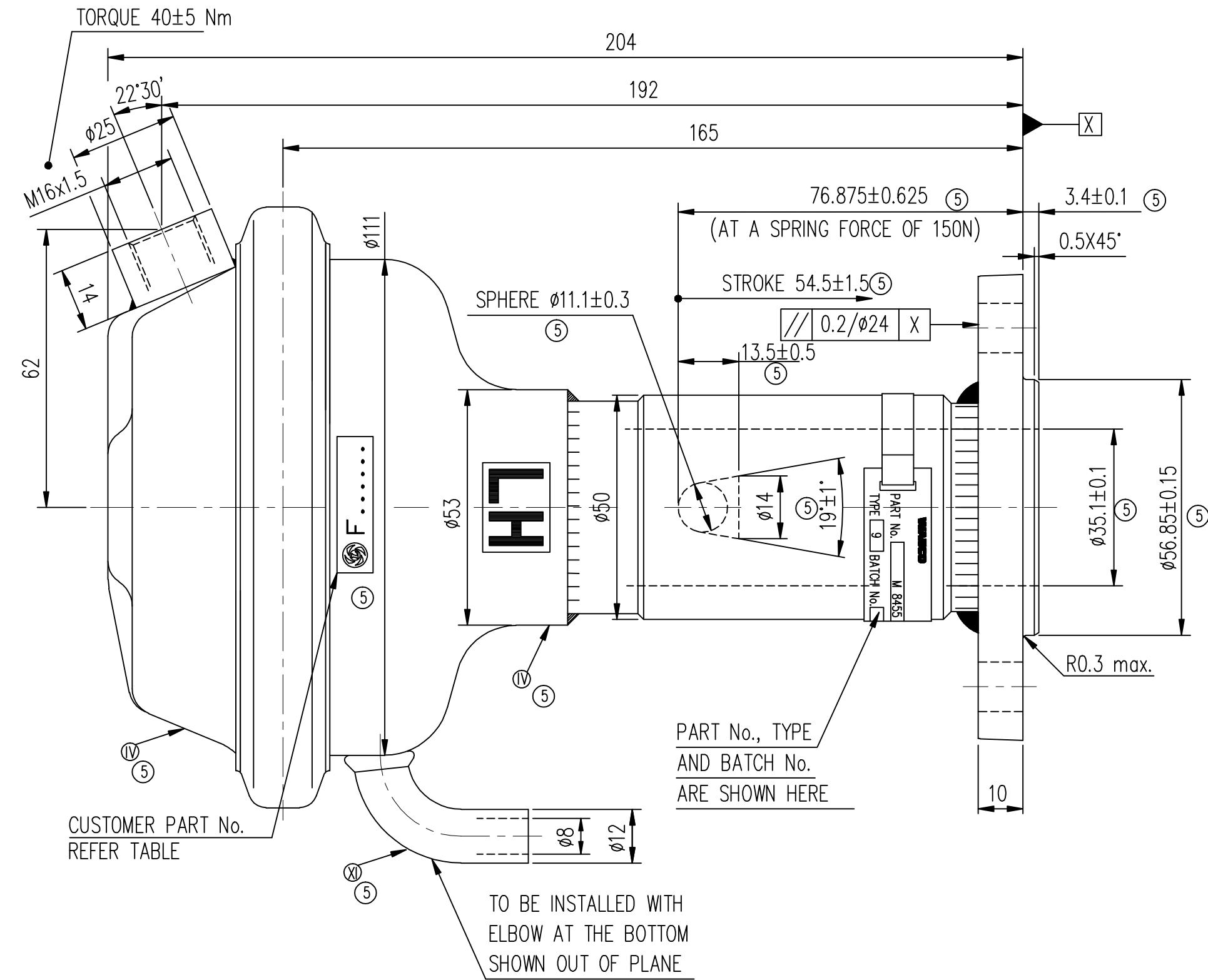


PART No. M 845360 etc					GA
ENGINEERING CHANGES					
ECN No.	DATE	REV	SIGN		
7454	13.6.97	1	Part No. M845360 is redrawn separately (was added in M845340) Part No. M845370 (was added in M845340), M845420 (was separate drawing), M845430 (was added in M845420), M845560 and M845570 (were added in M845540). Drawing redrawn.		
7301	22.5.98	2	Ø111 and Ø53 added. Drawing corrected pictorially inline with NPP assy. Drawing redrawn.		
11374	09.02.09	3	RBS In Name plate, Company name changed from Sundaram Clayton Ltd to WABCO-TV S (INDIA) Ltd. Drawing redrawn.		
12083	16.03.11	4	RBS Drawing template WABCO was WABCO-TV S (India) Ltd. Drawing pictorially modified inline with parts. Drawing redrawn.		
12330	08.05.12	5	SATH Part Nos. M845420,M845430,M845560, M845570 deleted and made as separate drawing. NSS Hours reviewed and updated. Dimensions changed to nominal and bilateral tolerance from upper and lower limits. Customer part label added. Drawing redrawn.		



XVII	STEEL	NO TREATMENT
XVI	CAST IRON	PLATED
XV	STEEL	ZINC-IRON PLATED
XIV	CAST IRON	NO TREATMENT
XIII	ZINC ALLOY	ANODISED
XII	PLASTIC	NO TREATMENT
XI	RUBBER	NO TREATMENT
X	STAINLESS STEEL	NO TREATMENT
IX	BRASS	NO TREATMENT
VIII	ZINC ALLOY	CHROMATED
VII	ALUMINIUM ALLOY	ANODISED
VI	ALUMINIUM ALLOY	CHROMATED
V	CAST IRON	PAINTED
IV	STEEL	POWDER COATED
III	STEEL	PAINTED
II	STEEL	PHOSPHATED
I	STEEL	ZINC OR ZINC IRON PLATED WITH PASSIVATION
PART CODE	MATERIAL	SURFACE PROTECTION

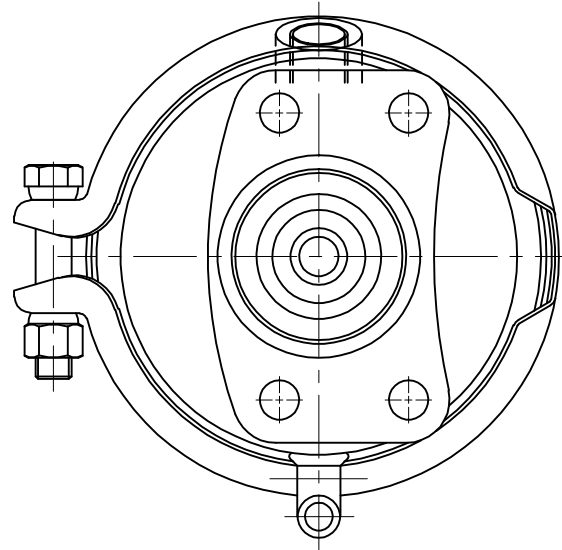
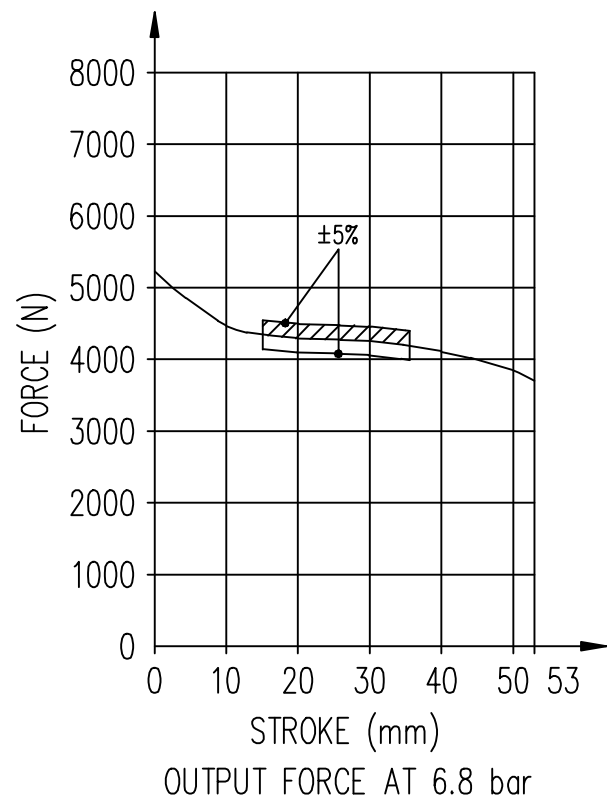


FIG. 1 (RH)

PART No.	FIG.	REMARKS	CUSTOMER PART No.
M 845360	BASIC	LH	F4230200 (5)
M 845370	FIG. 1	RH	F7863300 (5)

PRODUCT SPECIFICATION No. PS 65C
WORKING PRESSURE : 8.5 bar
OPEN PORT AND FLANGE FACE ARE FITTED WITH CLOSURE PLUG AND COVER RESPECTIVELY
WEIGHT: 3.1 Kg
TAG COLOUR : GREEN
(5) 300 HOURS MINIMUM OF NSS IS APPLICABLE TO PRESSURE PLATE ASSEMBLY, NON PRESSURE CYLINDER ASSEMBLY, CLAMP RING.
240 HOURS MINIMUM OF NSS IS APPLICABLE FOR CLAMP RING BOLT/NUT.

	SIGN	DATE	MATERIAL	
DRN	SATH	08.05.12	ALTERNATE MATERIAL	--
CHD	ASK	08.05.12	SURFACE PROTECTION	--
APD	KPN	08.05.12	RAW PART No.	--

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© 1997	
UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS IN mm REMOVE BURRS AND SHARP EDGES FROM FINISHED PARTS ALL DIMENSIONS ARE AFTER SURFACE PROTECTION / TREATMENT MALE THREAD TO IS 14962 (Part 3) 6h : 2001 FEMALE THREAD TO IS 14962 (Part 3) 6H : 2001	

GENERAL TOLERANCES				
RANGE OF NOMINAL DIMENSIONS (± mm)				
≤ 50	> 50 ≤ 180	> 180 ≤ 400	> 400	(± %)
1	2	3	4	3
100 mm				

SCALE			
1 : 1			
WABCO AMBATTUR, CHENNAI – 600058, INDIA			
BRAKE CHAMBER TYPE 9			
PART No. 1/2 M 845360 etc			
GA			

