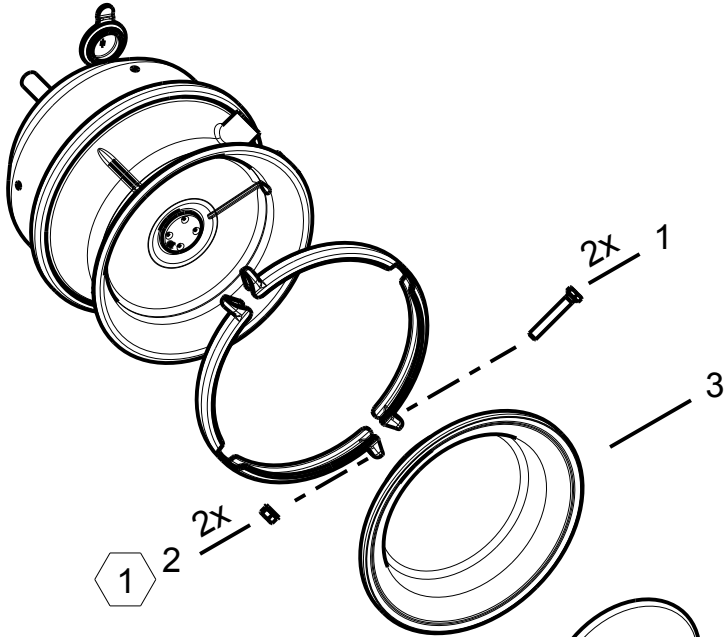


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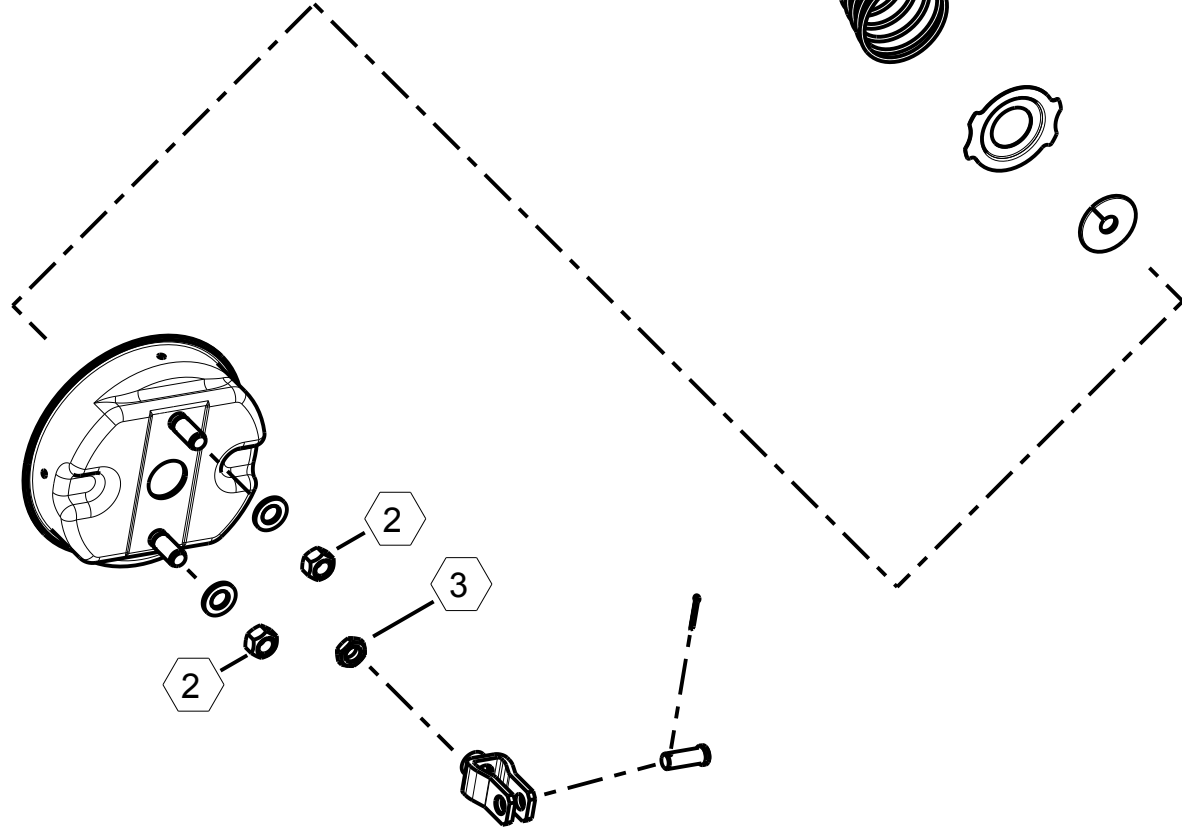
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- 1 TORQUE: Min. 25 Nm
- 2 TORQUE: 220±20 Nm
- 3 TORQUE: 80±10 Nm
- 4 DOCUMENT FOR REPAIR KIT INSTRUCTION

S.No.	PART NUMBER	QTY.
1	810 102 221 4	2
2	810 163 008 4	2
3	897 120 061 4	1
4	896 517 192 4	1
5	826 105 545 3	1



General Specification: JED-334-1 , Size ISO 14405 LP										Copyright WABCO®				ProVia DIAPHRAGM KIT											
Further Technical Data: -										Date		Signature													
Doc. Code: -					Sheet: To					Drawn															
General Tolerances JED-261										2019-09-20		Shanmugam S													
Range of Nominal Dimensions (± mm)										Checked															
										2019-09-20		Sabastinraj													
										Expert															
Class 1)										Thomas Bilsing															
Fine			0.5	1.0	1.5	2.0	±3°			Mass		Scale		Material No.				Date of first issue: 2019-09-20							
Medium		X	1.0	2.0	3.0	4.0				0.35 KG		NTS		PRO 390 103 2						Doc.Code		Language		Sheet	
Coarse			2.0	3.5	5.0	6.5				Size		CAD System								005		EN		1/1	
Tapped Holes acc. -										A 3		CREO				ECN-No.		Revision		Techn. Resp.		Replacement for			
1) Tolerance Class Applied Crossmarked														-		-		-		5420_AM		-			

