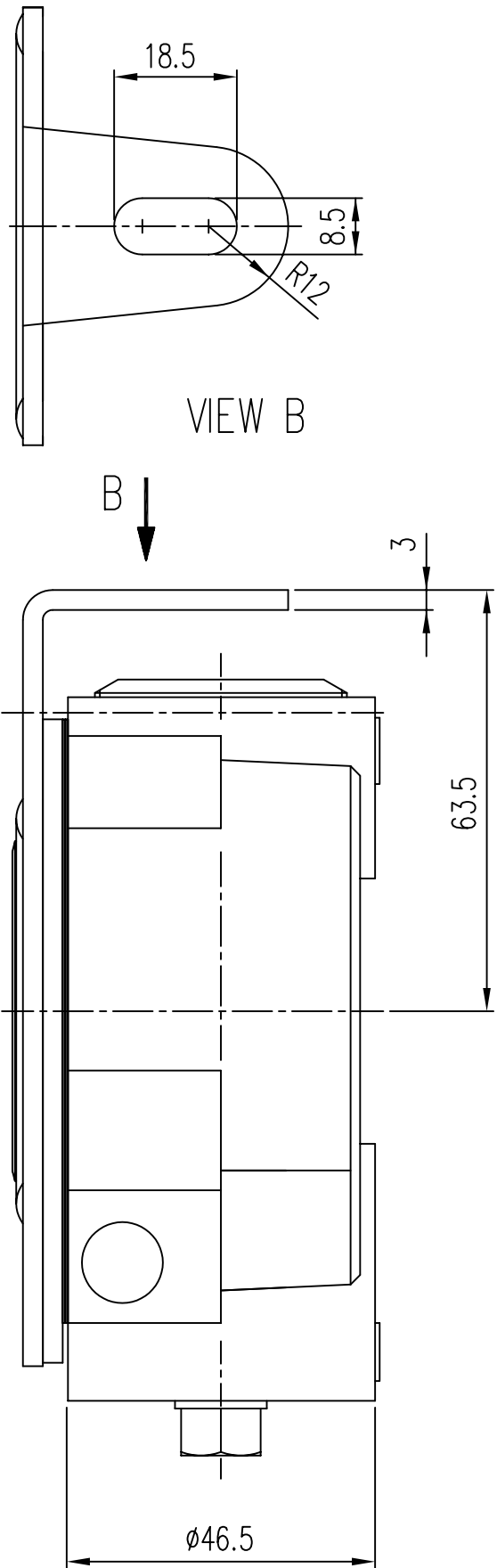
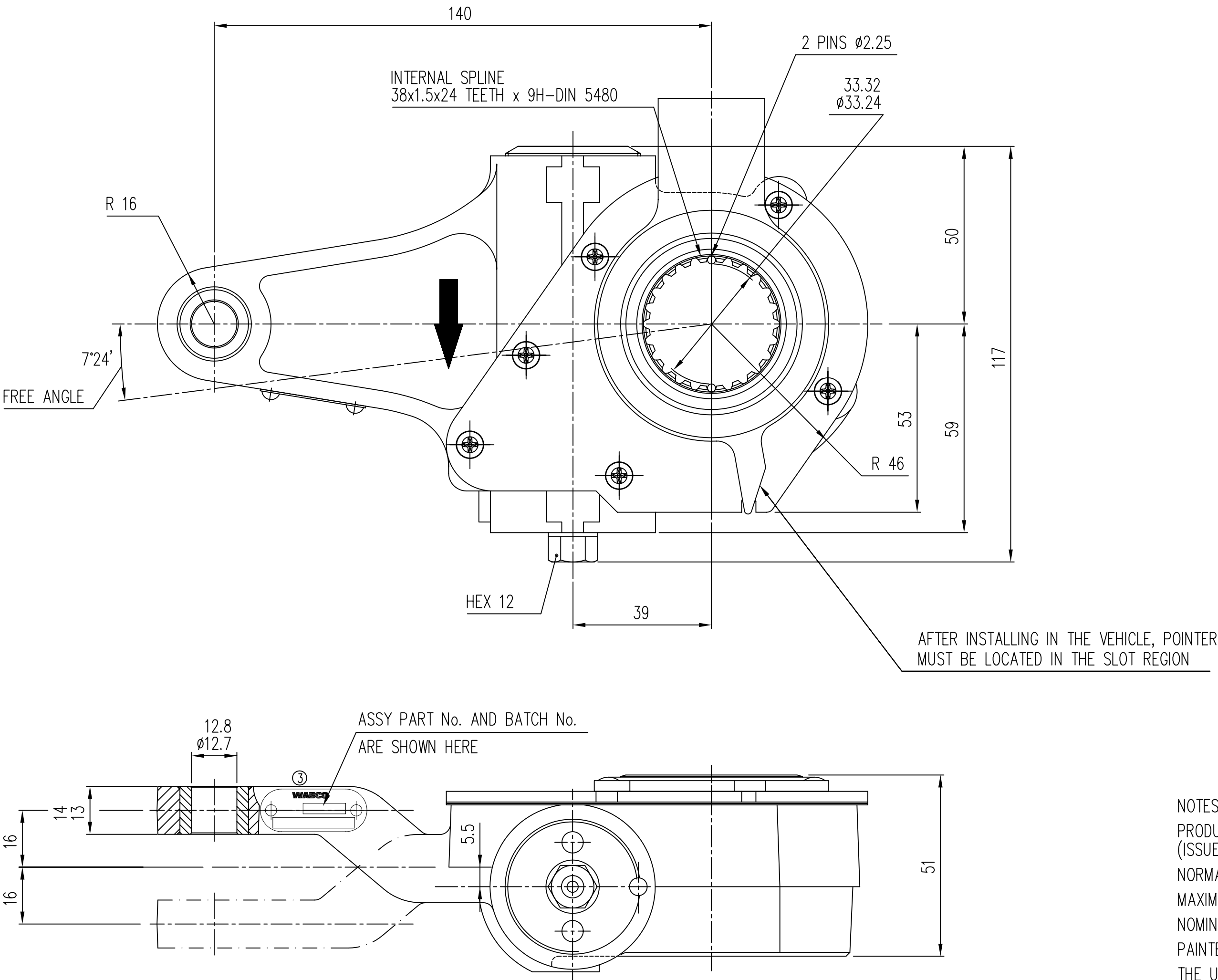


PART No. M 810650 etc				GA
ENGINEERING CHANGES				
ECN No.	DATE	REV	SIGN	
8278	19-10-2000	N	AMR	
8350	12-3-2001	1	AMR	
RH and LH details added. Drawing redrawn.				
11374	09.02.09	2	RBS	
In Name plate, Company name changed from Sundaram Clayton Ltd to WABCO-TVS(INDIA) Ltd. Drawing redrawn.				
12083	16.03.11	3	RBS	
Drawing template WABCO was WABCO-TVS (India) Ltd. Drawing pictorially modified inline with parts. Drawing redrawn.				

DO NOT SCALE IF IN DOUBT ASK



PART No.	TYPE	REMARKS
M 810650	RH	AS PER BASIC DRG
M 810660	LH	AS IN CHAIN DOTTED

NOTES:
PRODUCT SPECIFICATION No. PSSC 99C
(ISSUE No. NEW. DATED.19-10-2000)
NORMAL RATED TORQUE : 1250 Nm
MAXIMUM TORQUE : 1750 Nm
NOMINAL WEIGHT : 2.5 kg
PAINTED WITH DOVE GREY, COLOUR No. 694, IS: 5 -1994
THE UNIT IS TO BE INSTALLED SUCH THAT THE DIRECTION OF THE ACTUATING FORCE IS ALWAYS AS INDICATED BY THE ARROW

	SIGN	DATE	MATERIAL	---	CONFIDENTIAL DRAWING THIS DRAWING IS THE SOLE PROPERTY OF WABCO. IT SHOULD NOT BE COPIED OR COMMUNICATED TO ANY PERSON WITHOUT THE WRITTEN APPROVAL OF WABCO. © 2000	UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS IN mm REMOVE BURRS AND SHARP EDGES FROM FINISHED PARTS ALL DIMENSIONS ARE AFTER SURFACE PROTECTION / TREATMENT MALE THREAD TO IS 14962 (Part 3) 6h : 2001 FEMALE THREAD TO IS 14962 (Part 3) 6H : 2001	GENERAL TOLERANCES					SCALE		AUTOMATIC SLACK ADJUSTER	PART No. M 810650 etc	GA
DRN	BSN	13.03.11	ALTERNATE MATERIAL	---			RANGE OF NOMINAL DIMENSIONS (± mm)				FORCE, POWER, PRESSURE etc., (± %)	1 : 1				
CHD	RBS	13.03.11	SURFACE PROTECTION	---			≤ 50	≥ 50 ≤ 180	≥ 180 ≤ 400			> 400				
APD	SN	13.03.11	RAW PART No.	---			1	2	3	4	3	10				