 180° and stud position

corrected in line with detail drawing.

6377

4-4-91

4

Dimension 115.75/14.25 was 115

7474

19-8-97

5

Dimension 33, 43, 27 and 14.5 were

30, 40, 26 and 12 respectively.

Maximum and minimum limits added

in performance graph. Drawing redrawn.

7529

09-04-98

6

Dim 94 and 22 added. DRG redrawn.

8185

09-06-00

7

Dimension 9, 30, 40 and 96 were

7.5, 3.3, 4.5 and 9.3 respectively.

Drawing redrawn.

8519

19-09-01

8

MS

Non return valve pictorially modified

9181

21-08-03

9

SN

Seal and Seal retainer pictorially

modified inline with part drawing.

Surface protection details added. Product

specification 45C revised. Drawing

redrawn.

9184

11-11-03

10

SN

Torque 17.5 ± 2.5 Nm and A/F 17 added.

11374

09-02-99

11

REB

In Label, Company name change from

Sundaram Claydon Ltd to WABCO-TVS

(INDIA) Ltd. Drawing pictorially modified

inline with parts. Drawing redrawn.

12083

16-03-11

12

REB

Drawing template WABCO was WABCO-TVS

(Indo) Ltd. Drawing pictorially modified

inline with parts. Drawing redrawn.

17471

08-09-17

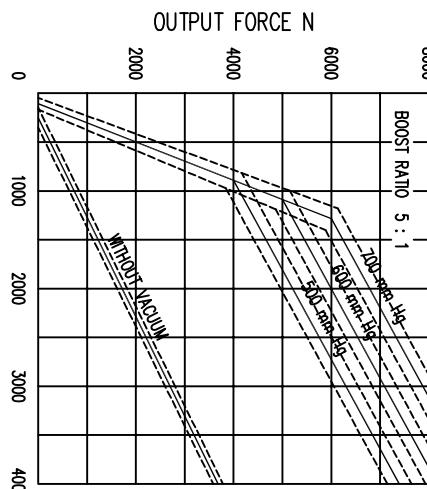
13

JSA

Drawing pictorially modified inline with

parts. Drawing redrawn.

● CRITICAL

MAJOR
NO SYMBOL - MINOR
WABCO
 AMBATTUR, CHENNAI - 600058, INDIA

 PRODUCT SPECIFICATION No. : PSSC 45C, ISSUE No.2, DATE 8-11-02
 NOMINAL DIAMETER: 265 mm

 BRAKE VALVE TO BE USED IN CONJUNCTION WITH MASTER CYLINDER
 WHOSE STROKE DOES NOT EXCEED 36 mm

 NON-RETURN VALVE CAN BE ROTATED ABOUT ITS AXIS TO ANY
 REQUIRED POSITION

 VACUUM PUMP CONNECTION AND THREADS ARE FITTED WITH CLOSURE
 PLUG AND CLOSURE SLEEVE FOR STORAGE AND TRANSIT PURPOSE

FEMALE THREAD TO IS 14602 (Part 3) M 1 : 2001

MALE THREAD TO IS 14602 (Part 3) M 1 : 2001

SURFACE PROTECTION

 PART CODE
 MATERIAL

SURFACE PROTECTION

ZINC PLATED

STEEL

PHOSPHATED

STEEL

ZINC PLATED

STEEL

PAINTED

STEEL
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