

PRODUCT SPECIFICATION No. PSSC 67C  
ISSUE No. 2, DATED 24.7.2003  
HOUSING COLOUR : YELLOW  
NOMINAL DIAMETER : 230 mm  
VALVE TO BE USED IN CONJUNCTION WITH MASTER CYLINDER  
WHOSE STROKE DOES NOT EXCEED 38 mm.  
MASTER CYLINDER PISTON DIAMETER : 27 mm  
VACUUM PUMP CONNECTION IS FITTED WITH CLOSURE PLUG FOR  
STORAGE AND TRANSIT PURPOSES  
STANDOUT 0.7/0.2 mm MAINTAINED WITH AN APPLIED  
VACUUM OF 600 mm OF Hg.

XII	PLASTIC	NO TREATMENT
XI	RUBBER	NO TREATMENT
X	STAINLESS STEEL	NO TREATMENT
IX	BRASS	NO TREATMENT
VIII	ZINC ALLOY	CHROMATED
VII	ALUMINIUM ALLOY	ANODISED
VI	ALUMINIUM ALLOY	CHROMATED
V	CAST IRON	PAINTED
IV	STEEL	POWDER COATED
III	STEEL	PAINTED
II	STEEL	PHOSPHATED
I	STEEL	ZINC PLATED
PART CDDE	MATERIAL	SURFACE PROTECTION

● CRITICAL  
● MAJOR  
NO SYMBOL - MINOR

SIGN	DATE	MATERIAL	—
DRN	BSN	13.03.11	ALTERNATE MATERIAL
CHD	RBS	13.03.11	SURFACE PROTECTION
APD	SN	13.03.11	RAW PART No.

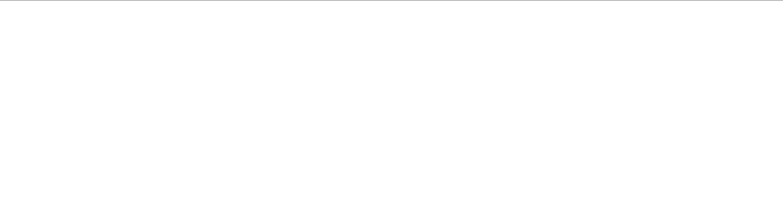
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UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS IN mm

REMOVE BURRS AND SHARP EDGES FROM FINISHED PARTS  
ALL DIMENSIONS ARE AFTER SURFACE PROTECTION / TREATMENT

MALE THREAD TO IS 14962 (Part 3) 6h : 2001  
FEMALE THREAD TO IS 14962 (Part 3) 6H : 2001



SCALE  
1 : 1

**WABCO**

AMBATTUR, CHENNAI – 600058, INDIA

VACUUM BRAKE VALVE

(DOUBLE DIAPHRAGM)

PART No.  
M 450140 etc

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